

4

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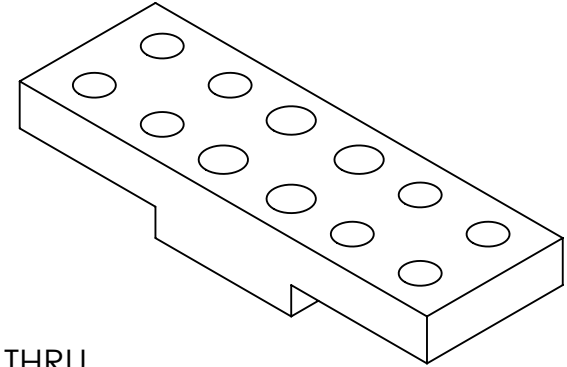
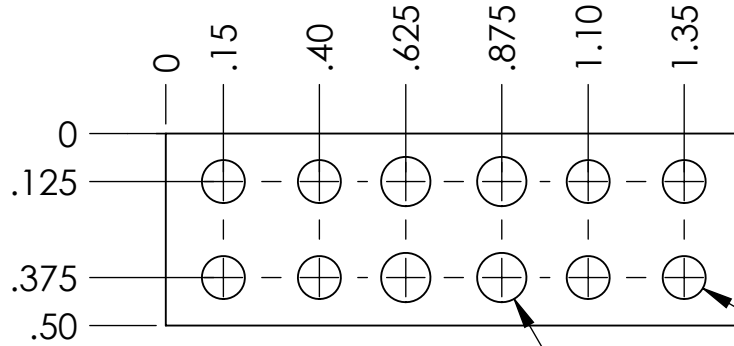
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NOTES CONTINUED:

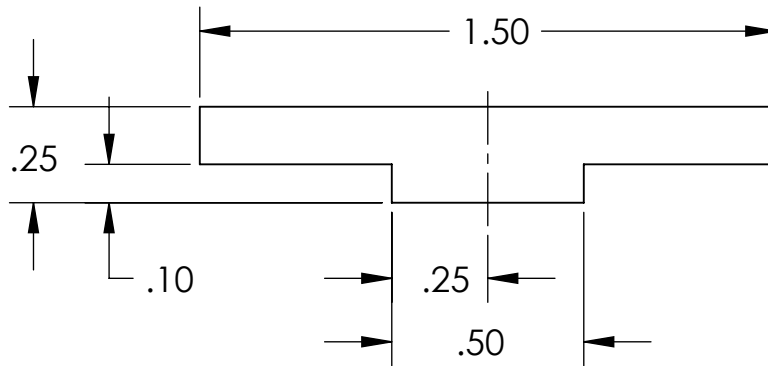
Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: 1

REV.	DATE	DCN #	DRAWING TREE #
v1	28 JUL 2009	E0900197	-
-	-	-	-
-	-	-	-



8X #4-40 UNC THRU
+.005 OVERSIZE TAP

4X ϕ .13 DRILL THRU



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .03
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 6061-T6 Al **FINISH** 32 μ inch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO **SUB-SYSTEM** SUS

NEXT ASSY TIP-TILT STRUCTURAL ASSY

PART NAME			TIP-TILT VITON DAMPER MOUNT		
DESIGNER	M. MEYER	14 JUL 2009	SIZE	DWG. NO.	REV.
DRAFTER	M. MEYER	28 JUL 2009	A	D0901409	v1
CHECKER	D. BRIDGES	28 JUL 2009			
APPROVAL			SCALE: 2:1	PROJECTION:	SHEET 1 OF 1

4

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