

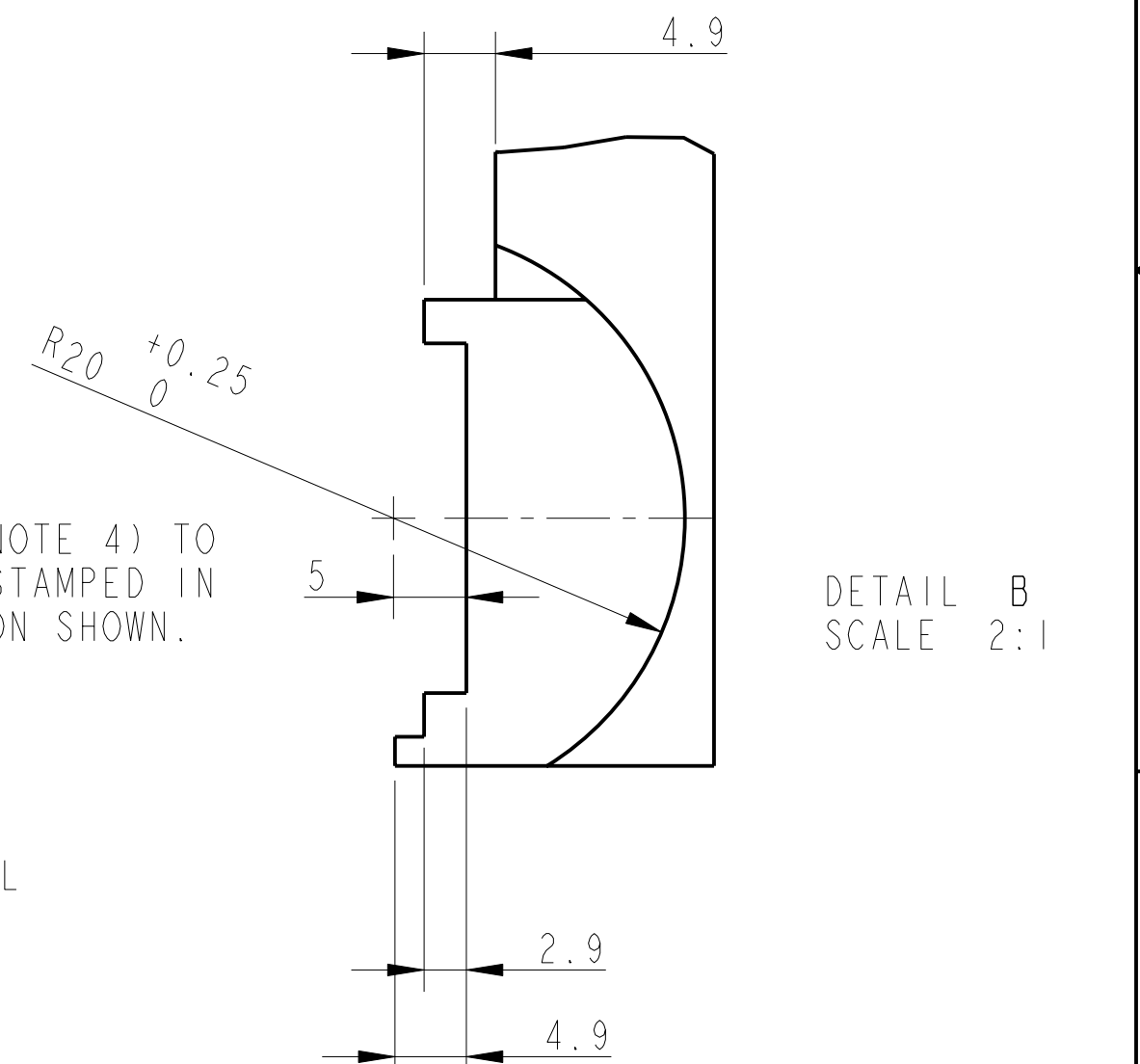
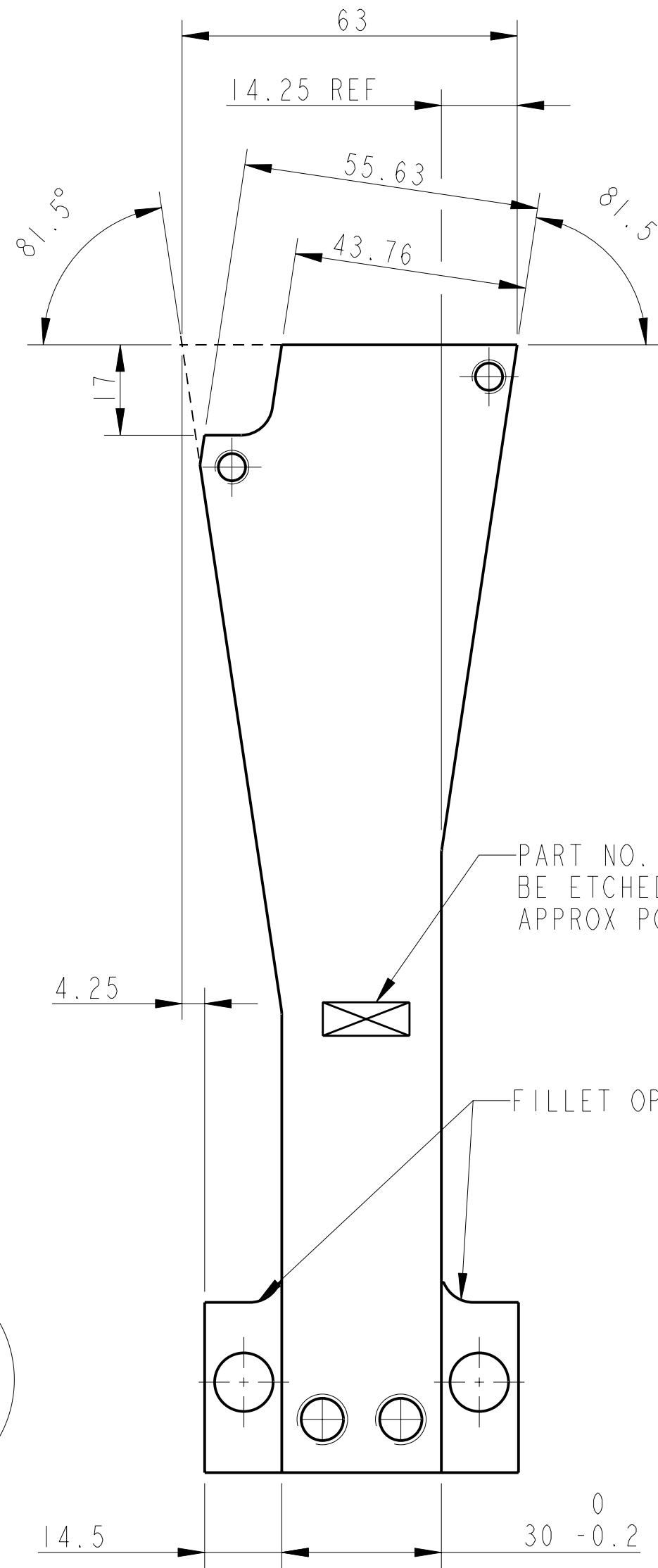
