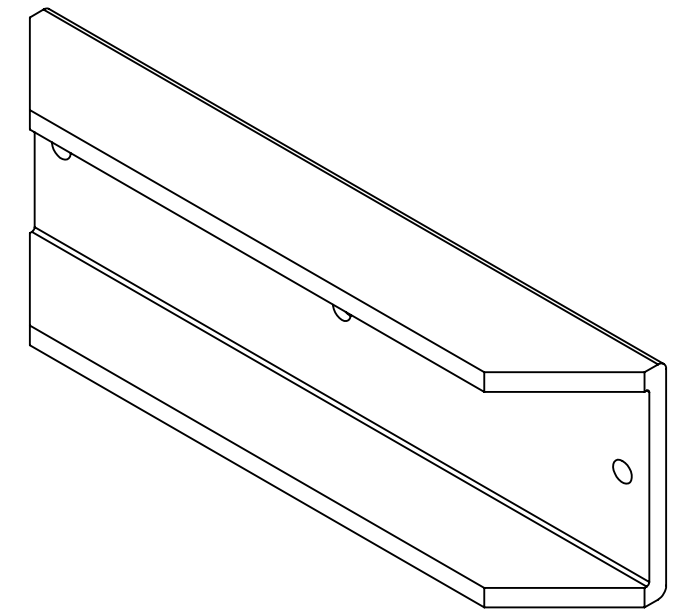
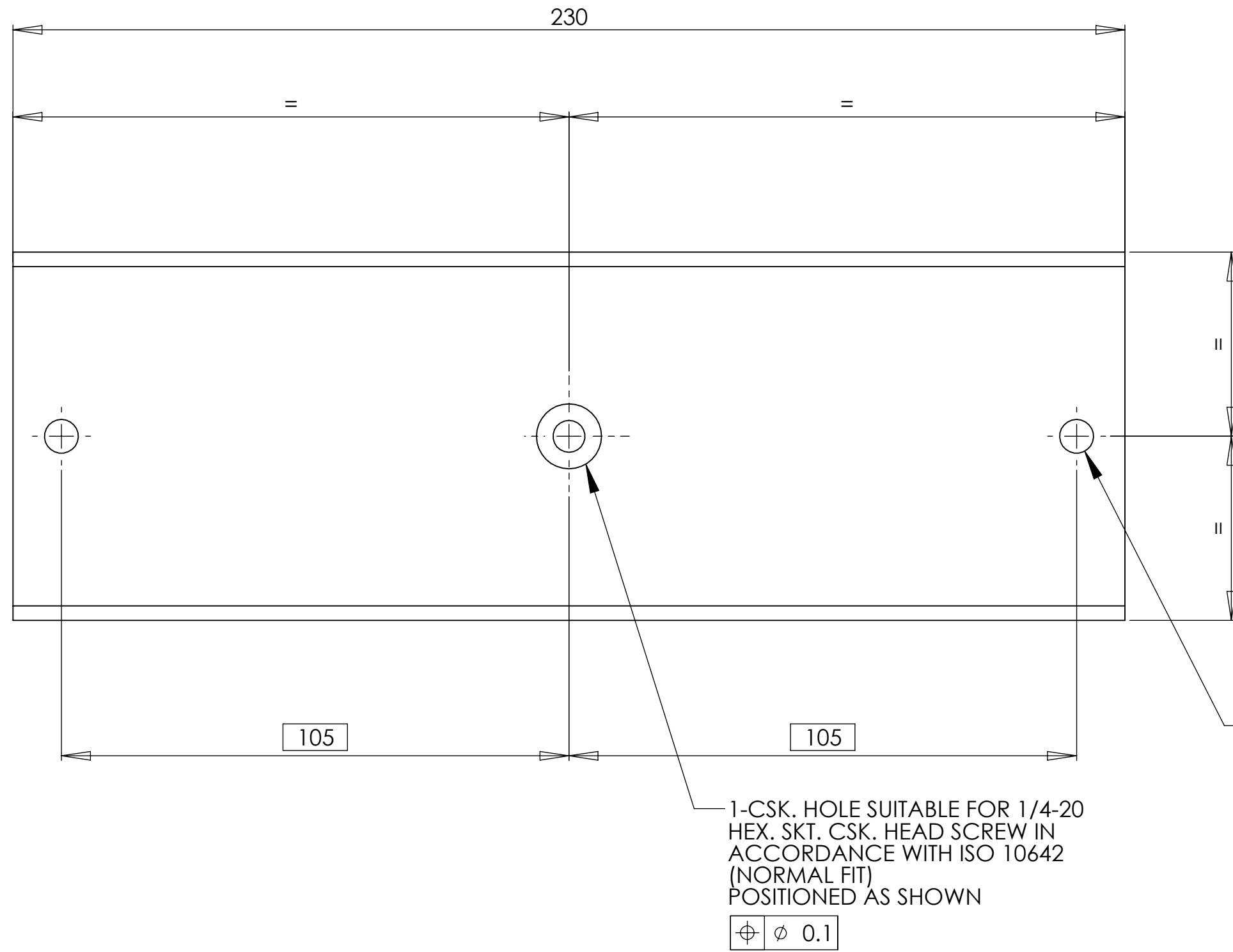
