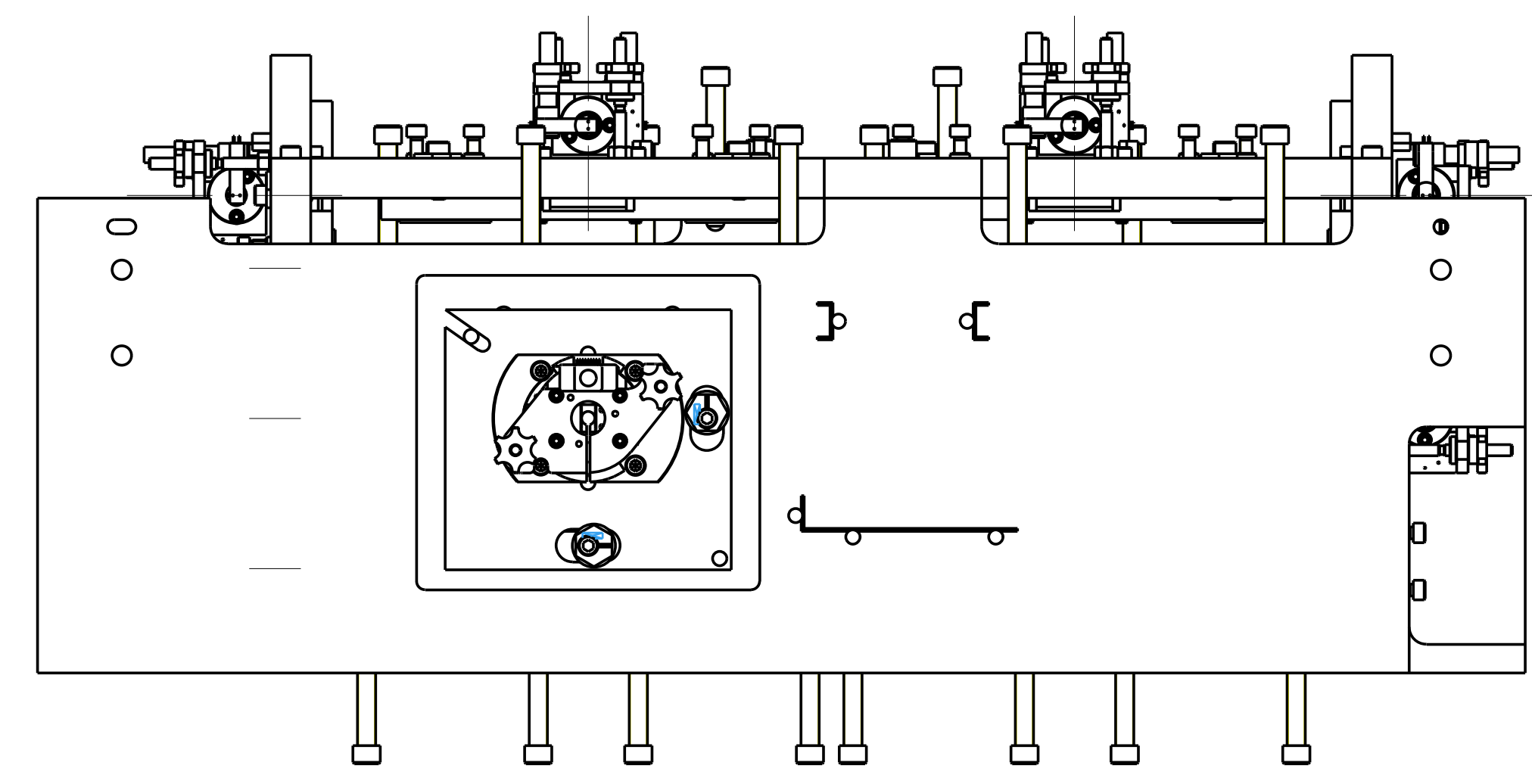
