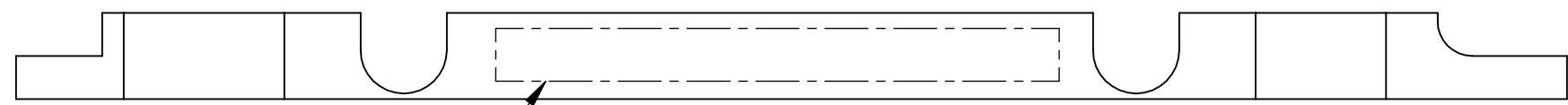
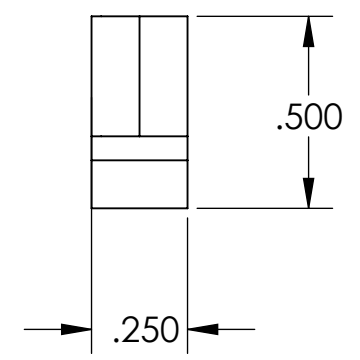
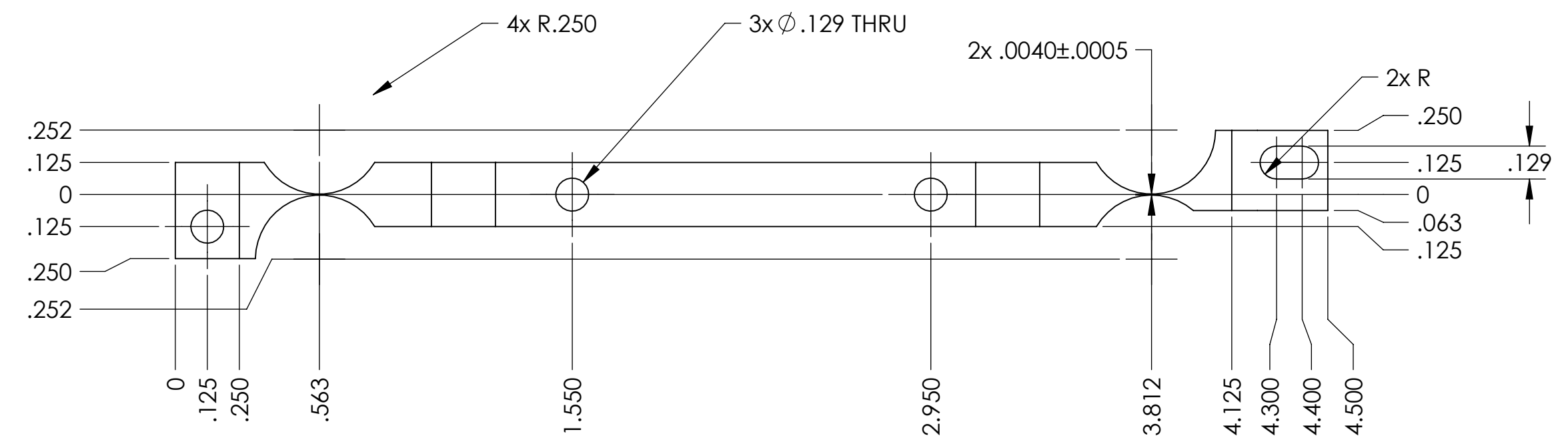
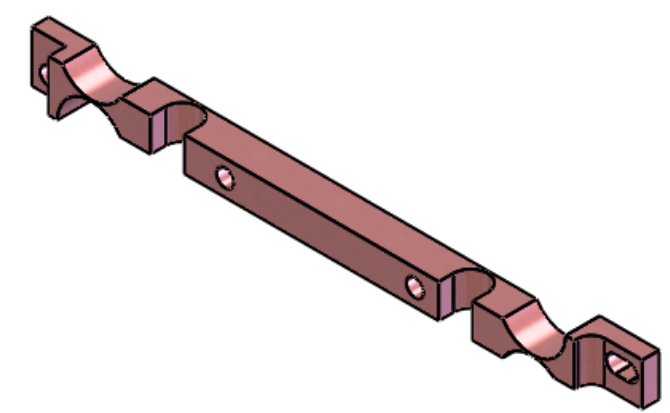
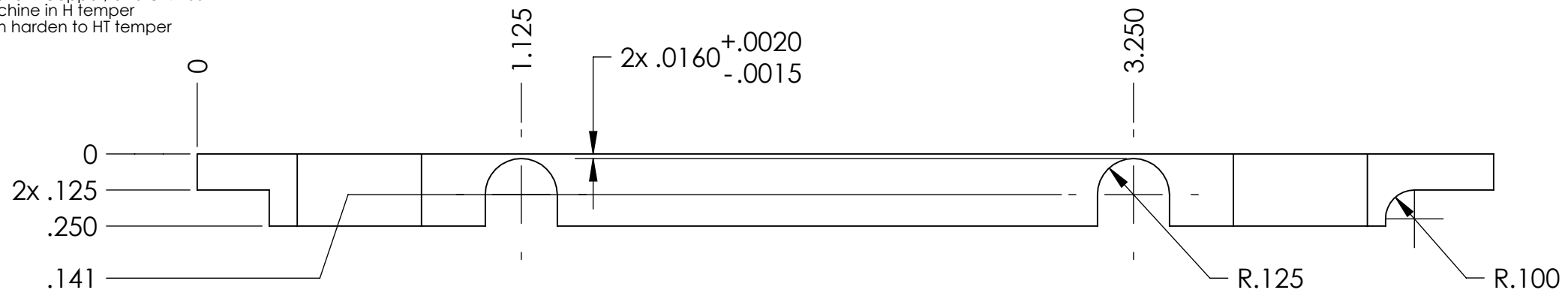


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

6. Beryllium Copper, UNS C17200
 Machine in H temper
 then harden to HT temper

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



5

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°				GS-13 Flexure Top	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.				DESIGNER Daniel Clark June 2009 DRAFTER Sbamum 26 June 2009 CHECKER Daniel Clark 1 July 2009 APPROVAL	
MATERIAL SEE NOTE 6		FINISH 63 μinch		SYSTEM ADVANCED LIGO SUB-SYSTEM SEI NEXT ASSY GS-13	
				SIZE DWG. NO. B D0901319 SCALE: 2:1 PROJECTION: SHEET 1 OF 1	

D0901319_GS-13_Flexure_Top, PART PDM REV: X-004, DRAWING PDM REV: X-005