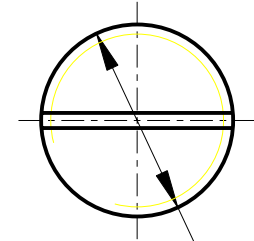
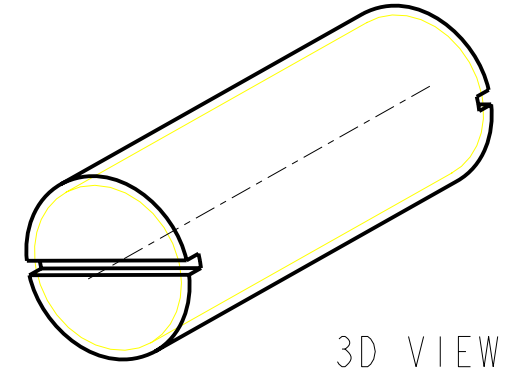
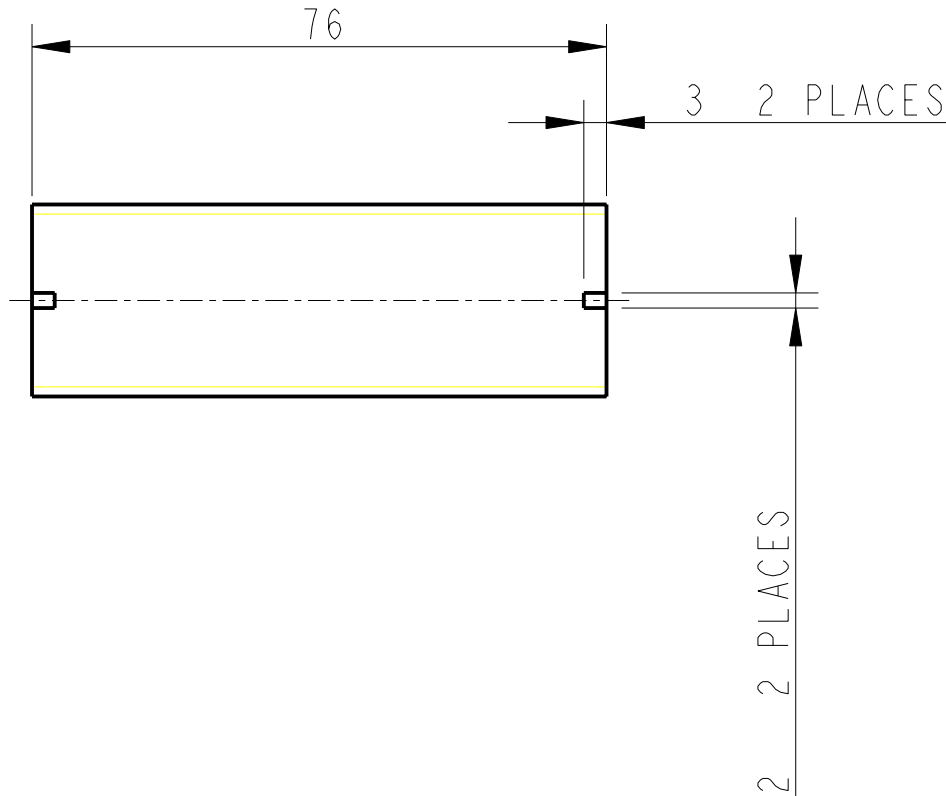




REV.	DATE	DCN #	DRAWING TREE #
A	19/OCT/06.	E060248	.
B	17/DEC/07	E060248-B	.
H	15/JULY/08	E080368	



NOTES: (UNLESS OTHERWISE SPECIFIED)			 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES]		TOLERANCES:	
	X.XX ±0.2 mm		ANGULAR ±0.25 °	
	MATERIAL: ST. STEEL		304	
	FINISH: CLEAN, GREASE FREE		Ra = 1.6	
	NAME	DATE	SIZE	DRG. NO.
	DRAWN J O'DELL	19/Oct/06	A	D060405
	CHECKED MB	15/MAR/10		
	APPROVED JOD	15/MAR/10		
SCALE 1:1			PROJECTION: 	
			SHEET 1 OF 1	