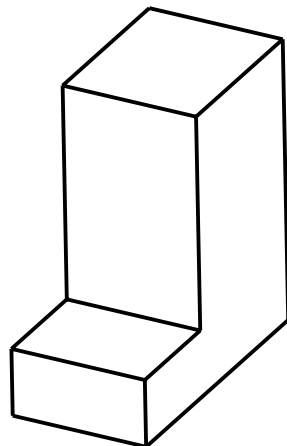
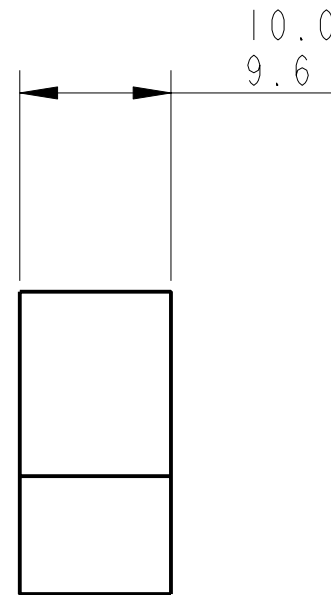
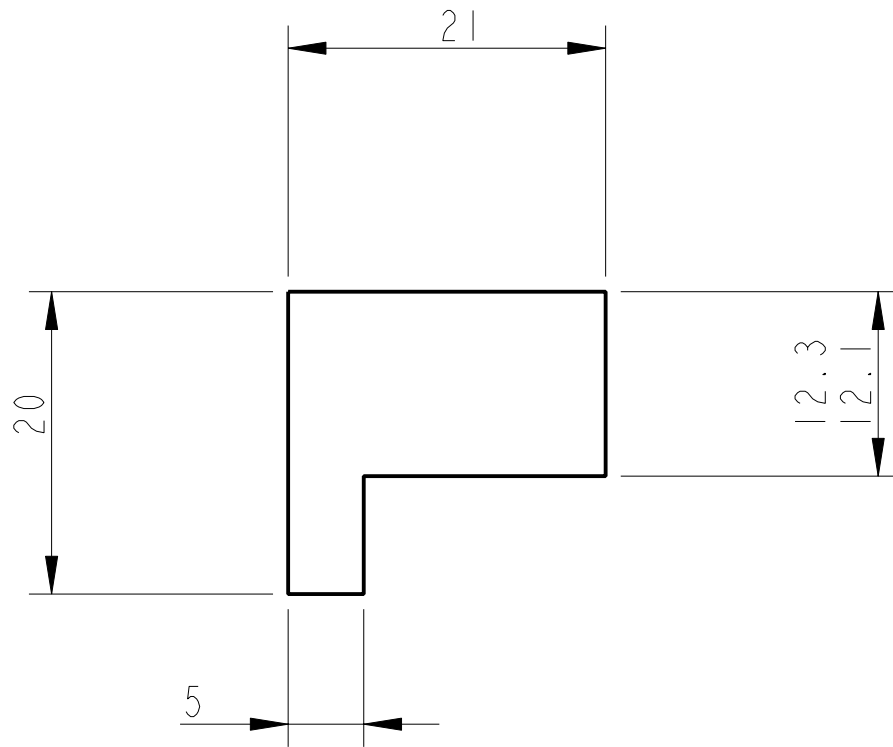


REV.	DATE	DCN #	DRAWING TREE #
A	30-OCT-06	E060260-00	



NOTES: (UNLESS OTHERWISE SPECIFIED)			CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES												
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES:  X.XX ±0.5 mm ° ANGULAR ±0.25 °		SYSTEM <b>ADVANCED LIGO</b>												
	MATERIAL: AL. ALLOY 5083 H4 OR 6061		SUB-SYSTEM <b>SUS</b>												
	FINISH: CLEAN Ra = 1.6		NEXT ASSY <b>QUAD N-PTYPE LOWER STRUCTURE</b>												
	<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>NJS/FEL</td> <td>13/JULY/06</td> </tr> <tr> <td>CHECKED</td> <td>J'OD</td> <td>--/--/--</td> </tr> <tr> <td>APPROVED</td> <td>IW</td> <td>--/--/--</td> </tr> </tbody> </table>			NAME	DATE	DRAWN	NJS/FEL	13/JULY/06	CHECKED	J'OD	--/--/--	APPROVED	IW	--/--/--	PART NAME <b>SPACER # 4</b> <b>(TEST MASS ADJUSTER)</b>
	NAME	DATE													
DRAWN	NJS/FEL	13/JULY/06													
CHECKED	J'OD	--/--/--													
APPROVED	IW	--/--/--													
<table border="1"> <tr> <td>SIZE</td> <td>DRG. NO.</td> <td>REV</td> </tr> <tr> <td><b>A</b></td> <td><b>D060450</b></td> <td><b>A</b></td> </tr> </table>		SIZE	DRG. NO.	REV	<b>A</b>	<b>D060450</b>	<b>A</b>	SCALE 2:1 PROJECTION: SHEET 1 OF							
SIZE	DRG. NO.	REV													
<b>A</b>	<b>D060450</b>	<b>A</b>													