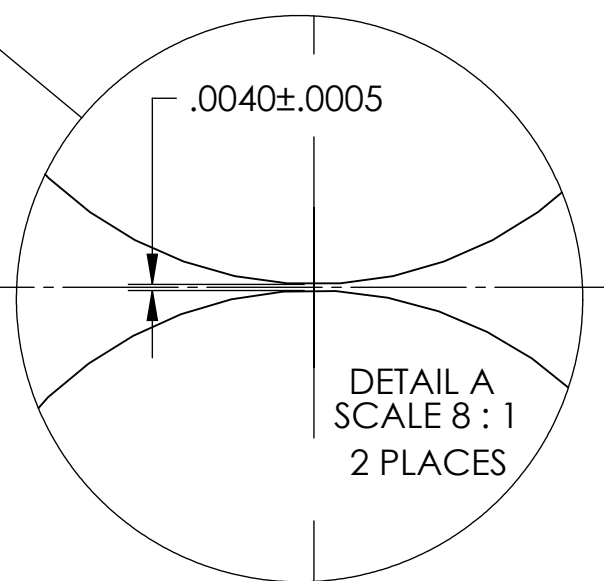
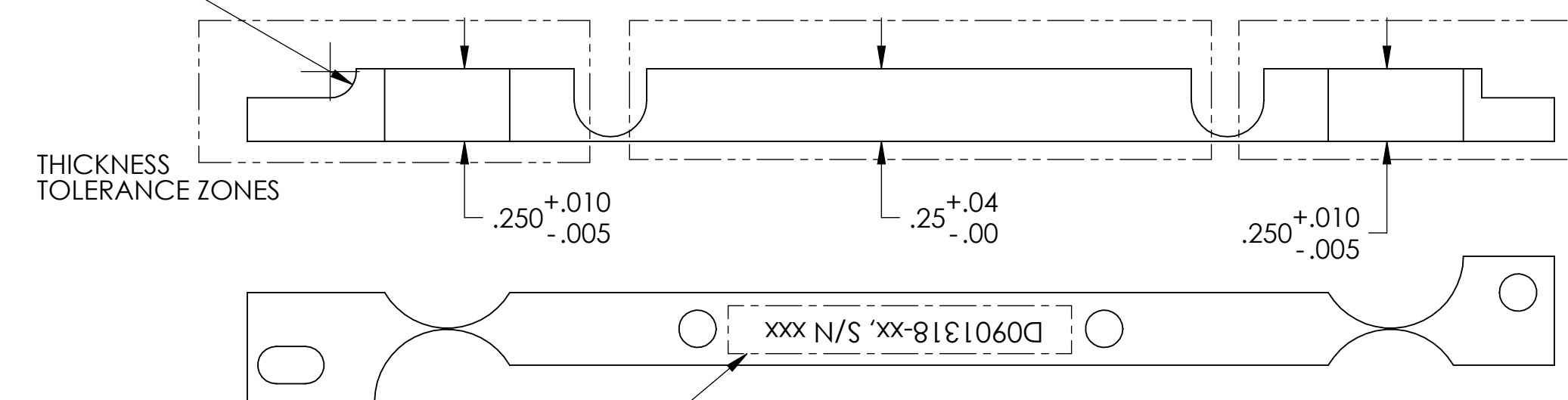
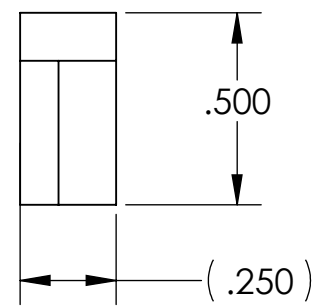
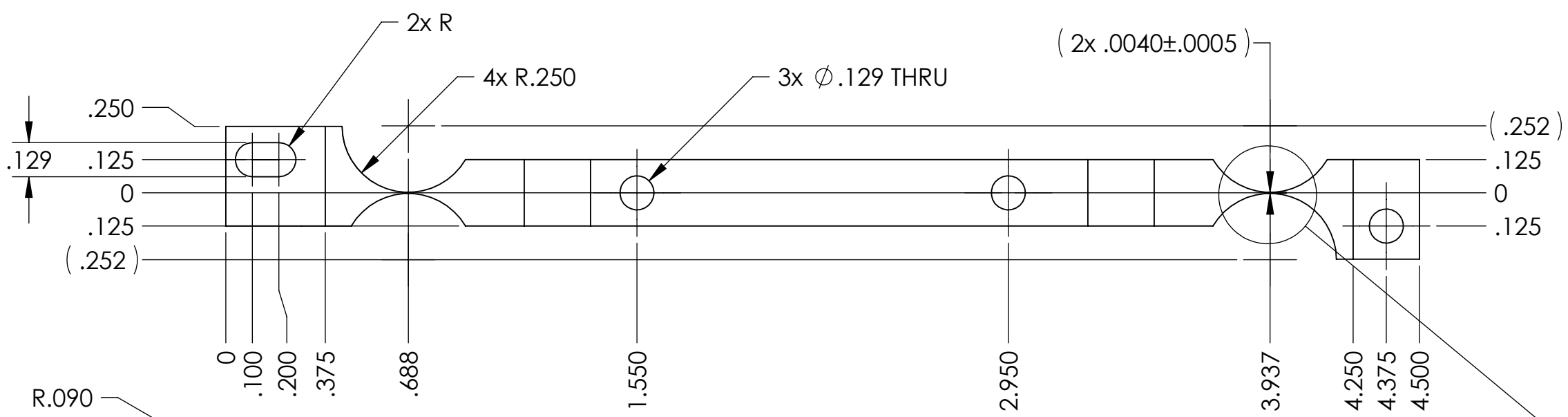
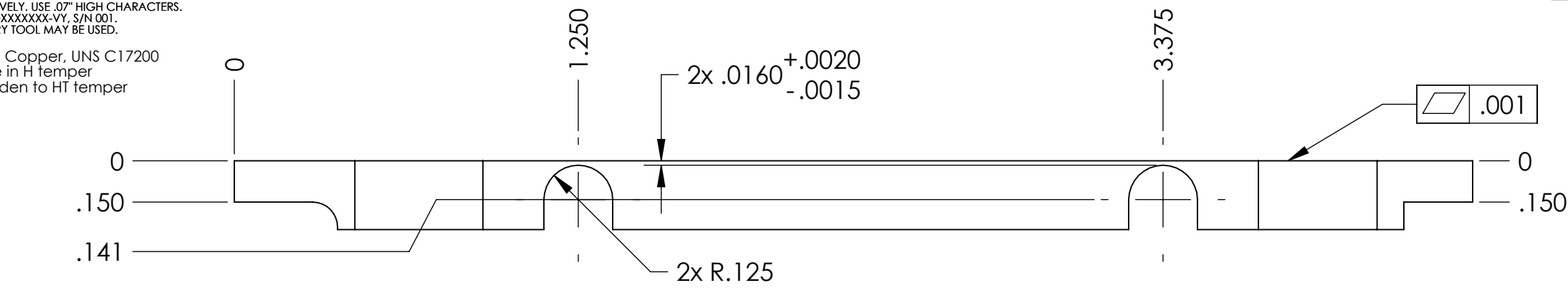
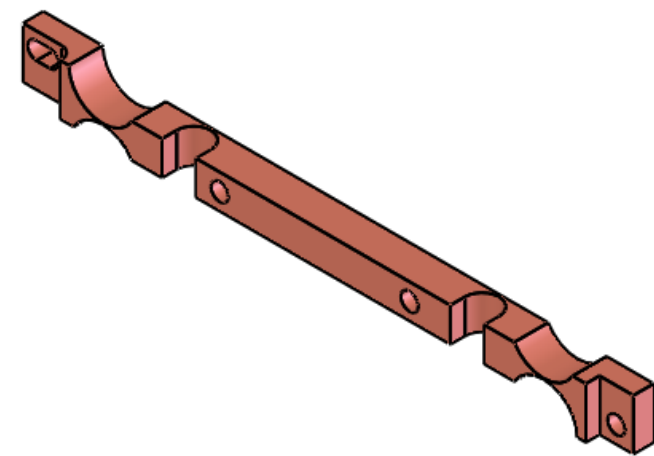


D0901318\_GS-13\_Flexure\_Bottom, PART PDM REV: X-004, DRAWING PDM REV: X-008

NOTES CONTINUED:  
5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

6. Beryllium Copper, UNS C17200  
Machine in H temper  
then harden to HT temper

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



MAINTAIN TEXT ORIENTATION AS SHOWN

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		GS-13 flexure Bottom	
TOLERANCES: .XX ± .01 .XXX ± .005				SUB-SYSTEM SEI		DESIGNER Daniel Clark	DATE June 2009
ANGULAR ± 0.5°				NEXT ASSY GS-13		DRAFTER sbarnum	DATE 30 June 2009
MATERIAL SEE NOTE 6				FINISH min 63 or Better		CHECKER Daniel Clark	DATE 1 July 2009
						APPROVAL	
						SCALE: 2:1	PROJECTION:
						SIZE DWG. NO. B	D0901318
						REV. v4	
						SHEET 1 OF 1	