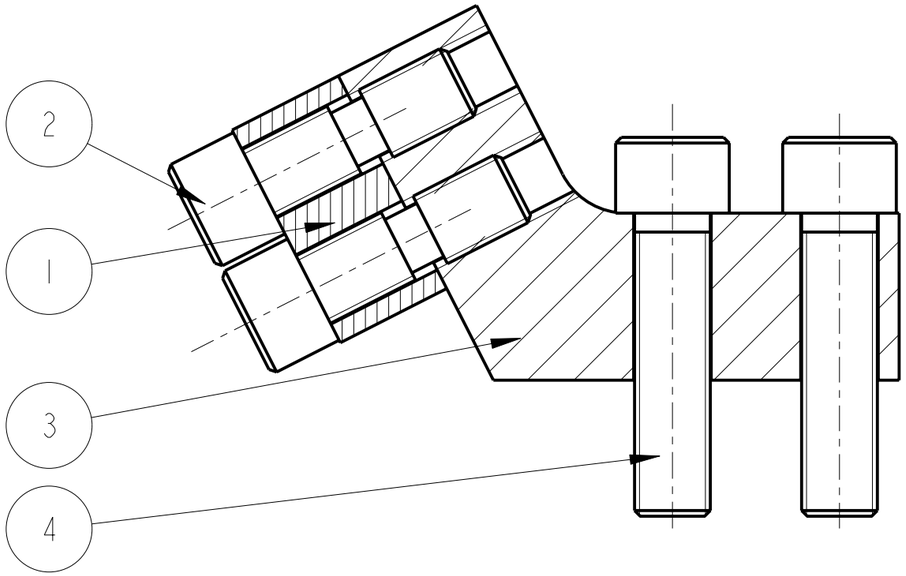
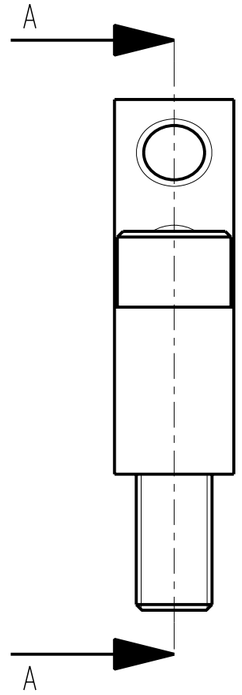
INTRALINK NAME: D060384

REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	.
B	19/DEC/07	E060247-B	.
H	21/JULY/08	E080371	



SECTION A-A



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060334	WIRE CLAMP JAW; ALL MASSES	ST STEEL: 304/316
2	2			D060335	RECESSED 1/4" 20 UNC; X 0.75" CAP HEAD	ST STEEL: 304/316
3	1			D060383	MIDDLE WIRE, WIRE CLAMP; CLAMP BODY	ST STEEL: 304/316
4	2				1/4" 20 UNC X 1" CAP HEAD; .	ST STEEL: 316

PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: SEE ITEMS LIST

FINISH: CLEAN
√µm [µin] Ra = --------

	NAME	DATE
DRAWN	NJS/FEL	10/AUG/06
CHECKED	AJB	10JUNE08
APPROVED	AJB	21/JULY/08

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY QUAD N-PTYPE UI MASS

PART NAME MIDDLE WIRE WIRE CLAMP
.

SIZE B | DRG. NO. D060384 | REV H.

SCALE 2:1 | PROJECTION: | SHEET 1 OF 1