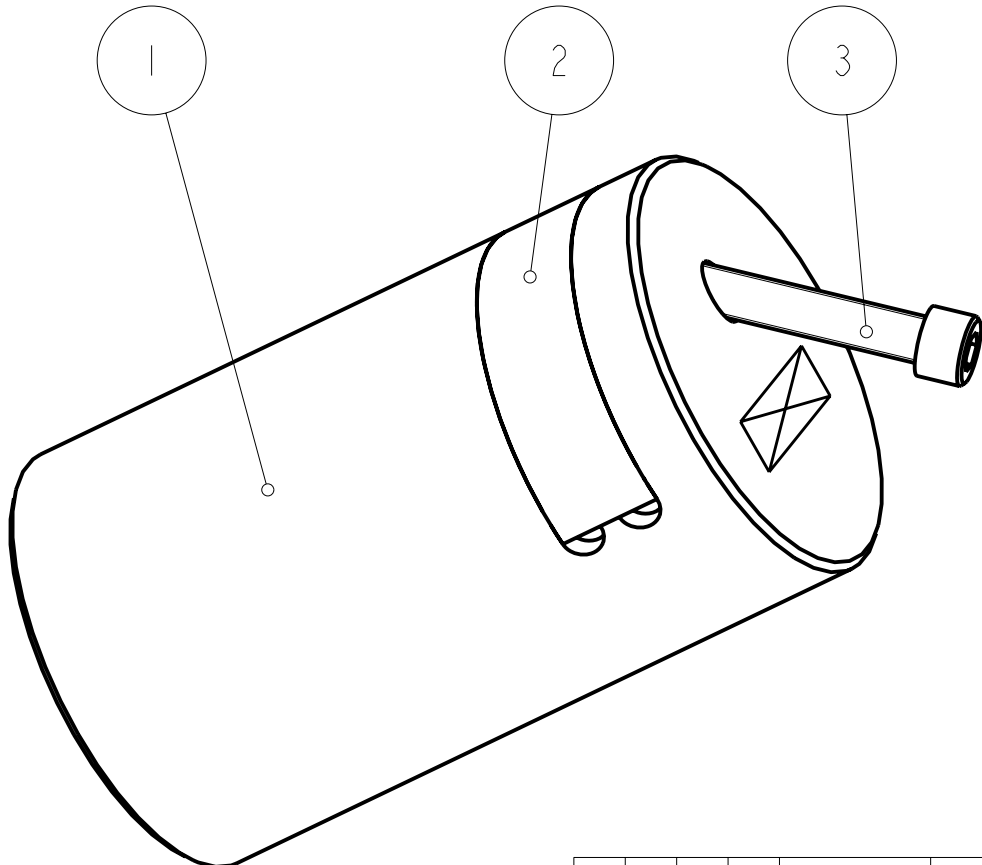




REV.	DATE	DCN #	DRAWING TREE #
A	15/OCT/06	E060240	.
B	20/DEC/07	E060240-B	.
F	21/JULY/08	E080370	.



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	1			D060353	PEN RE PITCH MASS; (PITCH MASS)	ST. STEEL: 304/316
2	1			D060354	CLAMPING COLLAR; (PITCH MASS)	PH BRONZE: -----
3	1				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP; .	ST STEEL: 316
PARTS LIST						

<p>NOTES: (UNLESS OTHERWISE SPECIFIED)</p> <ol style="list-style-type: none"> REMOVE ALL SHARP EDGES, R.02 MIN. DO NOT SCALE FROM DRAWING. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED. 		<p>DIMENSIONS ARE IN mm [INCHES]</p> <p>TOLERANCES:</p> <p>X.XX ± - mm</p> <p>ANGULAR ± °</p>		 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES										
		<p>MATERIAL: AS DRW AS DRW</p> <p>FINISH: CLEAN √μm [μin] Ra = AS DRW</p> <table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>J O'DELL</td> <td>04/JAN/06</td> </tr> <tr> <td>CHECKED</td> <td>AJB</td> <td>5MAY08</td> </tr> <tr> <td>APPROVED</td> <td>AJB</td> <td>18/JULY/08</td> </tr> </tbody> </table>				NAME	DATE	DRAWN	J O'DELL	04/JAN/06	CHECKED	AJB	5MAY08	APPROVED
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<p>SCALE: 1:1</p>			<p>SIZE A</p>	<p>DRG. NO. D060352</p>	<p>REV F.</p>									
<p>SCALE 1:1</p>		<p>PROJECTION: </p>		<p>SHEET 1 OF 1</p>										