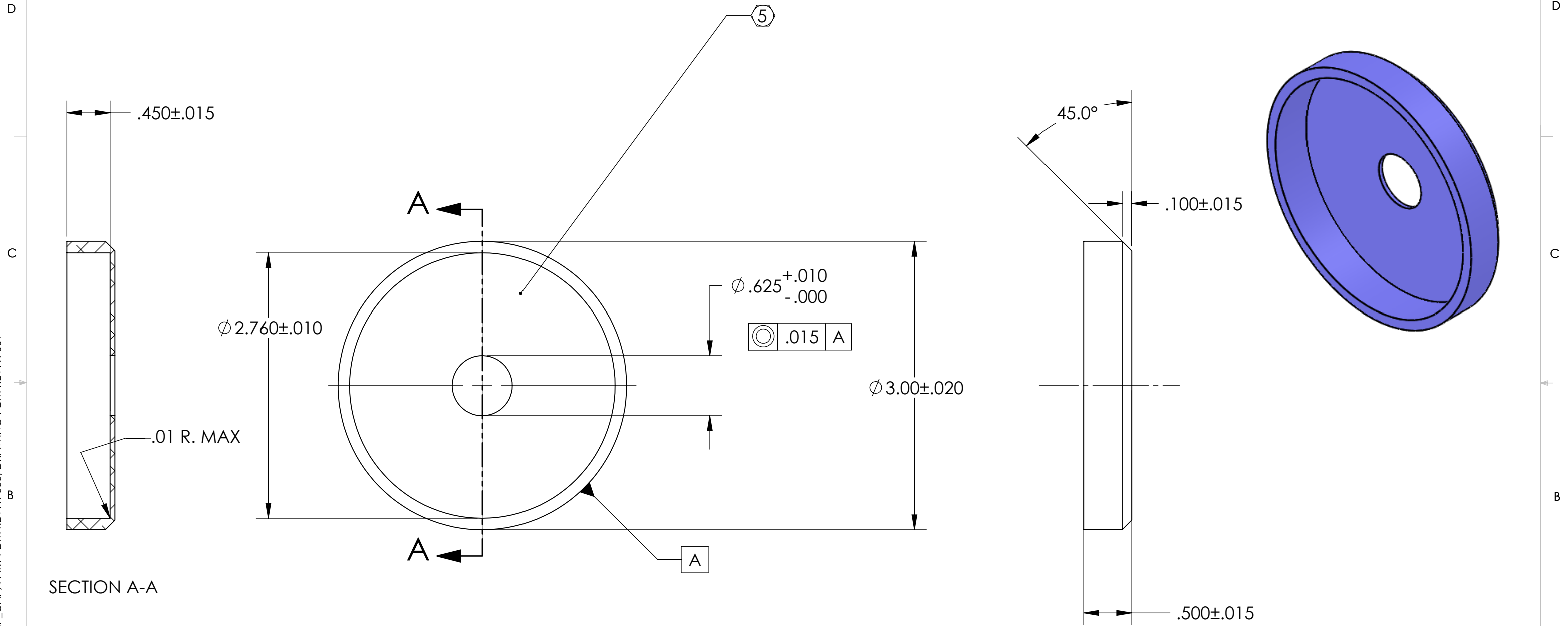


D0901450_AD_LIGO_TCS_LASER_ENCLOSURE_DUMP_CAP, PART PDM REV: X-000, DRAWING PDM REV: X-001

NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	07-29-2009	E0900223-v1	-
-	-	-	-
-	-	-	-



SECTION A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN TOLERANCES: .XX ± .02 .XXX ± .005 ANGULAR ± 1.0°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		ADLIGO_TCS_LASER_ENCLOSURE_DUMP_CAP	
MATERIAL 6061-T6		FINISH N/A		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS	
NEXT ASSY D0901417				DESIGNER KMAILAND		DATE 07-16-2009	
				DRAFTER KMAILAND		DATE 07-16-2009	
				CHECKER		SIZE DWG. NO. B D0901450	
				APPROVAL		REV. v1	
				SCALE: 1:1		PROJECTION:	
				SHEET 1 OF 1			