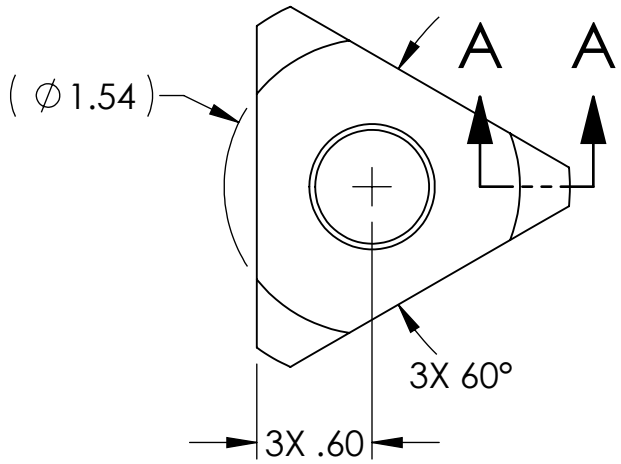
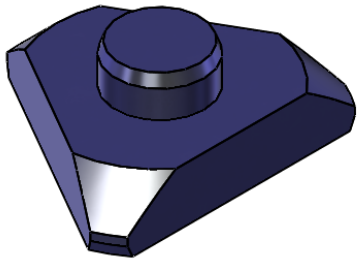
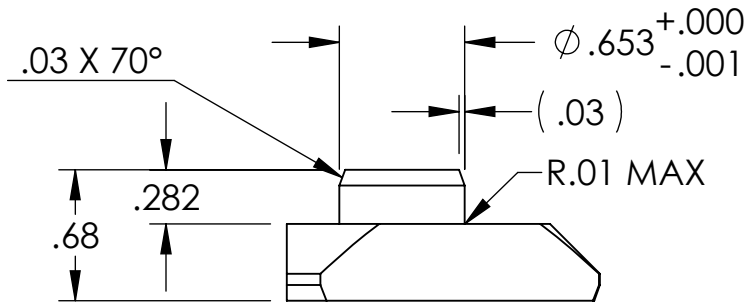
NOTES CONTINUED:

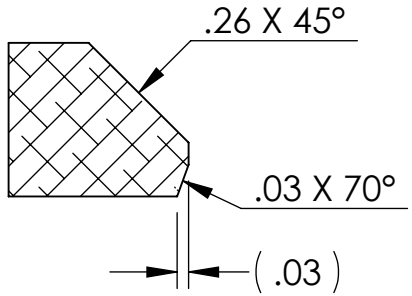
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	16 JULY 2009	E0900192	E0900191
-	-	-	-
-	-	-	-

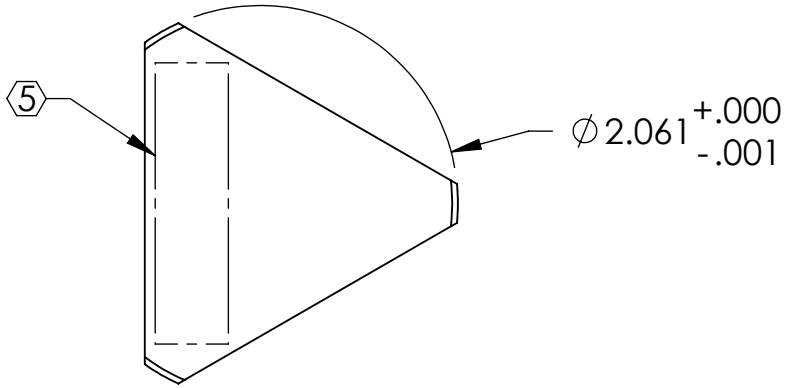








SECTION A-A



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 6061-T6

FINISH N/A µinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO **SUB-SYSTEM** AOS

NEXT ASSY N/A

PART NAME ADLIGO AOS OPLEV CENTER TOOL

DESIGNER	C. CONLEY	16 JULY 2009	
DRAFTER	C. CONLEY	15 JULY 2009	
CHECKER			
APPROVAL			

SIZE A **DWG. NO.** D0901438 **REV.** v1

SCALE: NONE **PROJECTION:** SHEET 1 OF 1

D0901438 AdLIGO AOS OpLev Center Tool, PART PDM REV: X-003, DRAWING PDM REV: X-004