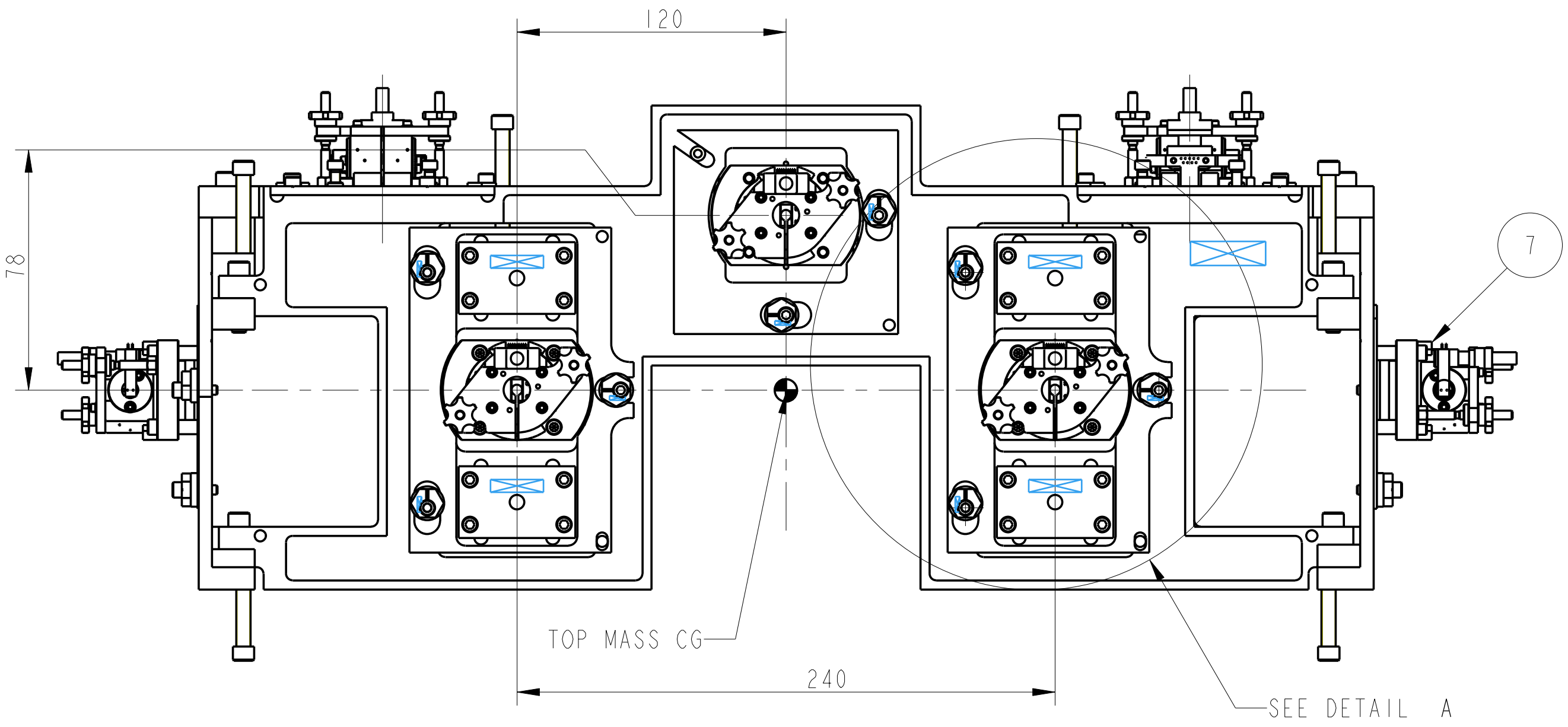
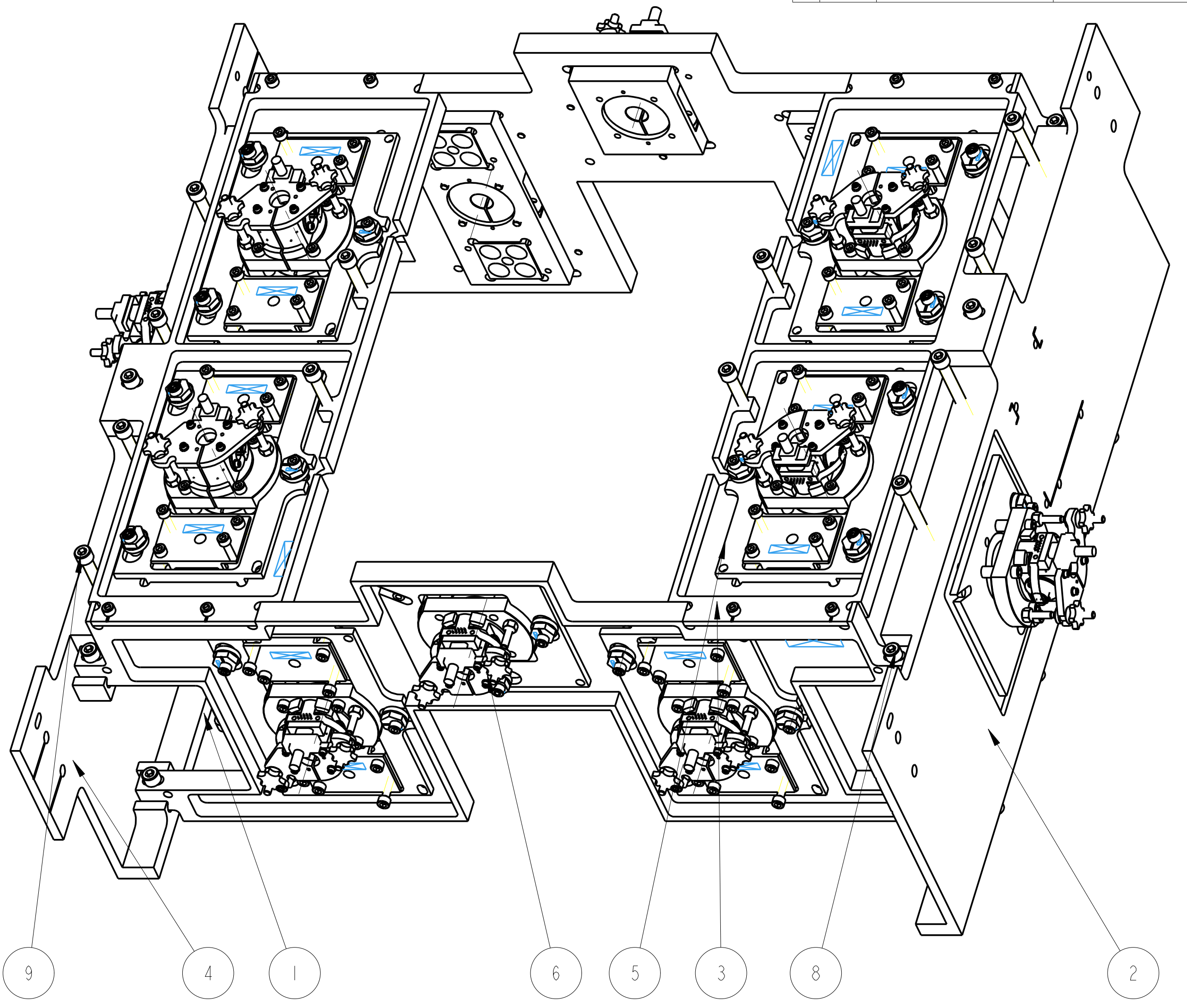
