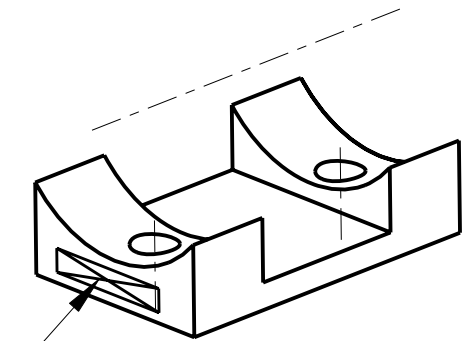
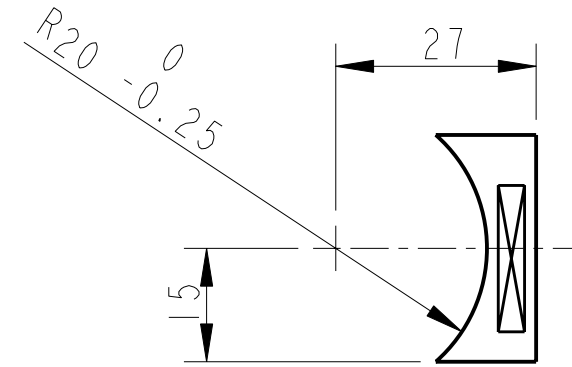
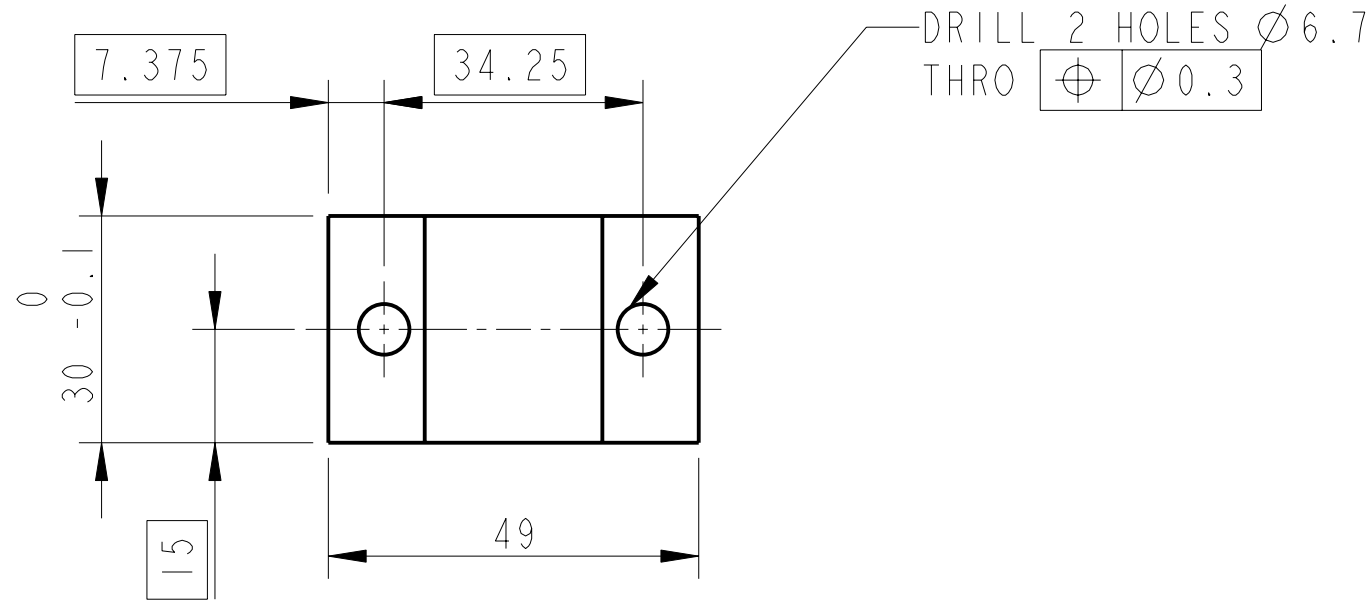
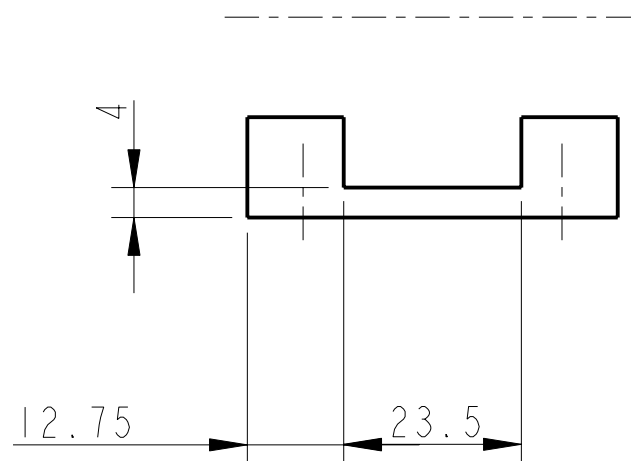


REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	.
B	19/DEC/07	E060247-B	.



PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN.

3D VIEW



NOTES: (UNLESS OTHERWISE SPECIFIED)				CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES									
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.				DIMENSIONS ARE IN mm [INCHES]									
				TOLERANCES:									
				X.XX ± 0.1 mm									
				ANGULAR $\pm 0.25^\circ$									
MATERIAL: AL ALLOY 5083 OR 6061				SYSTEM ADVANCED LIGO									
FINISH: CLEAN, GREASE FREE $\sqrt{\mu\text{m}}$ [μin] Ra = 1.6				SUB-SYSTEM SUS									
<table border="1"> <thead> <tr> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN I WILMUT</td> <td>10/DEC/05</td> </tr> <tr> <td>CHECKED J'OD</td> <td>15/SEPT/06</td> </tr> <tr> <td>APPROVED IW</td> <td>15/SEPT/06</td> </tr> </tbody> </table>				NAME	DATE	DRAWN I WILMUT	10/DEC/05	CHECKED J'OD	15/SEPT/06	APPROVED IW	15/SEPT/06	NEXT ASSY QUAD N-PTYPE UI MASS	
NAME	DATE												
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<table border="1"> <thead> <tr> <th>SIZE</th> <th>DRG. NO.</th> <th>REV</th> </tr> </thead> <tbody> <tr> <td>B</td> <td>D060377</td> <td>G.</td> </tr> </tbody> </table>				SIZE	DRG. NO.	REV	B	D060377	G.	PART NAME BLADE TIP Z POSITION ADJ (BTM HALF PART 2)			
SIZE	DRG. NO.	REV											
B	D060377	G.											
SCALE 1:1				PROJECTION:									
				SHEET 1 OF 1									