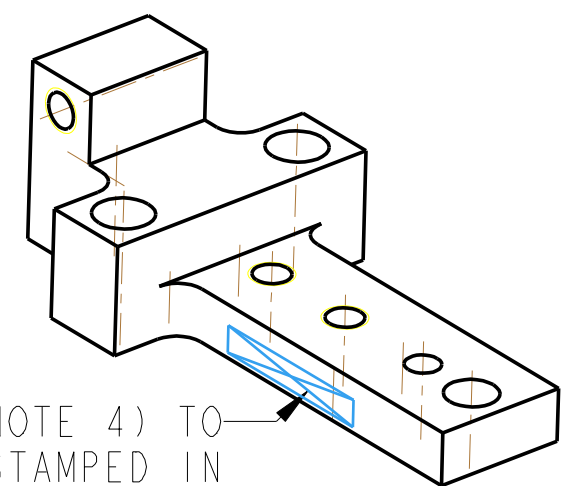
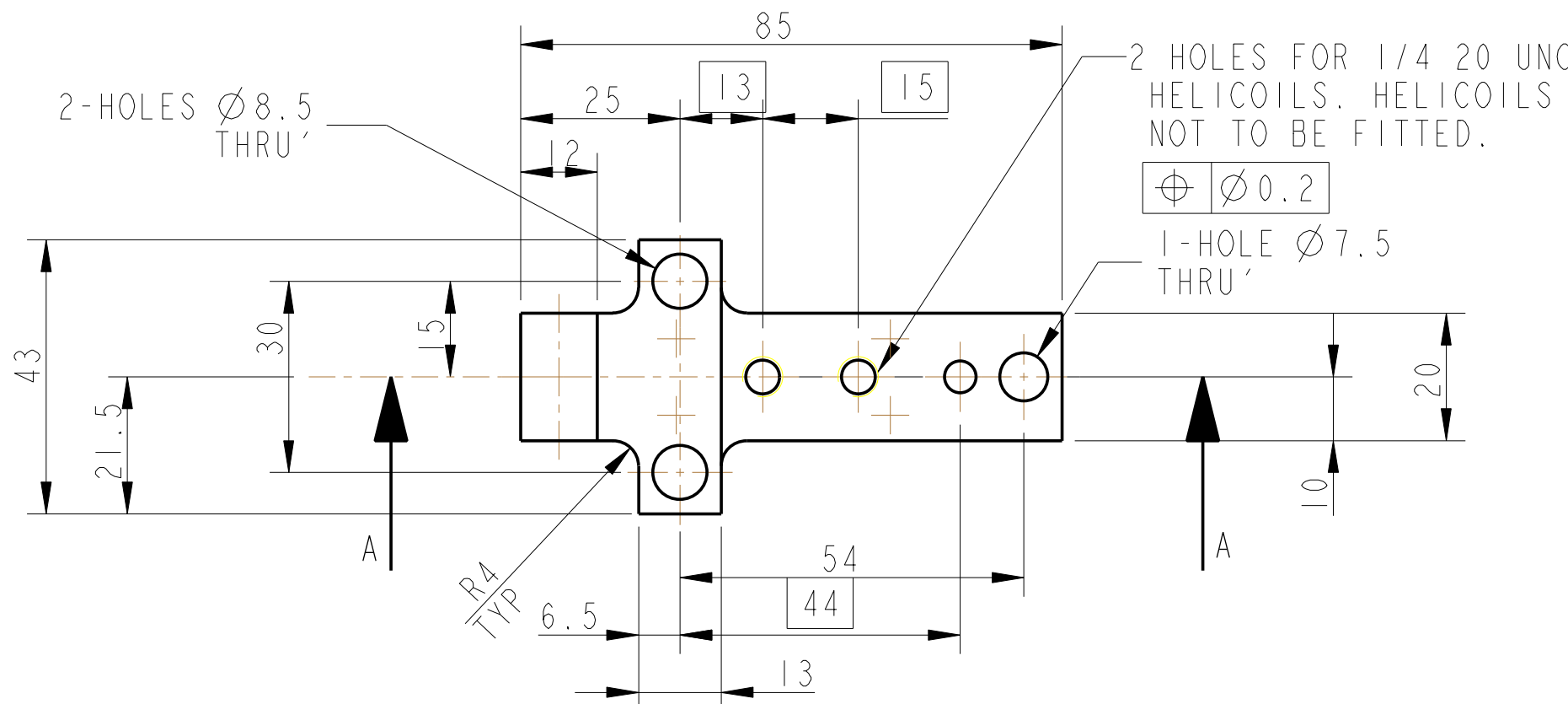
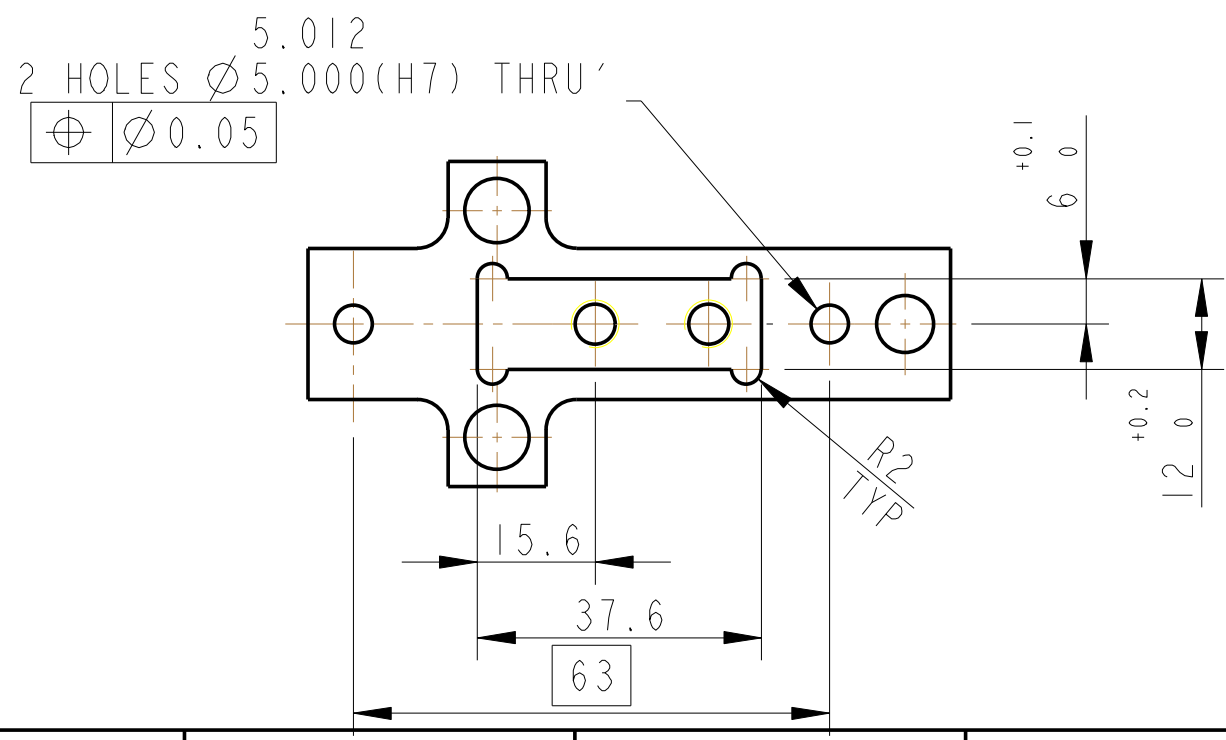
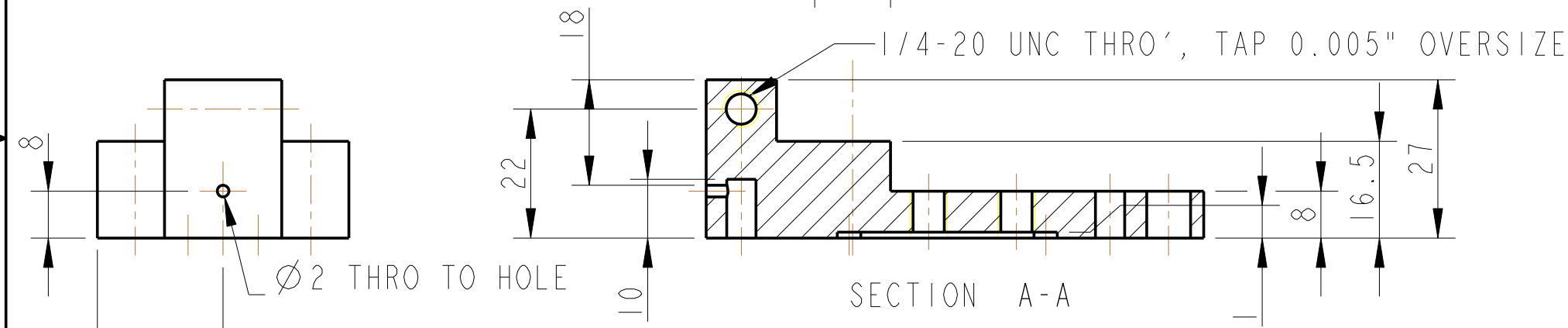


REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06.	E060248	
B	17/DEC/07	E060248-B	
H	15/JULY/08	E080368	



PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]

TOLERANCES:
X.XX ± 0.2 mm
ANGULAR $\pm 0.25^\circ$

MATERIAL: AL ALLOY 5083

FINISH: CLEAN & DE-GREASED
 $\sqrt{\mu m}$ [μin] Ra = 1.6

	NAME	DATE
DRAWN	NJS/FEL	15/SEP/06
CHECKED	AJB	5MAY08
APPROVED	AJB	15/JULY/08

SCALE 1:1 PROJECTION: SHEET 1 OF 1

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
1GR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM **ADVANCED LIGO**

SUB-SYSTEM **SUS**

NEXT ASSY **TOP MASS QUAD N-PTYPE**

PART NAME **WIRE CLAMP ADJUSTMENT BLOCK**

DRG. NO. **D060420**

REV **H.**