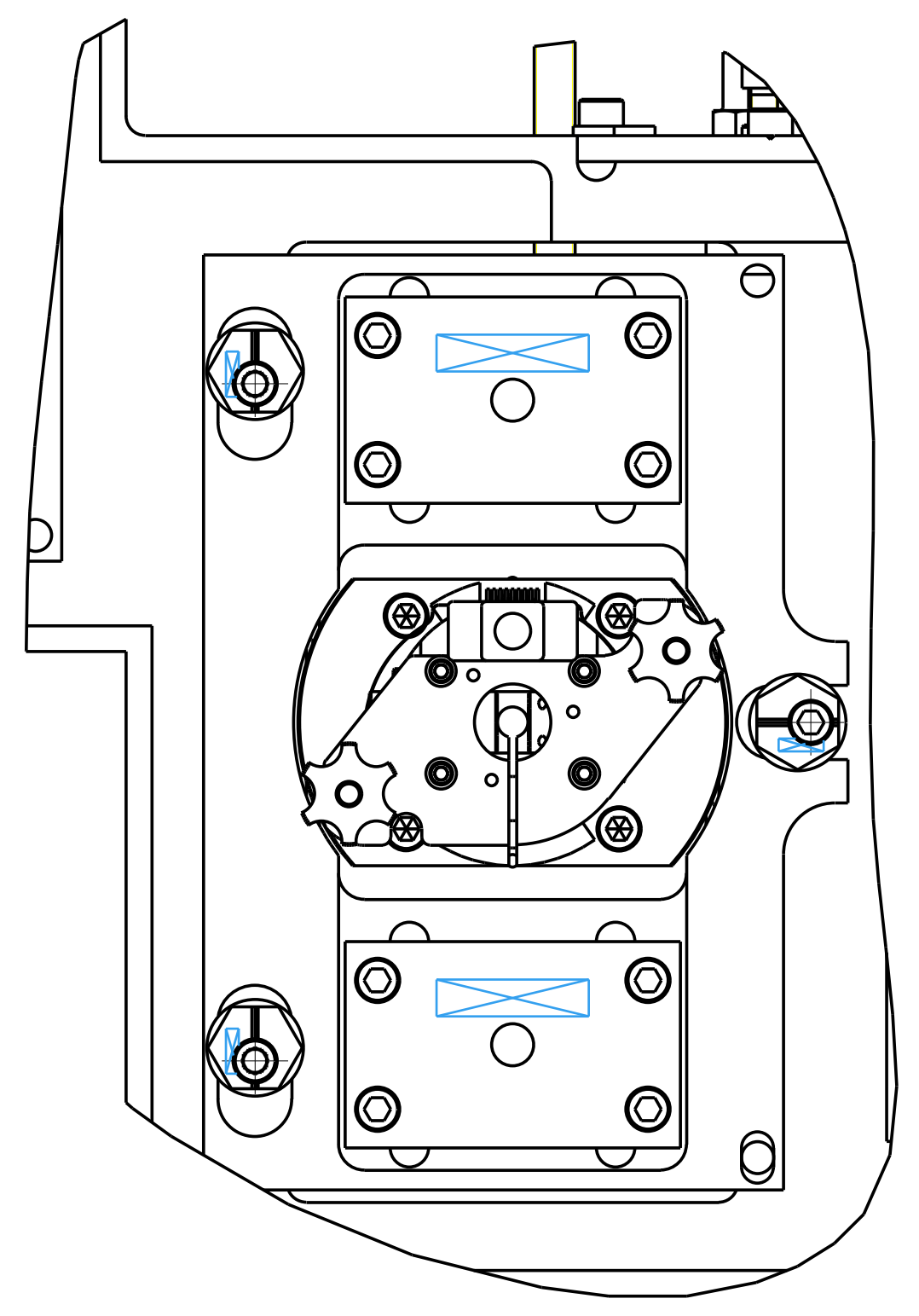
