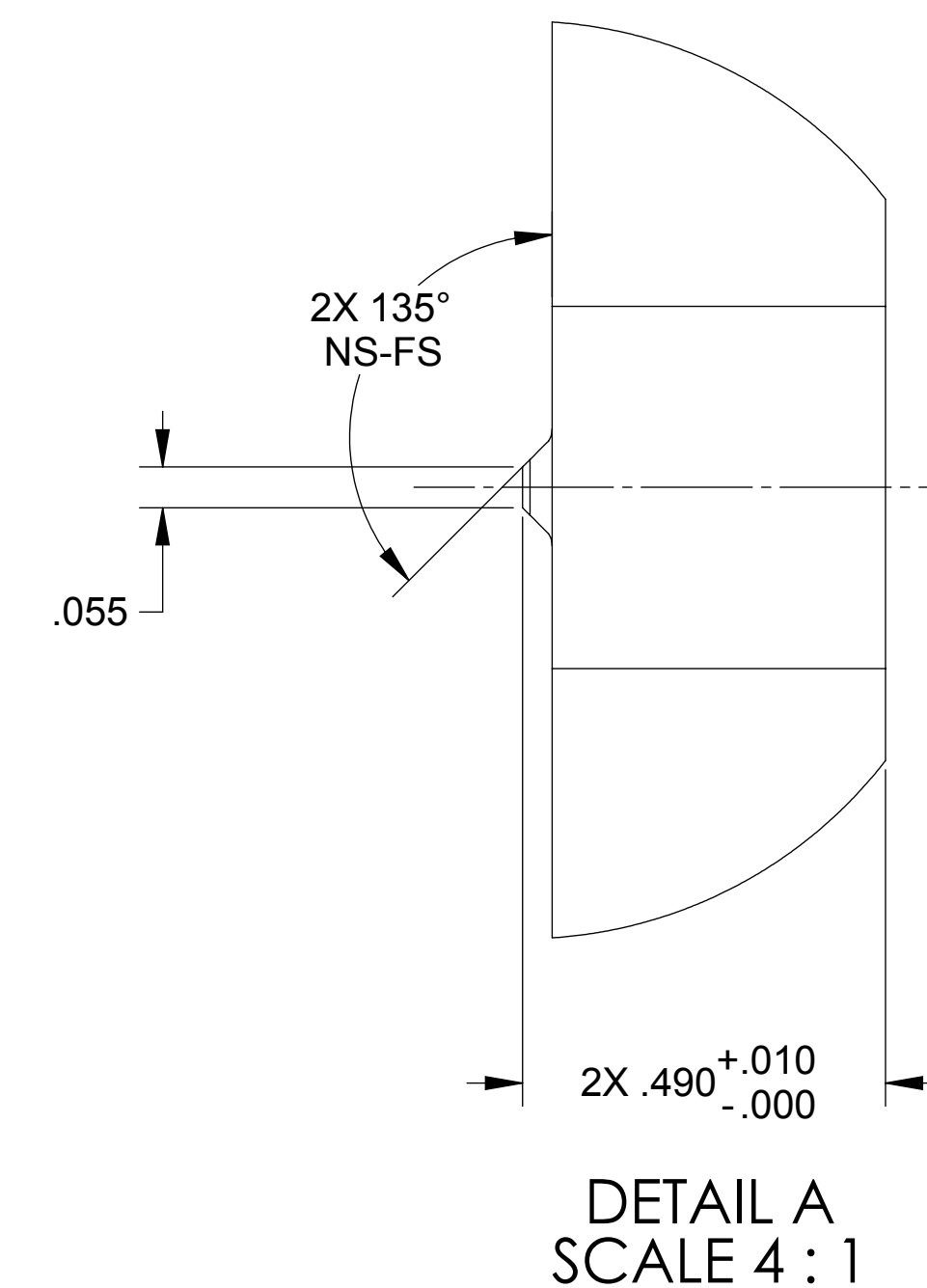
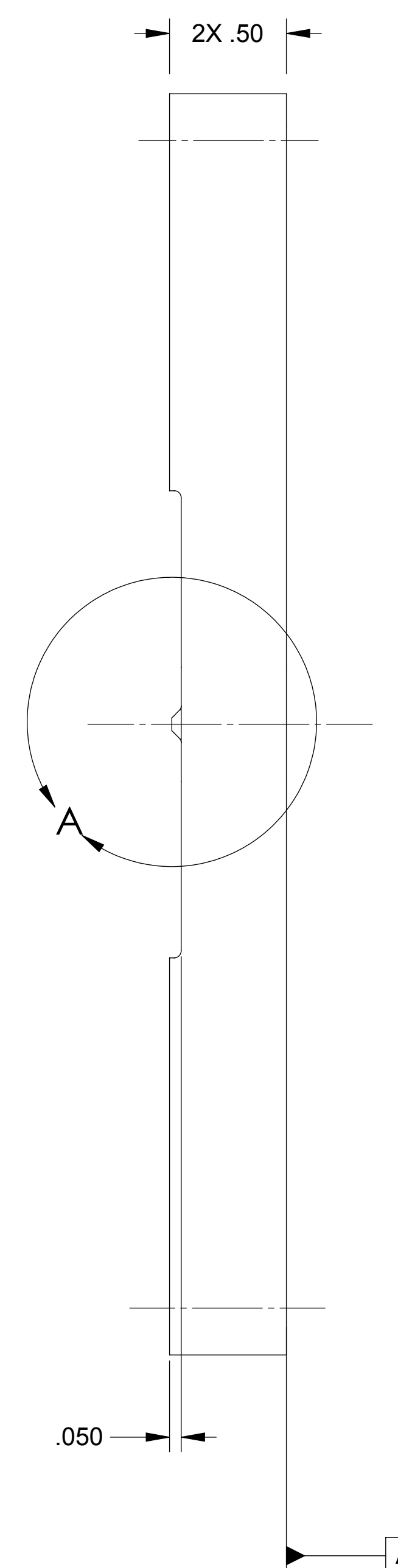
