

4

3

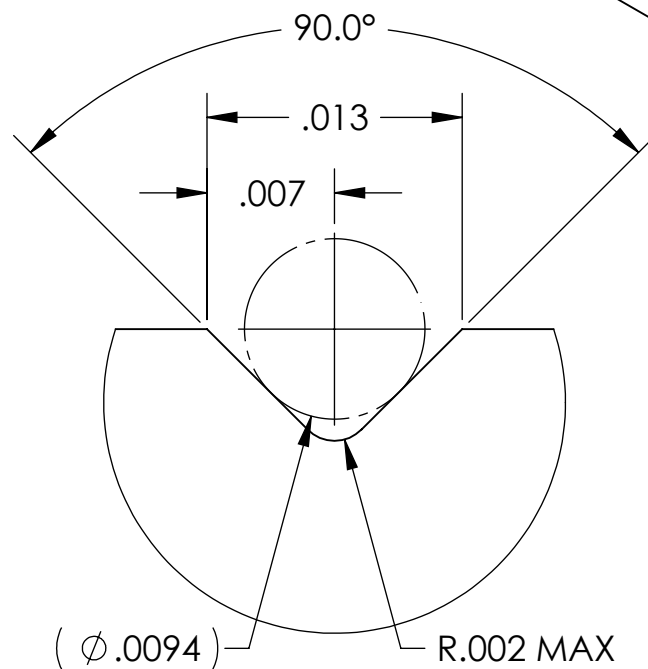
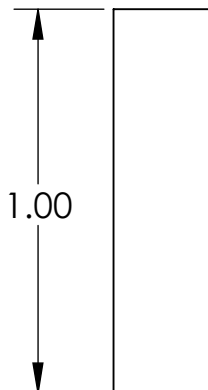
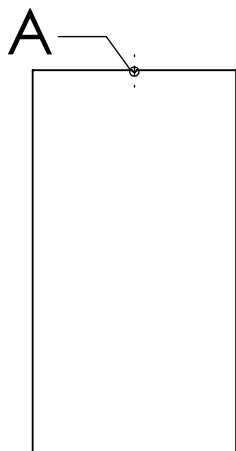
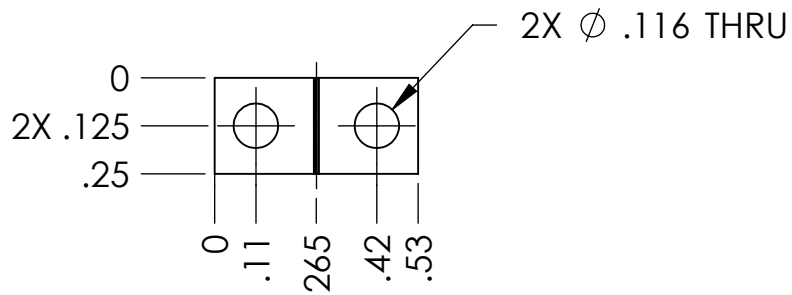
2

1

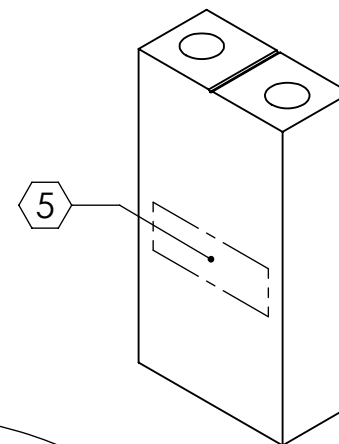
NOTES CONTINUED:

5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	17 JUL 2009	E0900205	E080191
-	-	-	-
-	-	-	-



DETAIL A
SCALE 100 : 1



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 304, 316 OR 302 SSSL
FINISH 63 μinch



SYSTEM ADVANCED LIGO SUB-SYSTEM SUS

NEXT ASSY LOWER LOOP WIRE JIG

PART NAME

WIRE START CLAMP, INSIDE

DESIGNER	D. BRIDGES	23 JUL 2009	SIZE	DWG. NO.	REV.
DRAFTER	W. RASCH	27 JUL 2009	A	D0901435	v1
CHECKER	D. BRIDGES	05 AUG 2009	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1
APPROVAL					