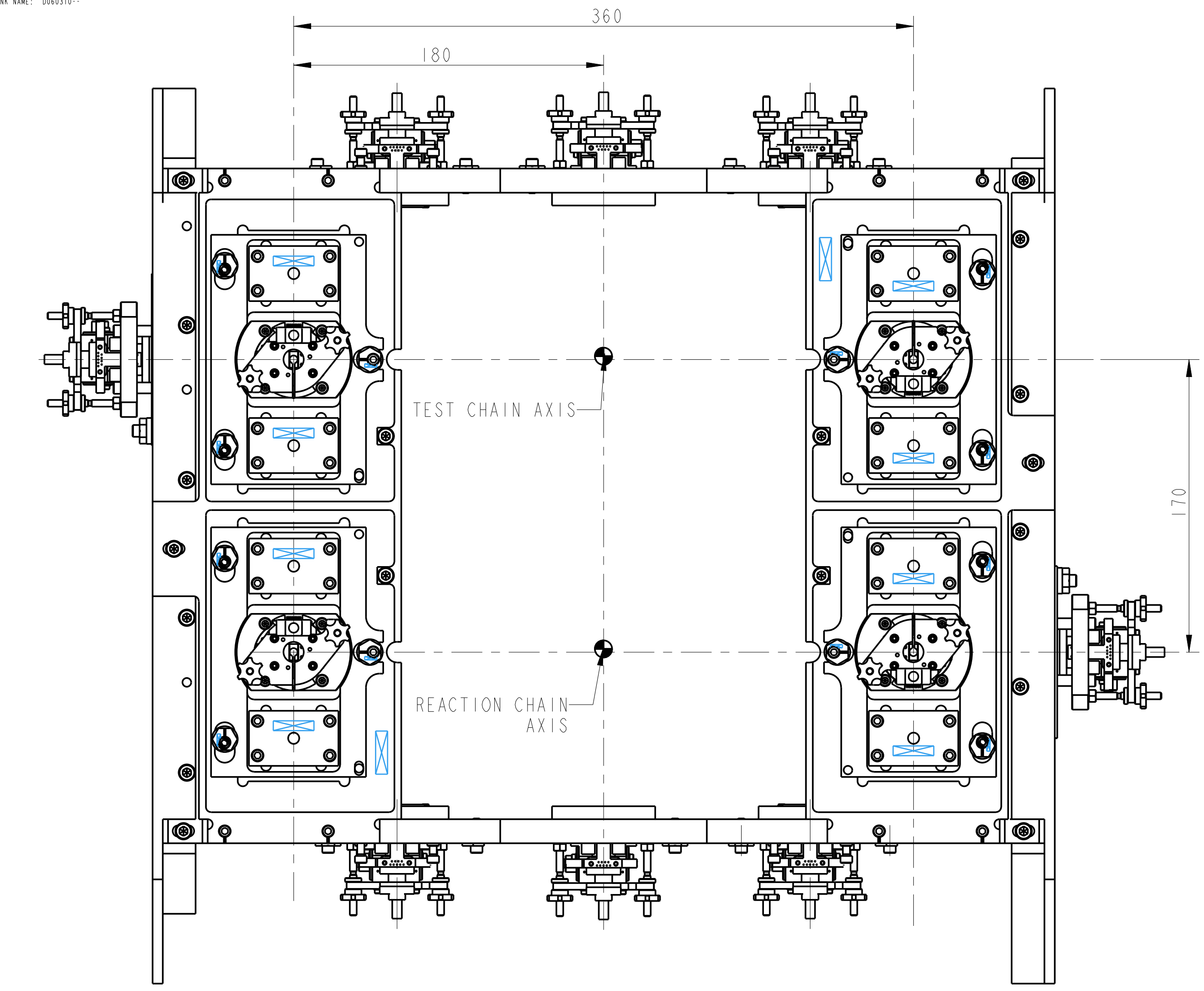


