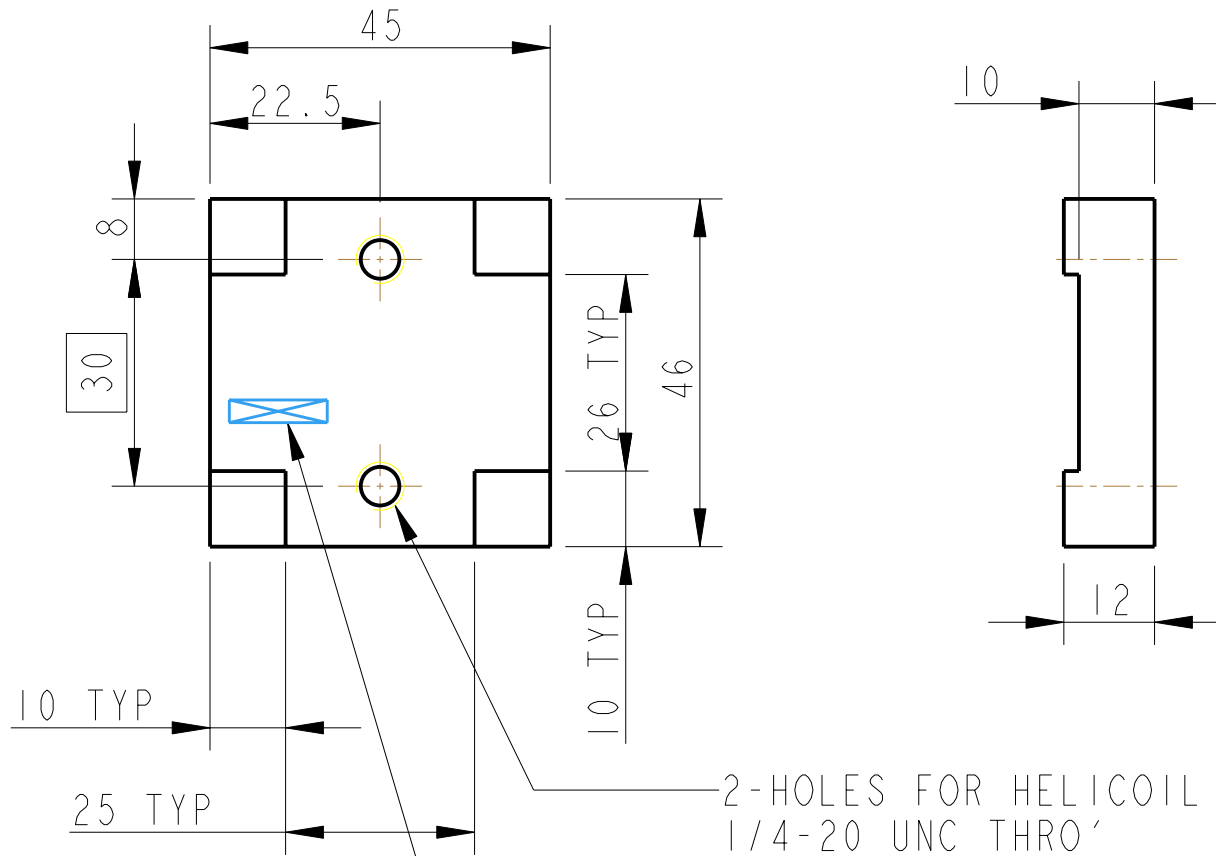


REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060239	.
B	19/DEC/07	E060239-B	.



2-HOLES FOR HELICOIL  
 1/4-20 UNC THRO'  
 HELICOILS NOT TO BE FITTED.



PART NO. (SEE NOTE 4)  
 TO BE ETCHED OR STAMPED  
 IN APPROX POSITION SHOWN.

NOTES: (UNLESS OTHERWISE SPECIFIED)			CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES												
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25°		SYSTEM <b>aLIGO</b>												
	MATERIAL: AL ALLOY 5083 T4		SUB-SYSTEM <b>SUS</b>												
	FINISH: SEE NOTE 3 √μm [μin] Ra = 1.6		NEXT ASSY <b>QUAD TABLECLOTH</b>												
	<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>I WILMUT</td> <td>26/JUN/06</td> </tr> <tr> <td>CHECKED</td> <td>MB</td> <td>15/MAR/10</td> </tr> <tr> <td>APPROVED</td> <td>JOD</td> <td>15/MAR/10</td> </tr> </tbody> </table>			NAME	DATE	DRAWN	I WILMUT	26/JUN/06	CHECKED	MB	15/MAR/10	APPROVED	JOD	15/MAR/10	PART NAME <b>TABLECLOTH PINCH PLATE                      UPPER STRUCTURE</b>
	NAME	DATE													
DRAWN	I WILMUT	26/JUN/06													
CHECKED	MB	15/MAR/10													
APPROVED	JOD	15/MAR/10													
SCALE 1:1			SIZE <b>A</b> DRG. NO. <b>D060315</b>	REV <b>C.</b>											