Design Goals for First Contact (FC) Application & Removal Fixture

- 1. Ability to use the fixture on <u>any</u> of the optics.
- 2. Ability to use the fixture on both the front and back surfaces.
- 3. Usable when the optic is mounted vertically or horizontally, in-situ or ex-situ (to the interferometer).
- 4. Option to allow the fixture to be removed or remain on the optic during shipment, before / during / after its installation (not when under vacuum).
- 5. It has to fit in the shipment can of the optic if applied to both surfaces.
- 6. It can be disposable, but need not be.
- 7. Must be made of materials that will not be affected by the FC solvent.
- 8. Must form a tight masking seal on the optic, and not permit the FC to drip/seep under it, between the mask and the glass. It must contain all the FC within the ID of the mask (but FC can drip over the mask).
- 9. Must prevent FC mist from getting onto bevel, sides, or any other component.
- 10. When vertically mounted and applied, must catch any FC solution that drips / runs under gravity.

- 8. There should be enough elastic material forming the mask edge to be able to apply peel strips on the mask itself and onto the FC.
- 9. It has to be sturdy enough to serve as the thing that the technician actually pulls on when the FC is peeled off.
- 10. When removing the FC, it must be possible to position a hand-held N2 ionizing gun to blow at the interface of the FC and the surface as it is being peeled off.
- 11. It must not cause damage to the optic or its coatings.
- 12. Must not contact central 225 mm aperture on any optic.

## To follow are simply ideas.

We can potentially leave the ring on during the installation. Duplicate rings with disposable membranes might be used for reapplying & removing FC when mounted vertically.

Discussing with Calum design strategy compatible all the other systems and the install procedure.

First Contact sprayed onto glass area, and also sprayed + brushed over the border of the mask to thicken it there.

It is left to dry.

When dried, the peel-tape strips are applied.

Elastic Membrane. Scuba suit material. Spandex. Formed to make tight masking edge.

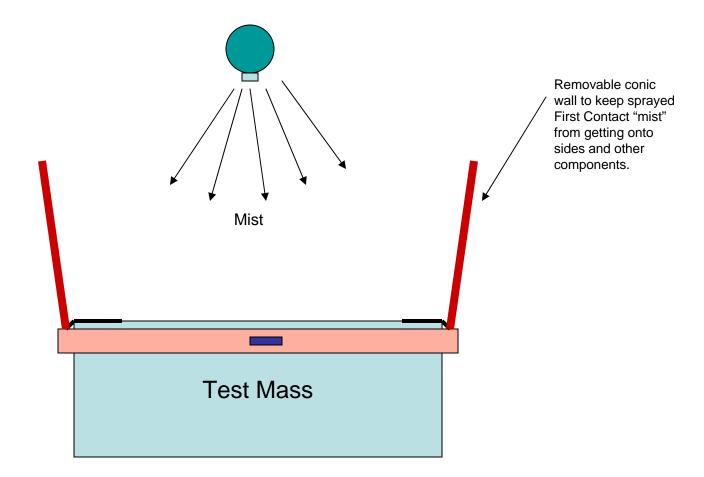
**Test Mass** 

Ring clamp. Possibly also an elastic material or "belt".

Tightening mechanism.

**Peel-Tape Strips** 

## Hand-Held Pump Bottle



## Hand Held-Pump Bottle

