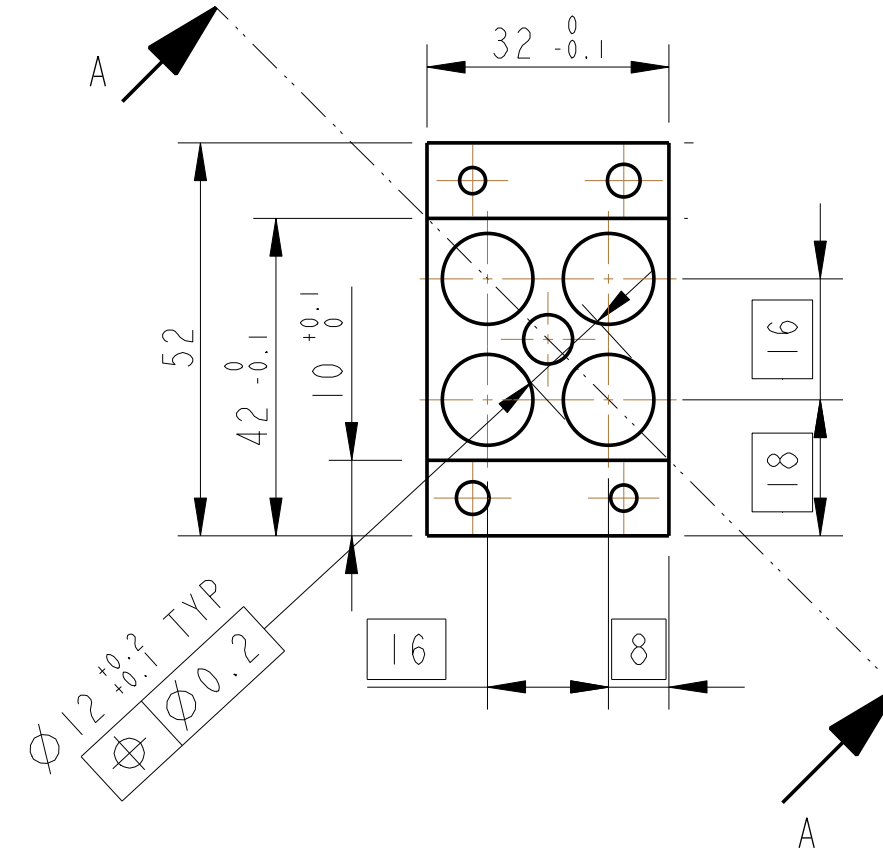
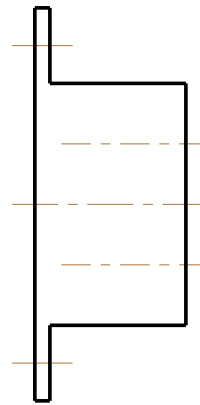
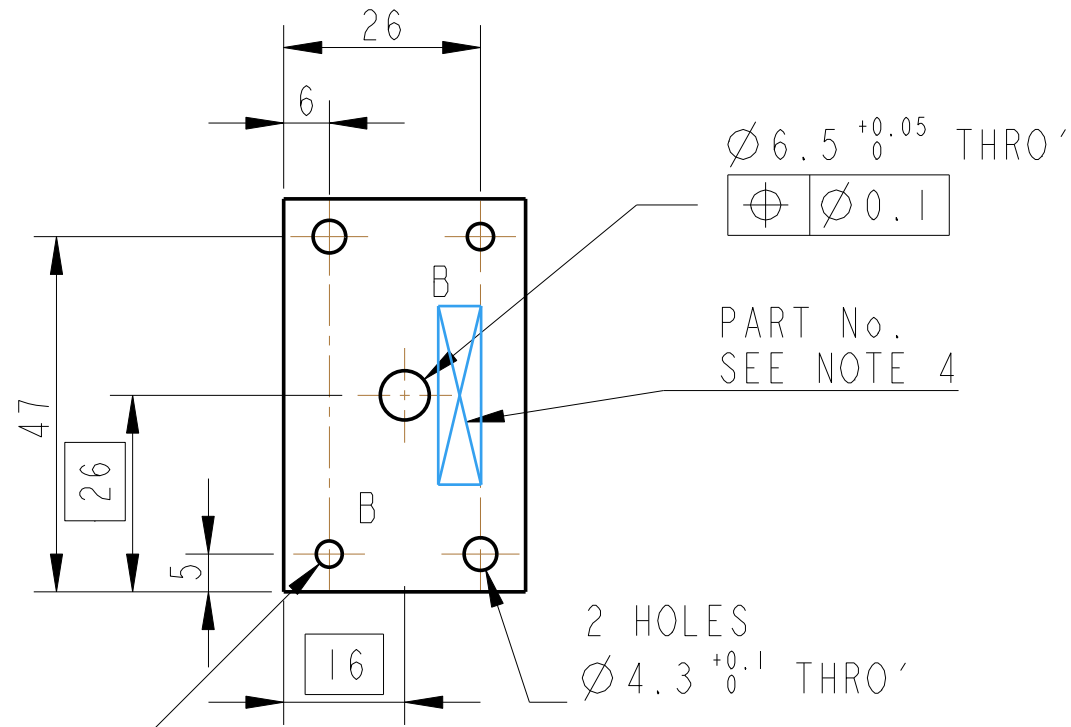
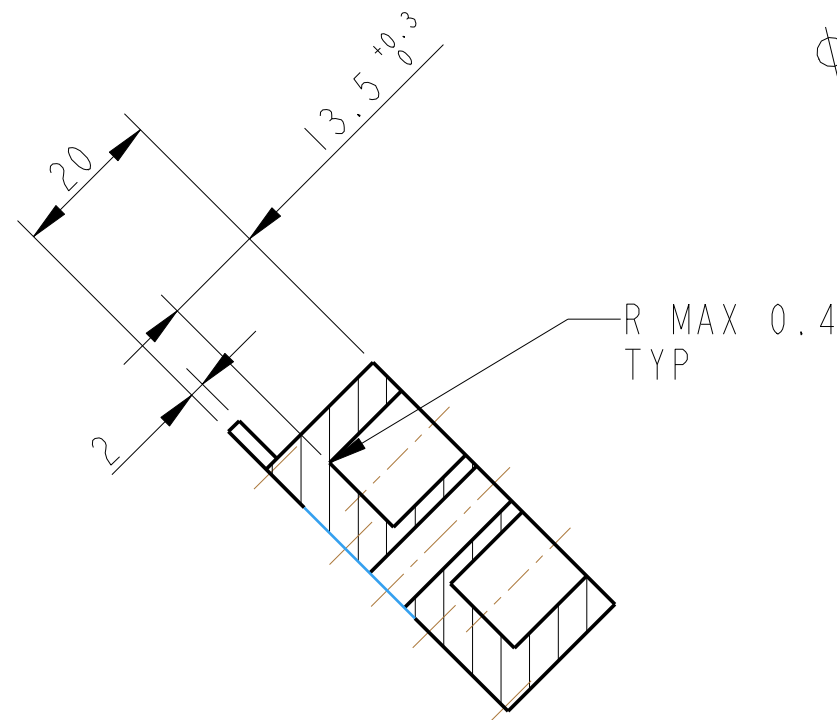


