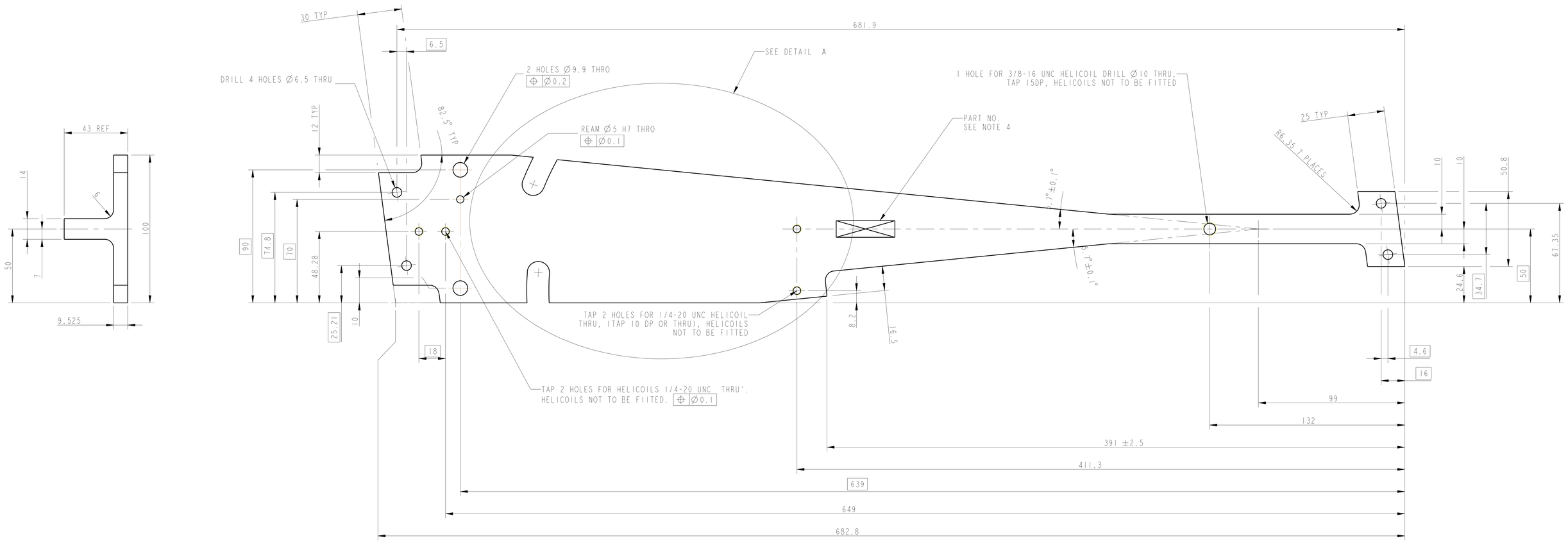
INTRALINK NAME: D060329

REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060238	-



DETAIL A
SCALE 1:1

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, 0.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SHOW AS CINCINNATI MILACRON 'S' CHATTER AND STAINLESS STEEL.
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:
X.XX ±0.25 mm [INCHES]
ANGULAR ±0.25°

MATERIAL: AL ALLOY 6061

FINISH: CLEAN AND DEGREASED m [µin] Ra 1.1 ± 0.63

	NAME	DATE
DRAWN	R WILMOT	03/OCT/06
CHECKED	J OD	13/DEC/06
APPROVED	R JG	13/DEC/06

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: SUS
NEXT ASSY: QUAD N-PTYPE TOP STAGE
PART NAME: TOP STAGE STIFF BACK
SIZE: E
DWG. NO.: D060329
REV: D.
SCALE 1:1 PROJECTION SHEET 1 OF 1