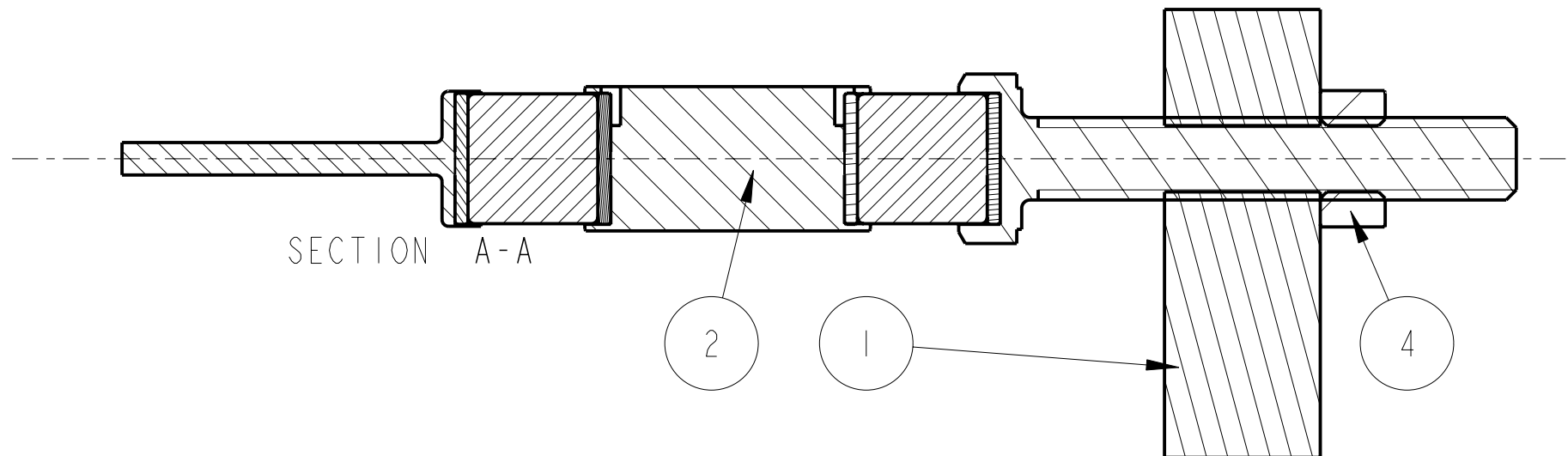
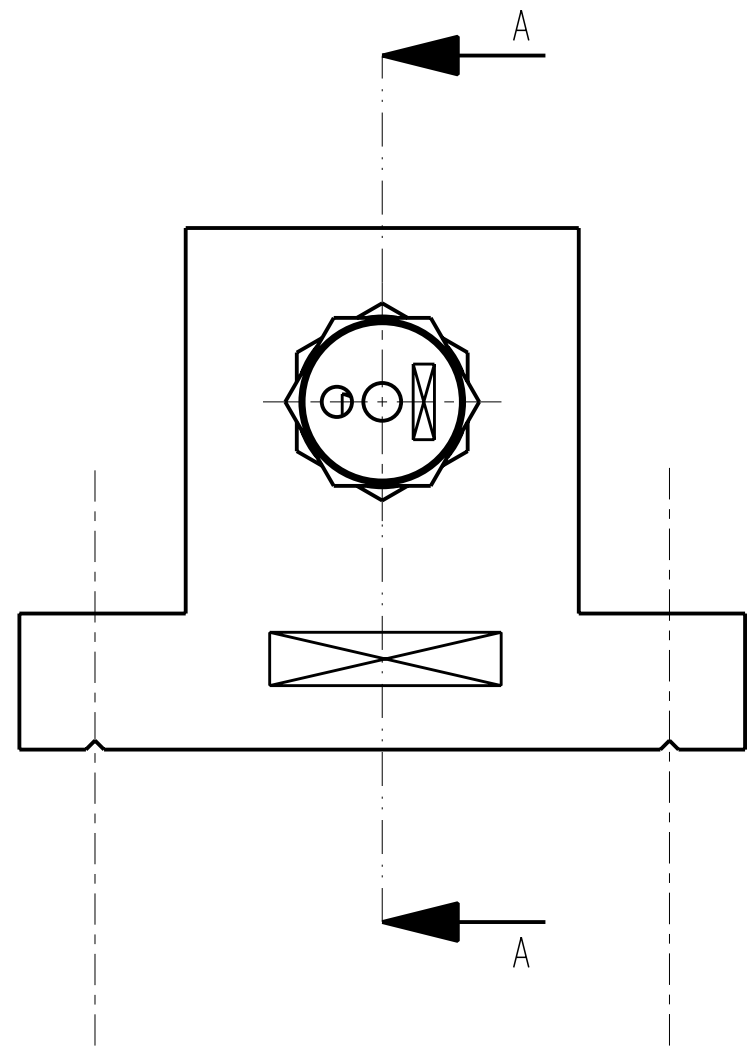


REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	.
B	19/DEC/07	E060247-B	.
H	21/JULY/08	E080371	.



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060386	MOUNT BLOCK; UI MASS FLAG MOUNT	ST STEEL: 304/316
2	1			D060393	UI MASS MAGNET AND FLAG MOUNT; .	N/A: -----
3	2				1/4" 20 UNC X 1" CAP HEAD; .	
4	1				1/4 20 UNC NUT; .	

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

<ol style="list-style-type: none"> <li>1. REMOVE ALL SHARP EDGES, R.02 MIN.</li> <li>2. DO NOT SCALE FROM DRAWING.</li> <li>3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)</li> <li>4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.</li> </ol>	<p>DIMENSIONS ARE IN mm [INCHES] TOLERANCES:</p> <p>X.XX ± mm ° ANGULAR ± °</p> <p>MATERIAL: SEE ITEMS LIST</p> <p>FINISH: CLEAN √μm [μin] Ra = -----</p> <table border="1" style="width: 100%;"> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN</td> <td>NJS/FEL</td> <td>10/AUG/06</td> </tr> <tr> <td>CHECKED</td> <td>AJB</td> <td>11JUNE08</td> </tr> <tr> <td>APPROVED</td> <td>AJB</td> <td>21/JULY/08</td> </tr> </table>		NAME	DATE	DRAWN	NJS/FEL	10/AUG/06	CHECKED	AJB	11JUNE08	APPROVED	AJB	21/JULY/08
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CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
1GR, GLASGOW UNIVERSITY GEO 600 GROUP  
RUTHERFORD APPLETON LABORATORIES

**SYSTEM**    **ADVANCED LIGO**

**SUB-SYSTEM**    **SUS**

**NEXT ASSY**    **QUAD N-PTYPE UI MASS**

**PART NAME**    **UI MASS FLAG MOUNT**

SIZE: **B**

DRG. NO.    **D060385**

SCALE 2:1    PROJECTION:    SHEET 1 OF 1