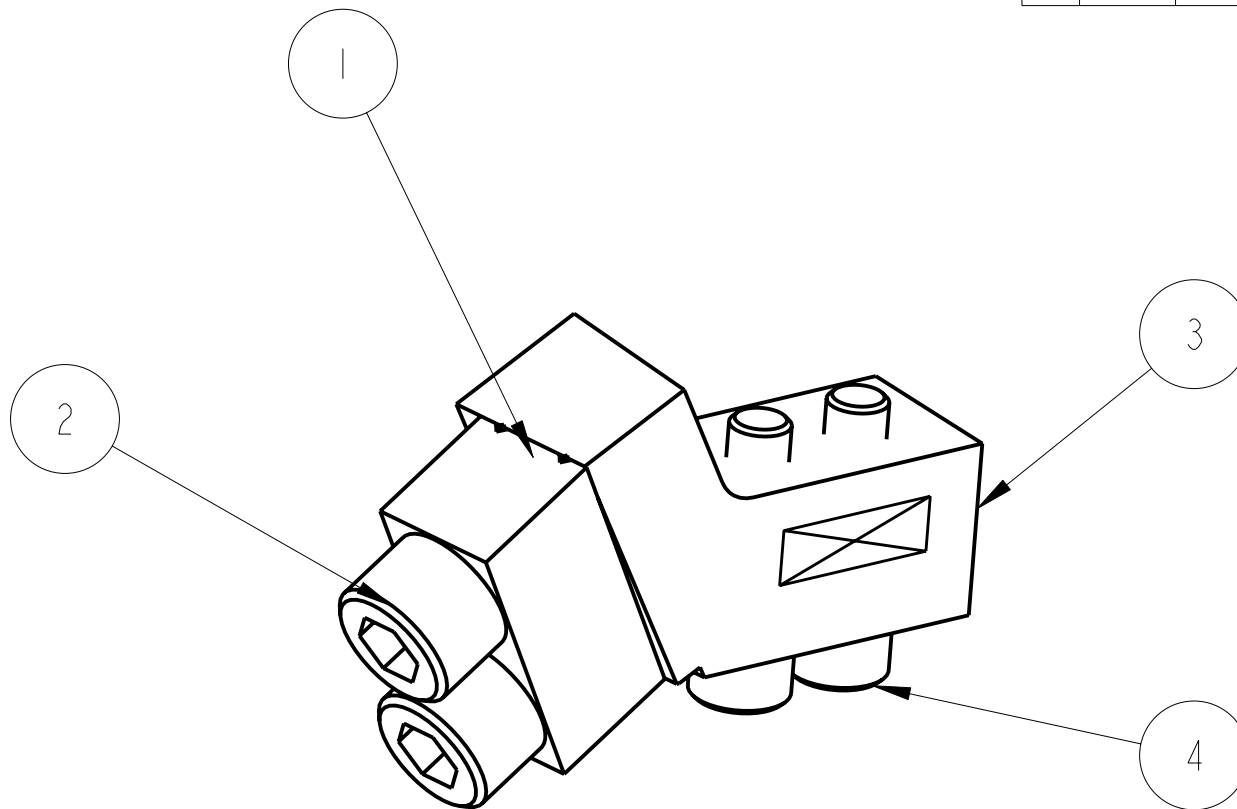


REV.	DATE	DCN #	DRAWING TREE #
A	9/OCT/06	E060248	.



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060334	WIRE CLAMP JAW; ALL MASSES	ST STEEL: 303/304/316
2	2			D060335	RECESSED 1/4" 20 UNC; X 0.75" CAP HEAD	ST STEEL: 303/304/316
3	1			D060395	WIRE CLAMP BODY; (TOP MASS WIRE CLAMP)	ST. STEEL: 303/304/316
4	2				8-32 UNC X 0.625" CAP HEAD; .	ST. STEEL; 300 SERIES
PARTS LIST						

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ± mm
ANGULAR ± °


MATERIAL: -----
SEE DRAWINGS

FINISH: CLEAN, GREASE FREE
√μm [μin] Ra = -----

	NAME	DATE
DRAWN	J O'DELL	25/JAN/06
CHECKED	IW	15/SEPT/06
APPROVED	IW	15/SEPT/06

 CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
1GR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM	ADVANCED LIGO
SUB-SYSTEM	SUS
NEXT ASSY	TOP MASS QUAD N-PTYPE
PART NAME	TOP MASS WIRE CLAMP

SIZE	DRG. NO.	REV
A	D060419	F.
SCALE 2:1	PROJECTION: 	SHEET 1 OF 1