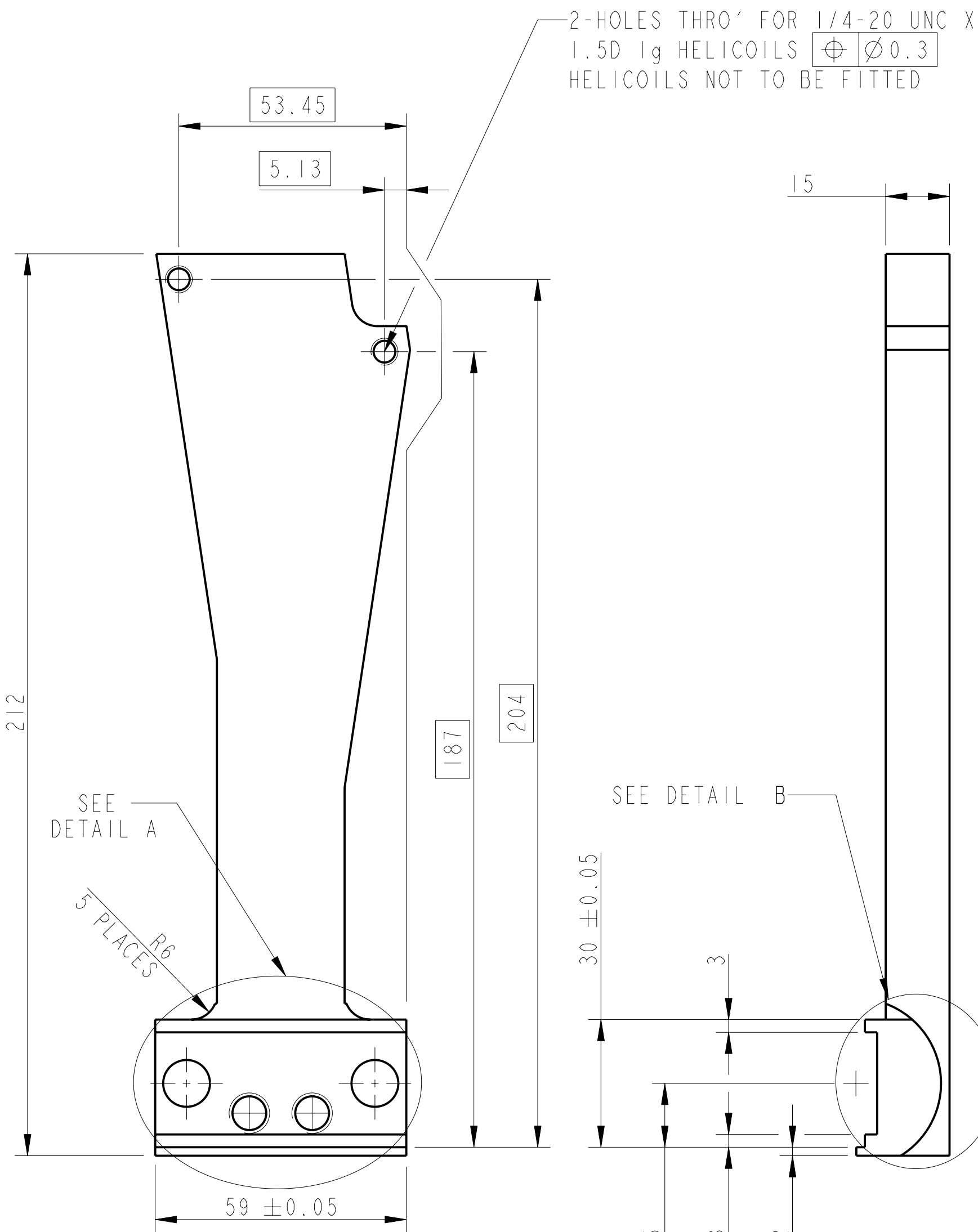
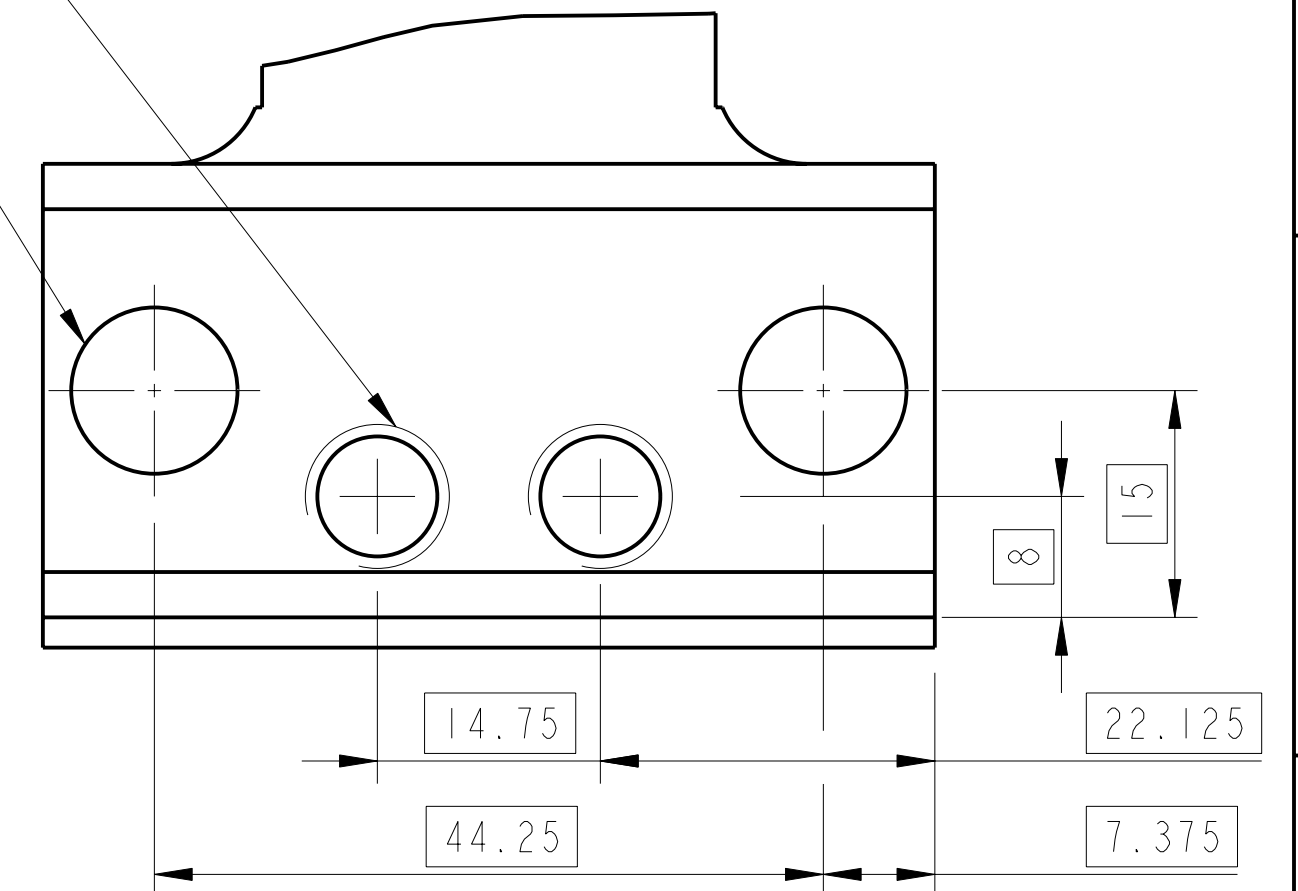
REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06	E060248	

