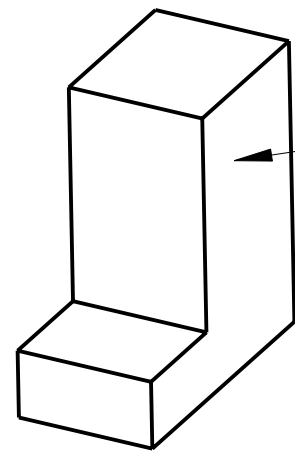


VARIATION	TM HEIGHT (FROM NOMINAL)	K
A	0	8.6
B	+6	13.35
C	+6.5	13.75
D	-1	7.85
E	+9	15.8
F	+9.5	16.2



3D VIEW

INSCRIBE/ETCH THE VARIANT NAME (A-F)

<p>NOTES: (UNLESS OTHERWISE SPECIFIED)</p> <ol style="list-style-type: none"> REMOVE ALL SHARP EDGES, R.02 MIN. DO NOT SCALE FROM DRAWING. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED. 		<p>DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.5 mm ANGULAR ±0.25 °</p>	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES											
<p>MATERIAL: AL. ALLOY 5083 H4 OR 6061</p>		<p>SYSTEM aLIGO</p>												
<p>FINISH: CLEAN √μm [μin] Ra = 1.6</p>		<p>SUB-SYSTEM SUS</p>												
<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>J O'DELL</td> <td>13/05/08</td> </tr> <tr> <td>CHECKED</td> <td>MB</td> <td>15/MAR/10</td> </tr> <tr> <td>APPROVED</td> <td>JOD</td> <td>15/MAR/10</td> </tr> </tbody> </table>				NAME	DATE	DRAWN	J O'DELL	13/05/08	CHECKED	MB	15/MAR/10	APPROVED	JOD	15/MAR/10
	NAME	DATE												
DRAWN	J O'DELL	13/05/08												
CHECKED	MB	15/MAR/10												
APPROVED	JOD	15/MAR/10												
<p>SCALE 2:1 PROJECTION: </p>			<p>PART NAME SPACER (TEST MASS ADJUSTER)</p>											
<p>DRG. NO. D060450</p>			<p>REV. C.</p>											
<p>SHEET 1 OF 1</p>			<p>SHEET 1 OF 1</p>											