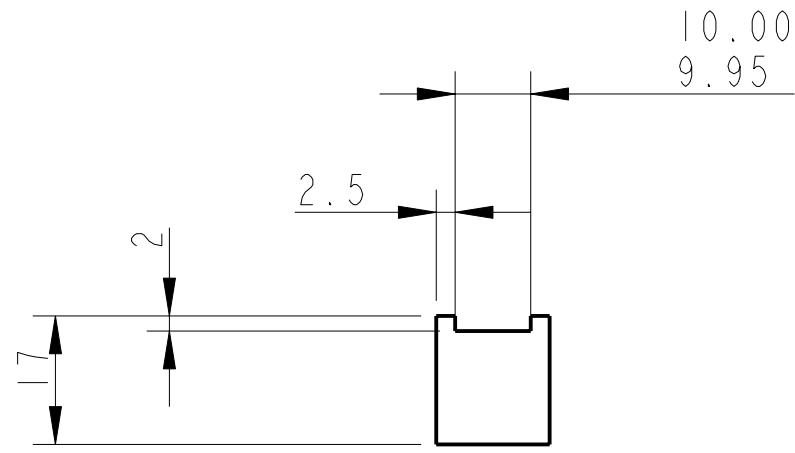
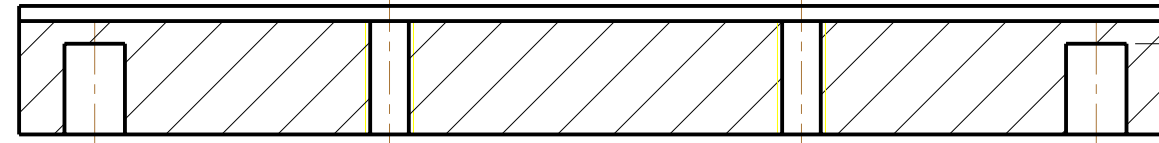


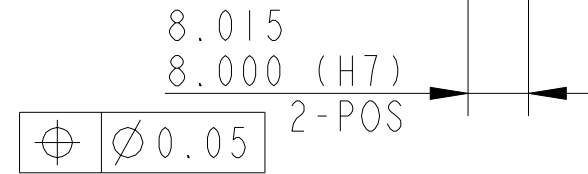
REV.	DATE	DCN #	DRAWING TREE #
A	30-OCT-06	E060260-00	
B	21/DEC/07	E060260-B	



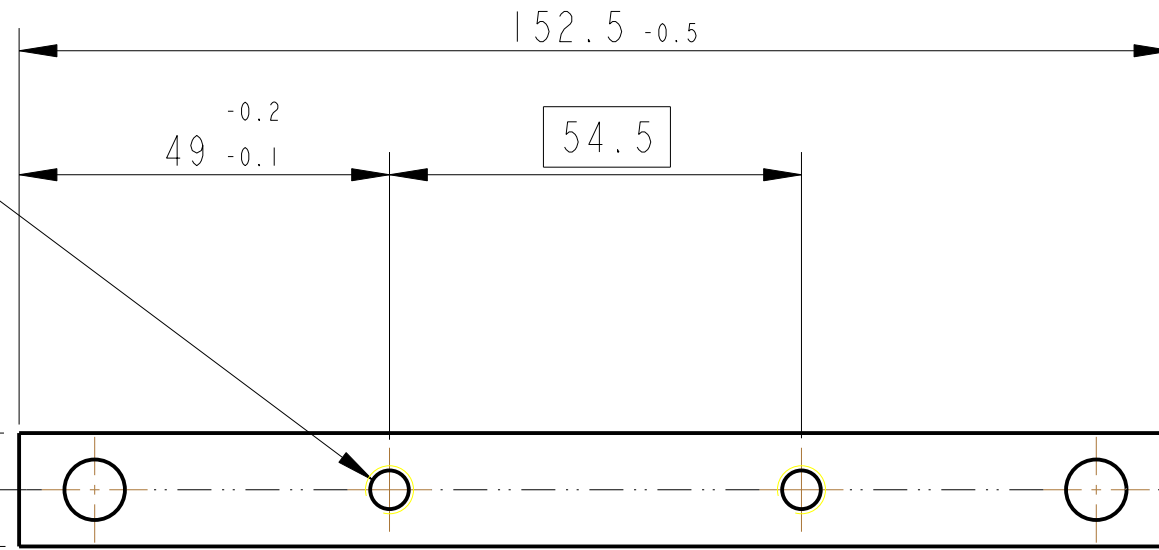
SECTION A-A



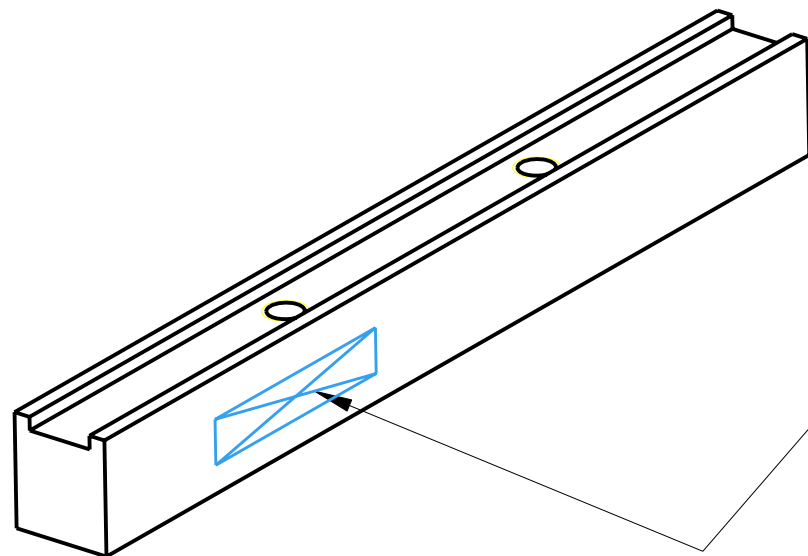
12
2-POS



TAP 2 HOLES 1/4-20 UNC
X 0.005" OVERSIZE THRO



-0.3
-0.2
-0.1



PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN.

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °	SYSTEM	aLIGO
2. DO NOT SCALE FROM DRAWING.		SUB-SYSTEM	SUS
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		MATERIAL:	AL. ALLOY 5083 H4 OR 6061
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		FINISH:	CLEAN Ra = 1.6
		NAME	DATE
		DRAWN	NJS/FEL 1/AUG/06
		CHECKED	MB 15/MAR/10
		APPROVED	JOD 15/MAR/10
		SIZE	B
		DRG. NO.	D060447
		SCALE	1:1
		PROJECTION	1st Angle
		SHEET	1 OF 1