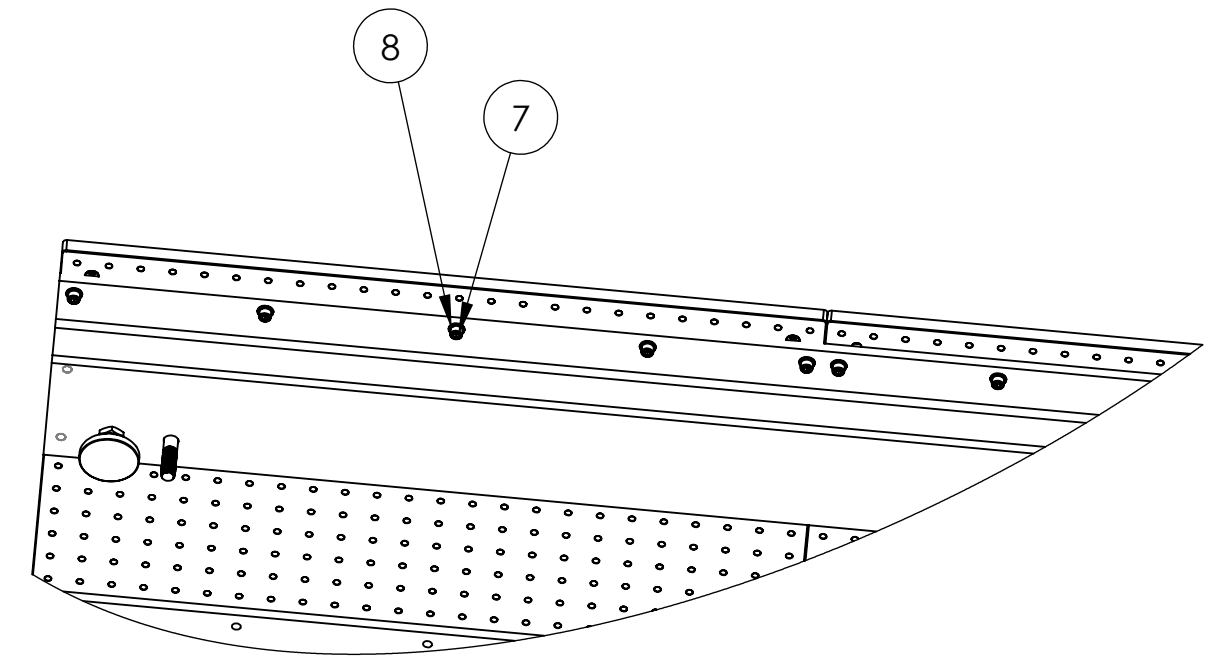
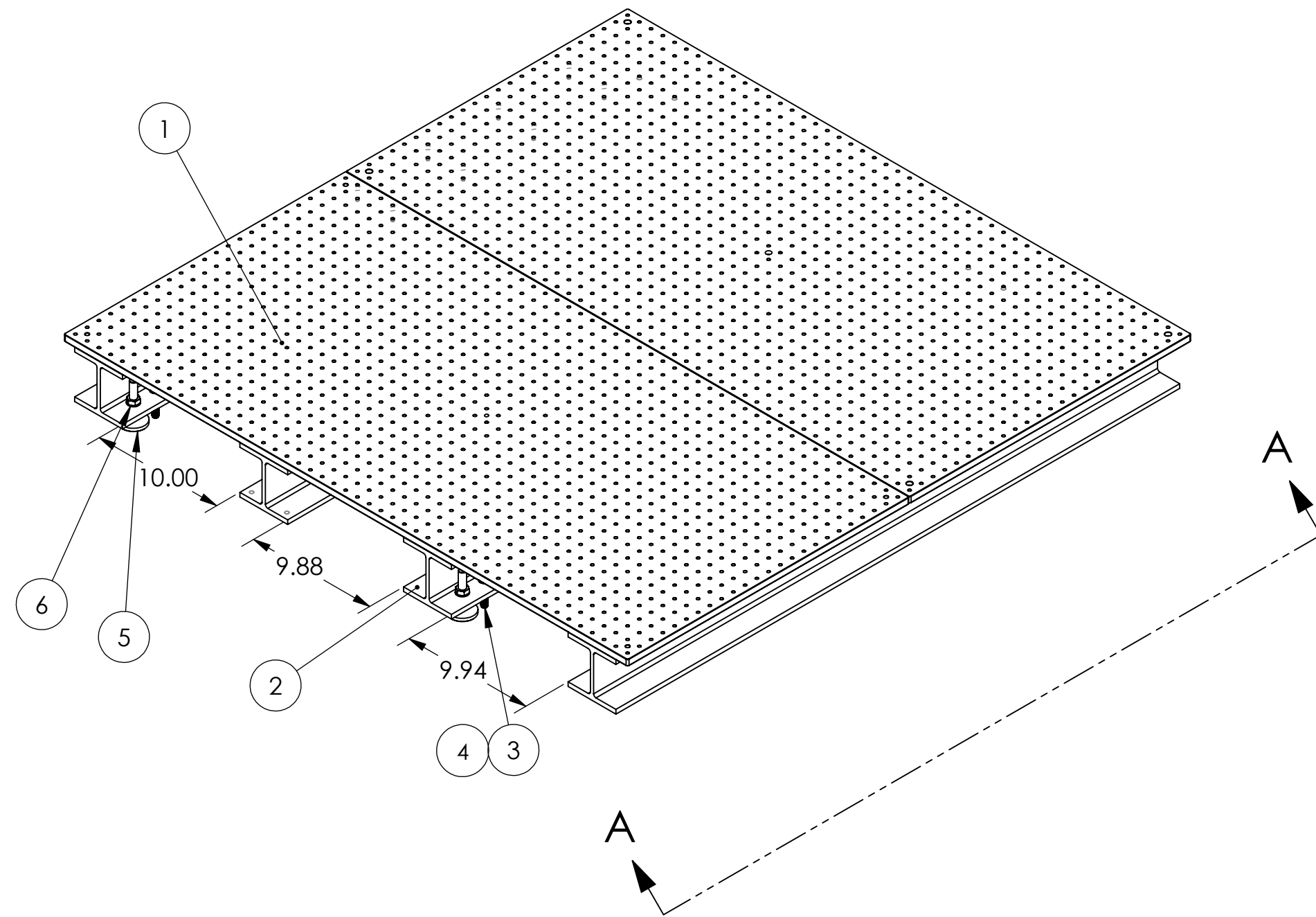


NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



VIEW A-A  
SCALE 1:6

8	MCMaster PART # 90313A203 WASHER S. STL. 1/2" OD .53 THK.	20
7	MCMaster PART #90128A245 SHCS 1/4-20 x .75lg	20
6	MCMaster PART # 9801A210 WASHER S.STL. 7/8" OD .06 THK	8
5	MCMaster PART # 6111K55 LEVELING PAD 1/2-13 THD X 1.87" DIA	8
4	MCMaster PART # 98017A205 WASHER S. STL. 3/4" OD .062 THK	8
3	MCMaster PART #91247A677 HEX HD CAP SCR. 7/16-14 X 2 LONG	8
2	D0901288_SUS_OPTICAL_TEST_BENCH_I_BEAM	4
1	THORLABS OPTICAL BENCH PART # MB2448 1/2" THK. SOLID ALUM	2
ITEM NO.	PART NUMBER	QTY.

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

- INTERPRET DRAWING PER ASME Y14.5-1994.
- REMOVE ALL SHARP EDGES, R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL	FINISH
N/A	N/A μinch

DIMENSIONS ARE IN INCHES

TOLERANCES:  
.XX ± .02  
.XXX ± .005

ANGULAR ± °



SYSTEM: ADVANCED LIGO SUB-SYSTEM: AOS

NEXT ASSY

PART NAME		DESIGNER		DATE	SIZE	DWG. NO.	REV.
SUS_OPTICAL_TEST_BENCH		KMAILAND	06 25 2009	c	D0901287	v1	
APPROVAL		CHECKER	DRAFTER	SCALE: 1:8	PROJECTION:	SHEET 1 OF 1	