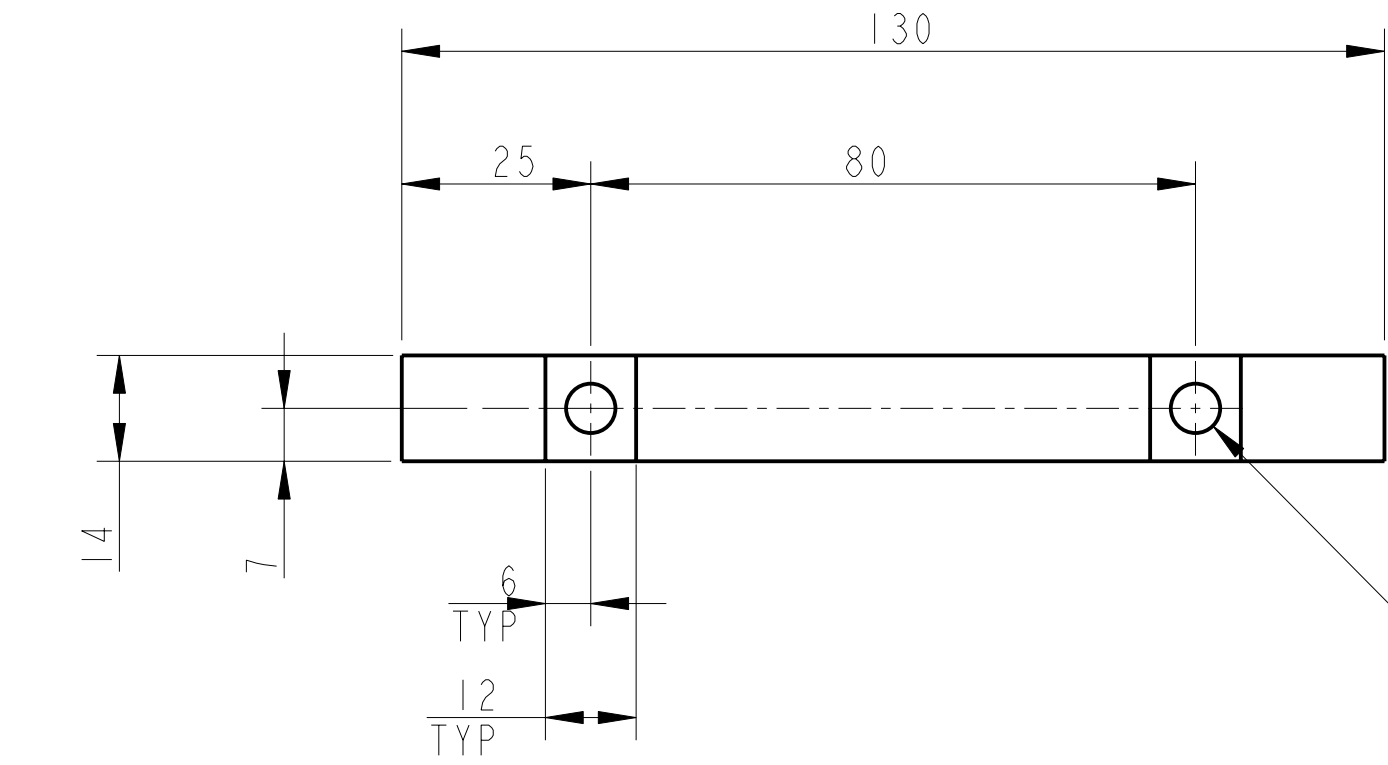
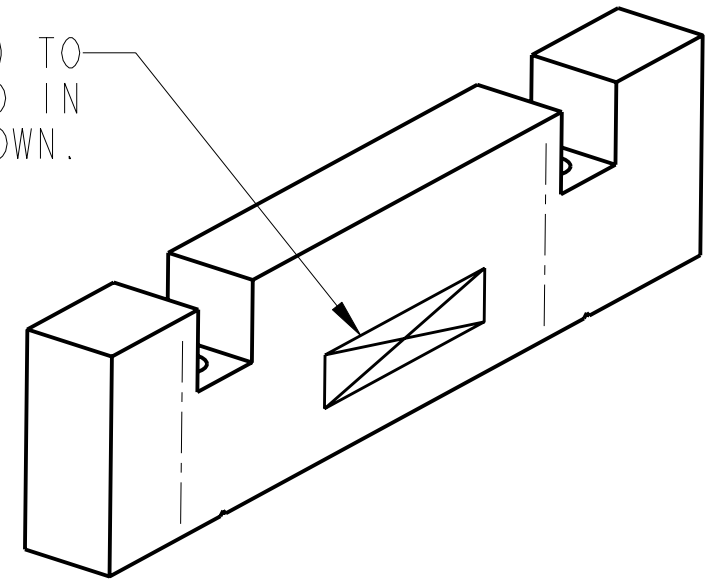


