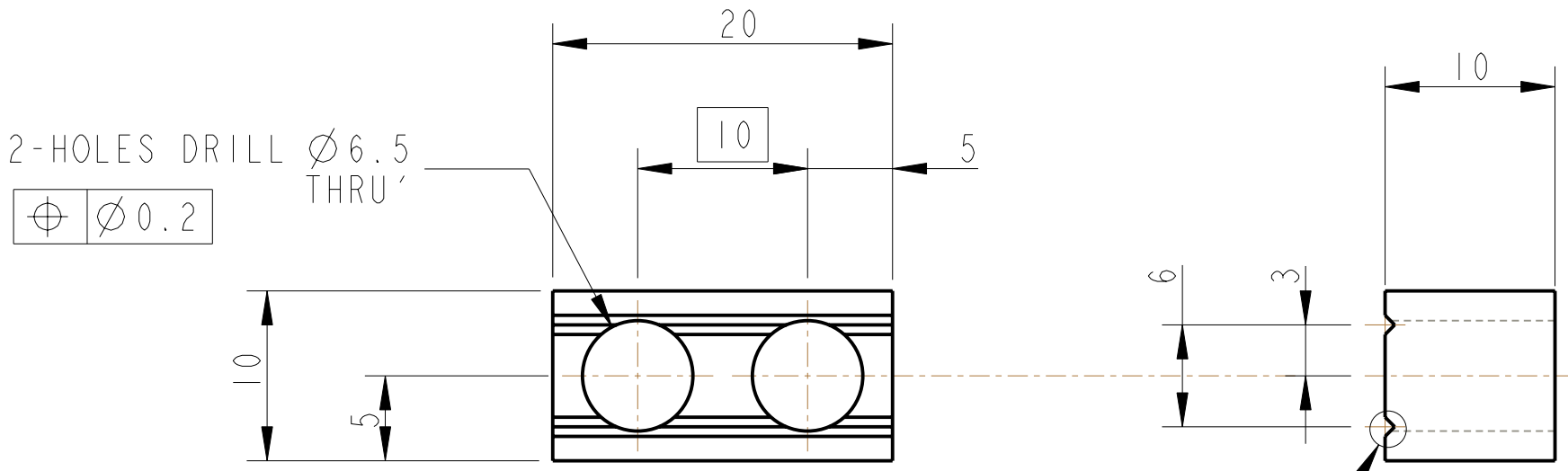
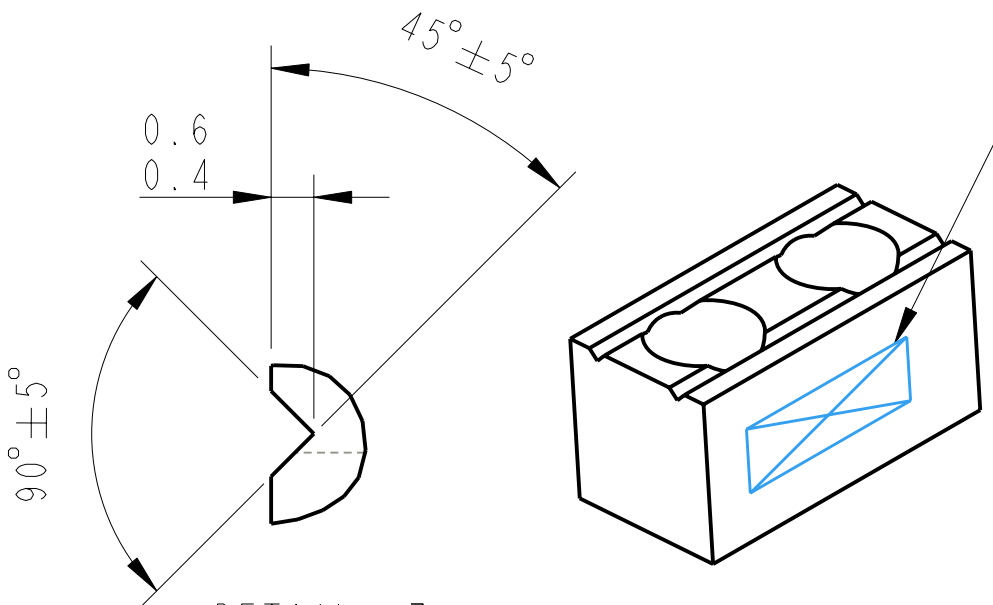


REV.	DATE	DCN #	DRAWING TREE #
A	18/OCT/06	E060247	
B	19/DEC/07	E060247-B	
H	21/JULY/08	E080371	



SEE DETAIL Z

PART NO. (SEE NOTE 4) TO BE ETCHED OR STAMPED IN APPROX POSITION SHOWN.



DETAIL Z
SCALE 10:1
2-POS

NOTES: (UNLESS OTHERWISE SPECIFIED)		
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.		
DIMENSIONS ARE IN mm [INCHES]		
TOLERANCES:		
X.XX ±0.2 mm		
ANGULAR ±0.25 °		
MATERIAL:		ST STEEL
		304/316
FINISH:		CLEAN AND DEGREASED
		R _a = 1.6
	NAME	DATE
DRAWN	NJS/FEL	11/JULY/06
CHECKED	MB	15/MAR/10
APPROVED	JOD	15/MAR/10

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES	
SYSTEM	aLIGO
SUB-SYSTEM	SUS - QUAD
NEXT ASSY	TOP MASS QUAD
PART NAME	WIRE CLAMP JAW ALL MASSES
SIZE	DRG. NO. D060334
SCALE 5:2	PROJECTION:
SHEET 1 OF	REV L