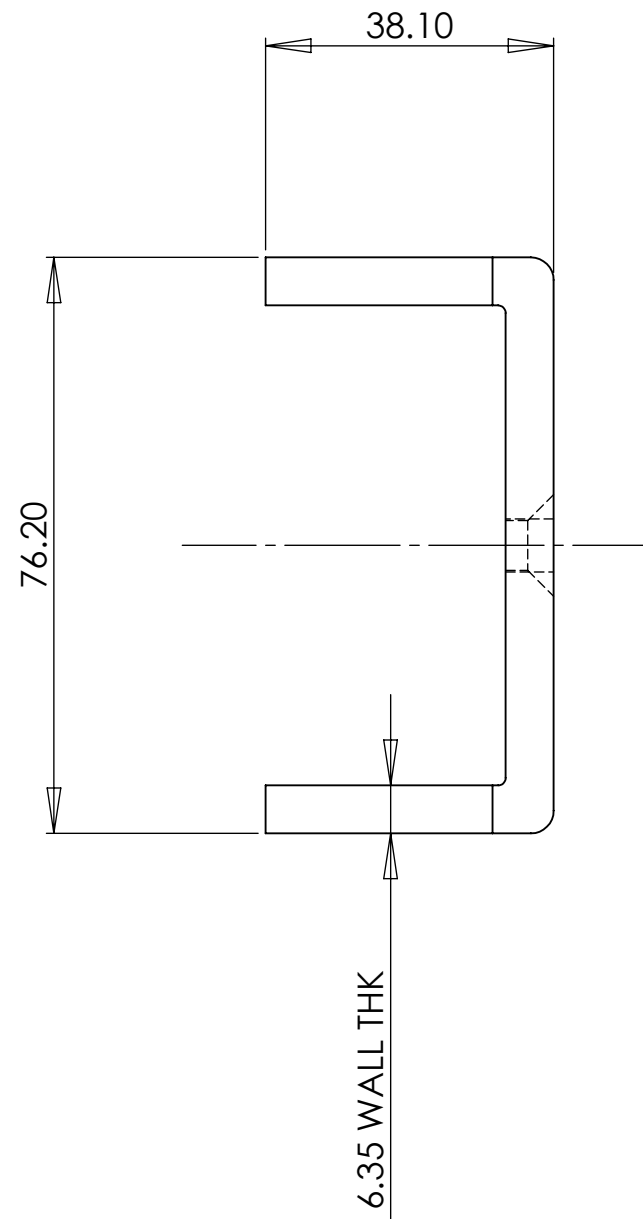