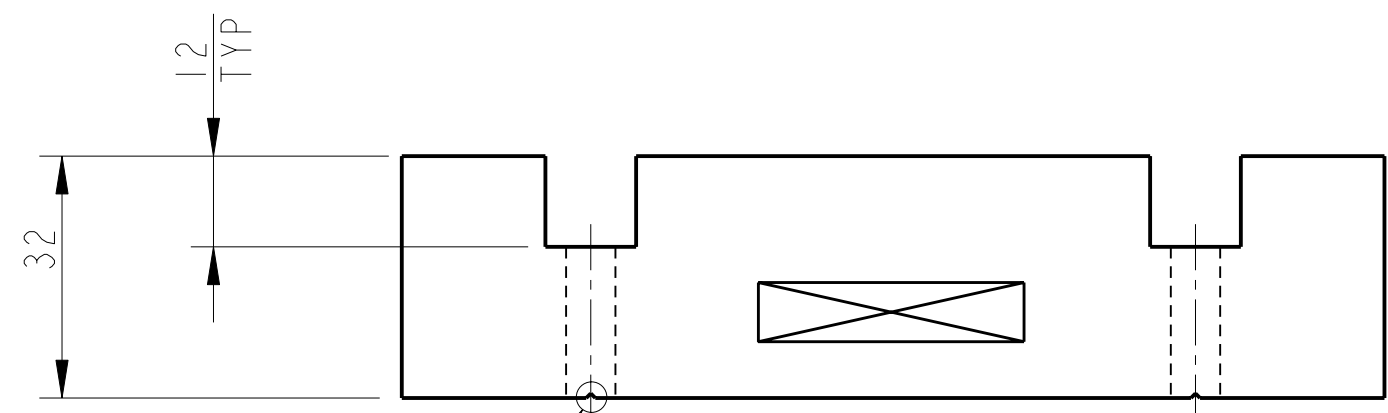
REV.	DATE	DCN #	DRAWING TREE #
A	9/OCT/06	E060248	



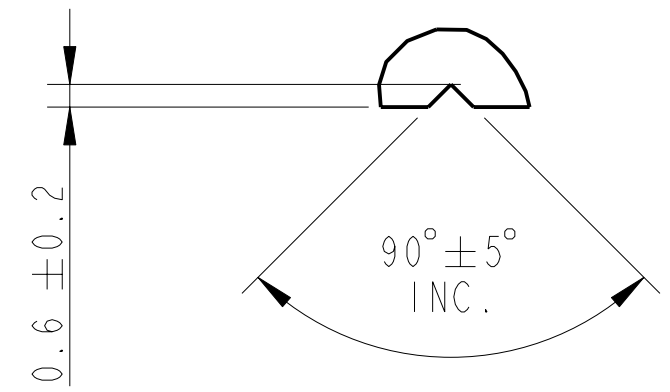
PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.



2-HOLES Ø6.7 THRO'



DETAIL A  
VENT GROOVE DETAIL  
SCALE 5:1  
(2-POS)



SEE DETAIL A

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.		SYSTEM <b>ADVANCED LIGO</b>	
2. DO NOT SCALE FROM DRAWING.		SUB-SYSTEM <b>SUS</b>	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		NEXT ASSY <b>TOP MASS QUAD N-PTYPE</b>	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		PART NAME <b>MASS AND SUPPORT MEMBER</b>	
DIMENSIONS ARE IN mm [INCHES]		SIZE	
TOLERANCES:		DRG. NO. <b>D060421</b>	
X.XX ±0.2 mm		REV <b>F.</b>	
ANGULAR ±0.25 °		SCALE 1:1	
MATERIAL: ST. STEEL 303/304		PROJECTION:	
FINISH: CLEAN, GREASE FREE		SHEET 1 OF 1	
√μm [μin] Ra = 1.6			
DRAWN J O'DELL 15/SEP/06			
CHECKED IW 20/OCT/06			
APPROVED IW 20/OCT/06			