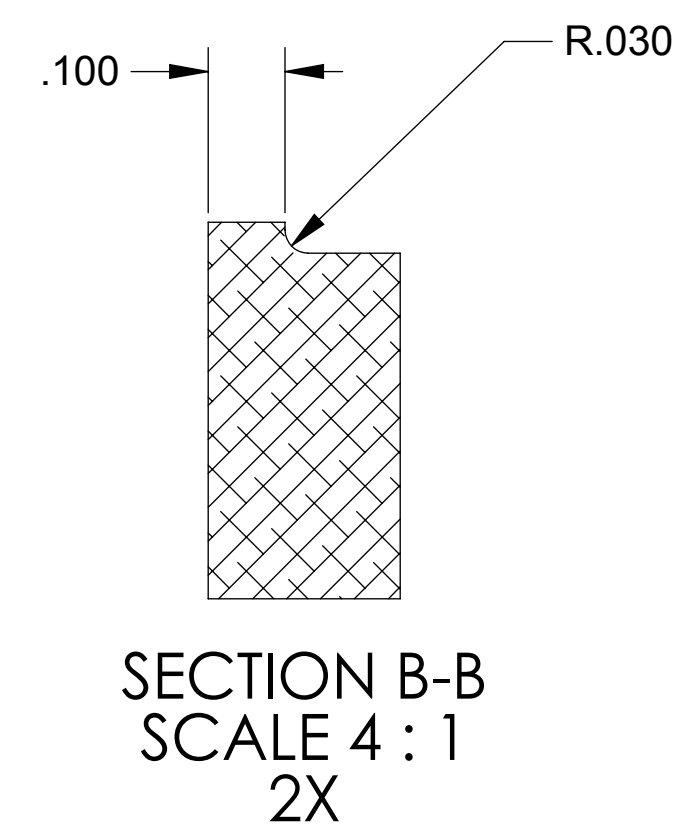
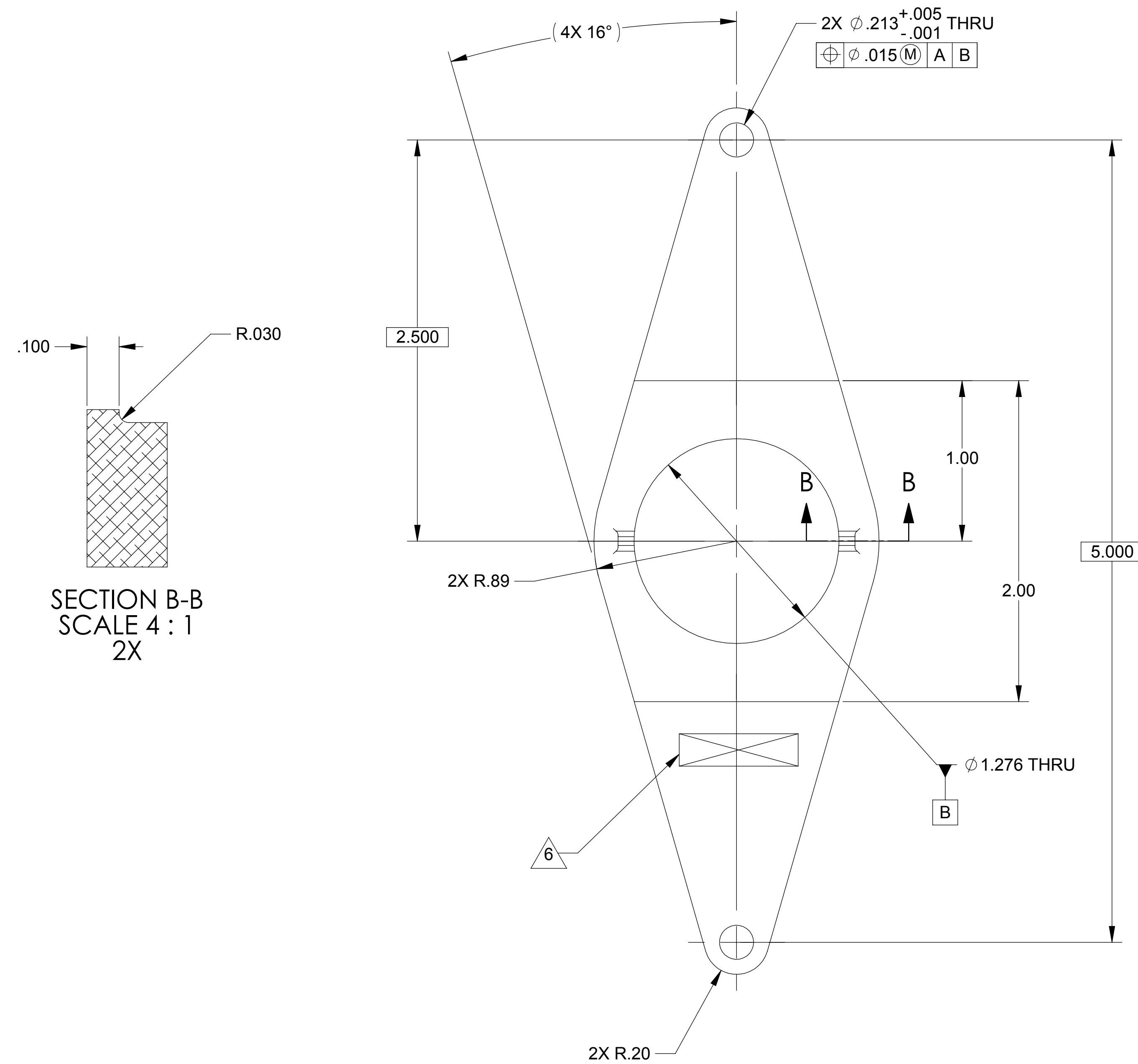