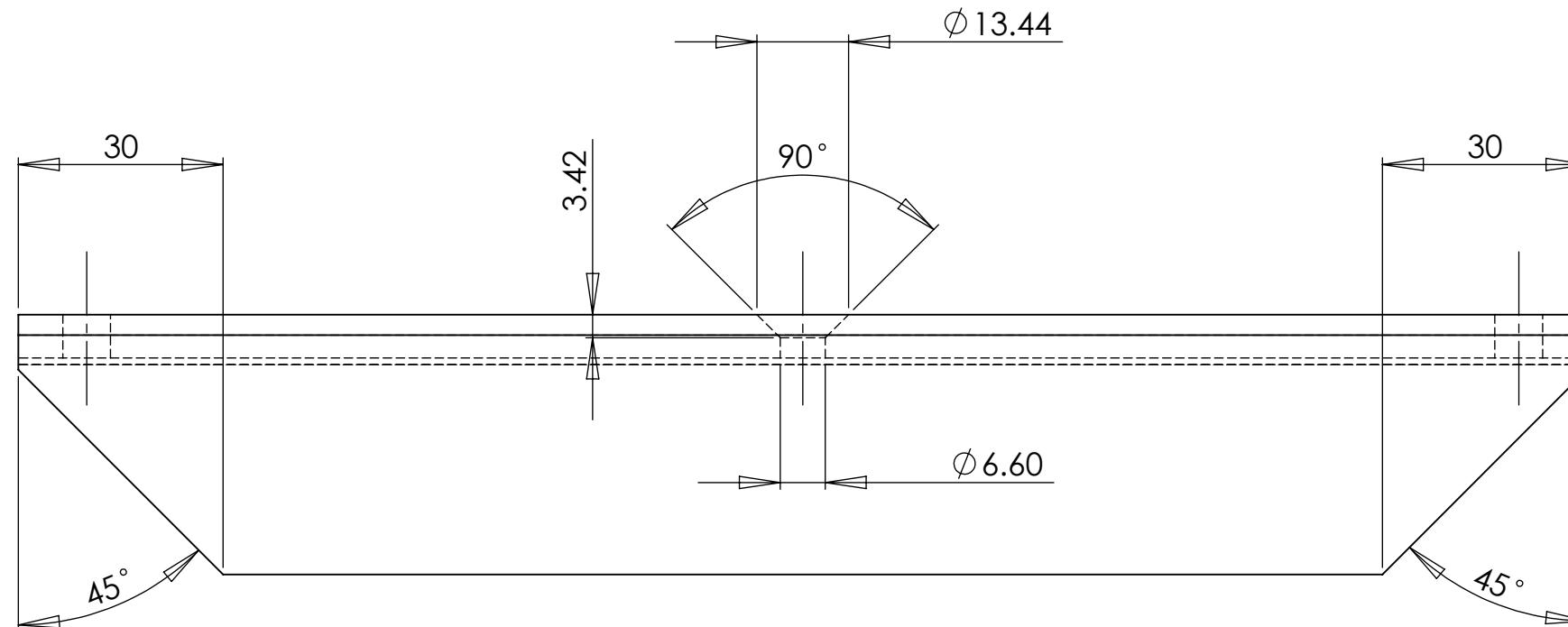
**NOTES CONTINUED:**  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.

REV.	DATE	DCN #	DRAWING TREE #



ISOMETRIC VIEW  
SCALE 1:2



**NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)**

DIMENSIONS ARE IN MILLIMETERS

TOLERANCES:  
 .XX  $\pm .10$   
 .XXX  $\pm .010$

ANGULAR  $\pm 0.2^\circ$

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

**MATERIAL** 6061-T6 Al  
**FINISH** 1.6  $\mu\text{m}$

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

**SYSTEM** ADVANCED LIGO  
**SUB-SYSTEM** SUS

**NEXT ASSY**

**PART NAME**

JACK SUPPORT CHANNEL

**DESIGNER** L.CUNNINGHAM  
**DRAFTER** L.CUNNINGHAM  
**CHECKER**  
**APPROVAL**

**SIZE** DWG. NO.  
 c D0901307

**SCALE:** 1:1  
**PROJECTION:** SHEET 1 OF 1

**REV.**  
 v1