REV.	DATE	DCN #	DRAWING TREE #
A	13/OCT/06	E060239	
B	19/DEC/07	E060239-B	
D	16/JULY/08	E080369	



ITEM	QTY	SPARE	TOTAL	PART NUMBER	DESCRIPTION	MATERIALS
1	2			D060311	FRONT AND REAR PLATE; NOISE TABLECLOTH	AL ALLOY; 5083 H4
2	1			D060312	RIGHT HAND PLATE; NOISE TABLECLOTH	AL ALLOY; 5083 H4
3	2			D060313	TOP PLATE; NOISE TABLECLOTH	AL ALLOY; 5083 H4
4	1			D060314	LEFT HAND PLATE; NOISE TABLECLOTH	AL ALLOY; 5083 H4
5	8			D060316	OSEM AND ECD ADJUSTER; .	AS DRW; .....
6	2			D060320	OSEM ADJUSTMENT PLATE; .	AS DRW; .....
7	2			D060322	TRANSVERSE OSEM ADJUSTER; .	AS DRW; .....
8	10				1/4" 20 UNC X 1" CAP HEAD; .	ST STEEL 316
9	20				1/4" 20 UNC X 2" CAP HEAD, SPHERICAL TIP; .	ST STEEL 316
10	20				8-32 UNC X 0.625" CAP HEAD; .	ST STEEL 316
ITEM QTY SPARE TOTAL PART NUMBER DESCRIPTION MATERIALS						

NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. REMOVE ALL SHARP EDGES.  
 2. DO NOT SCALE FROM DRAWING.  
 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).  
 4. SCRIBE ENGRAVING OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY.  
 EXAMPLE: 0000100-001, A VIBRATOR TOOL MAY BE USED.

DIMENSIONS ARE IN MM (INCHES)  
 TOLERANCES:  
 X, Y, Z ±0.15  
 ANGULAR ±0.5

MATERIAL: AS DRW  
 FINISH: AS DRW  
 VOLUME (LITR) R6: .....

NAME: DATE: 15/MAY/08  
 DRAWN: WILMOT  
 CHECKED: XJB  
 APPROVED: XJB

SCALE 1:21 PROJECTION: D

CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
 DR. GLASSON UNIVERSITY GEO 600 GROUP  
 RUTHERFORD APPLETON LABORATORIES

SYSTEM: ADVANCED LIGO  
 SUB-SYSTEM: SUS  
 NEXT ASSY: QUAD N-PTYPE  
 PART NAME: TABLECLOTH (NOISE PROTOTYPE)  
 DRG. NO.: D060310  
 16.JULY.08

SHEET 1 OF 1