2-HOLES THRO' FOR 3/8-16 UNC X 1.5D 1g HELICOILS $\pm \varnothing 0.1$
HELICOILS NOT TO BE FITTED

DETAIL A
SCALE 2:1

DRILL 2 HOLES $\varnothing 11$ THRO $\pm \varnothing 0.2$

2-HOLES THRO' FOR 1/4-20 UNC X 1.5D 1g HELICOILS $\pm \varnothing 0.3$
HELICOILS NOT TO BE FITTED



PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.

DETAIL B
SCALE 2:1

NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN MM TOLERANCES:	
1. REMOVE ALL SHARP EDGES, R. 0.2 MIN.	± 0.2	MATERIAL:	ST STEEL 303/304/316
2. DO NOT SCALE FROM DRAWING.	± 0.25 °	FINISH:	CLEAN, GREASE FREE $\sqrt{\mu m}$ (min) Ra = 1.6
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		DRAWN:	J O'DELL 01/DEC/05
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.		CHECKED:	IW 07/DEC/05
		APPROVED:	IW 08/DEC/05
SYSTEM		ADVANCED LIGO	
SUB-SYSTEM		SUS	
NEXT ASSY		TOP MASS QUAD N/P TYPE	
PART NAME		BLADE TIP Z POSITION ADJ (BTM HALF)	
DRG. NO.		D060415	
SCALE		1:1	
PROJECTION		FIRST ANGLE	
SHEET		1 OF 1	