| REV. | DATE | DCN # | DRAWING TREE # |
|------|-----------|-----------|----------------|
| A | 13/OCT/06 | E060239 | |
| B | 19/DEC/07 | E060239-B | |



2 HOLES 8-32 UNC THRO' TAP 5 THOU OVERSIZE



SECTION A-A

| NOTES: (UNLESS OTHERWISE SPECIFIED) | | | CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY 1GR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES | |
|--|-------------------------------|-----------|--|--|
| 1. REMOVE ALL SHARP EDGES, R.02 MIN. | DIMENSIONS ARE IN mm [INCHES] | | SYSTEM ADVANCED LIGO | |
| 2. DO NOT SCALE FROM DRAWING. | TOLERANCES: | | SUB-SYSTEM SUS | |
| 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) | X.XX ±0.2 mm | | NEXT ASSY QUAD N-PTYPE TABLECLOTH | |
| 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED. | ANGULAR ±0.25 ° | | PART NAME ECD STATIC BLOCK | |
| | MATERIAL: OFHC COPPER | | PART NO. D060317 | |
| | FINISH: CLEAN AND DEGREASED | | REV D. | |
| | Ra = 1.6 | | SCALE 1:1 | |
| | NAME | DATE | PROJECTION: | |
| | DRAWN J WILMUT | 16/MAY/06 | SHEET 1 OF 1 | |
| | CHECKED J'OD | 28/SEP/06 | | |
| | APPROVED IW | 28/SEP/06 | | |