REV.	DATE	DCN #	DRAWING TREE #



NOTES: UNLESS OTHERWISE SPECIFIED.

5. MACHINE FILLET RADII .003-.015.

6. MARK PART AND SERIAL NUMBER IN LOCATION APPROXIMATELY AS SHOWN USING 0.07-INCH HIGH CHARACTERS IN ACCORDANCE WITH 20006686, TYPE I, CLASSES 4, 5, OR 6. SERIAL NUMBERS START AT 001 FOR FIRST PART AND PROCEED CONSECUTIVELY. PARTS TOO SMALL TO MARK SHALL BE IDENTIFIED IN ACCORDANCE WITH 20006686, TYPE II.

7. COUNTERSINK 82° ALL DRILLED HOLES .015-.030 DEEP BOTH SIDES.

8. RECORD WEIGHT, TO NEAREST 0.1 LBS, ON INSPECTION REPORT AFTER FINAL MACHINING.

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .03 .XXX ± .010 ANGULAR ± 0.5°				HAM GS-13 Crossbar	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.				ADVANCED LIGO	
MATERIAL 6061-T6 Al		FINISH 63 μinch		SUB-SYSTEM SEI	
NEXT ASSY D047810				DESIGNER ASI	
DATE 8 Feb 2004				SIZE D	
DWG. NO. D047811				REV. v2	
CHECKER sbarnum				DATE 11 Aug 2009	
APPROVAL				SCALE: 2:1	
PROJECTION:				SHEET 1 OF 1	

20070811_LCROSSBAR-GS13_P1.PRT PDM REV: X-002 DRAWING PDM REV: X-001