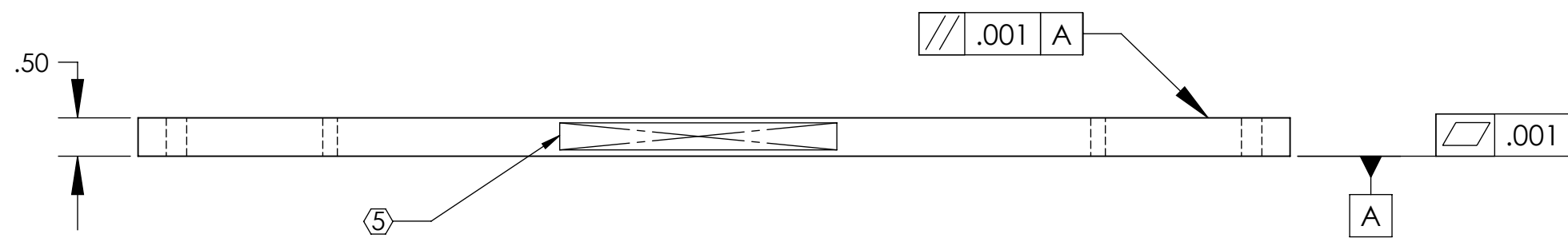
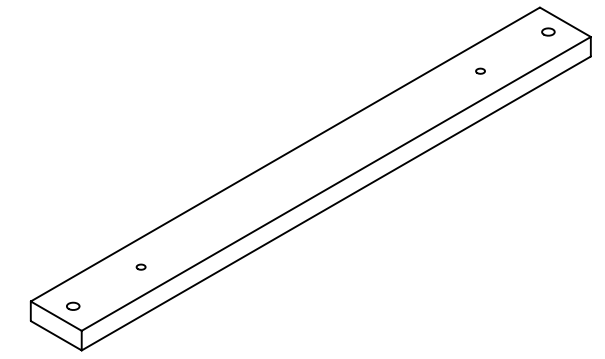
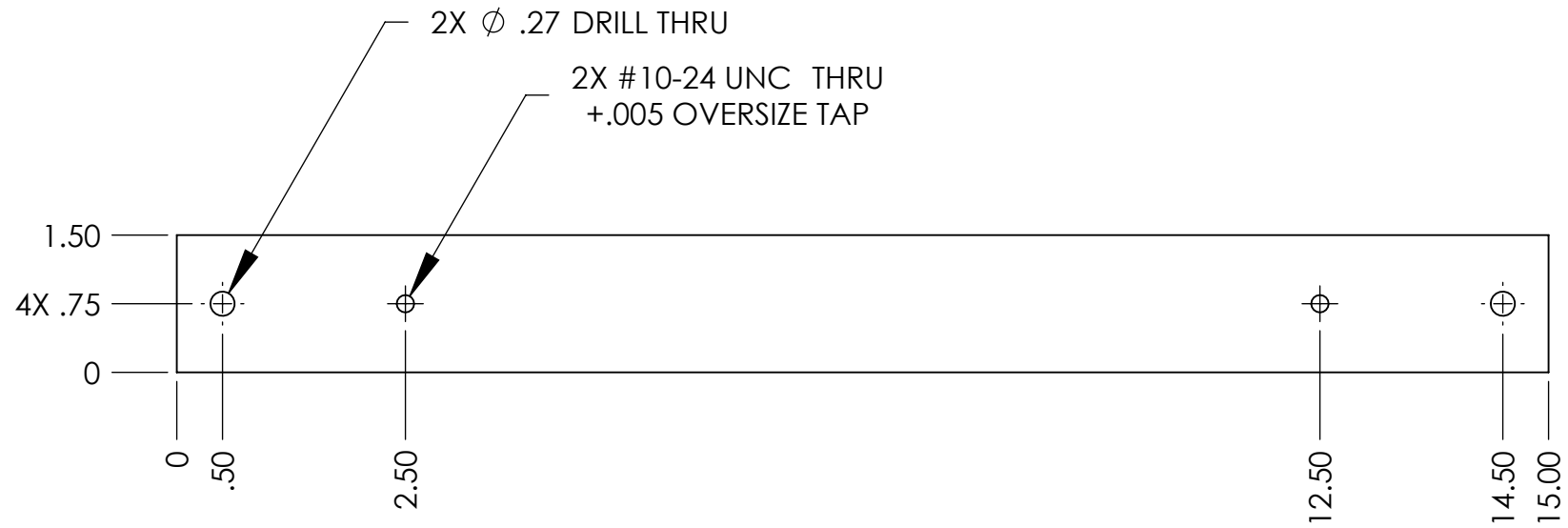


D0901245_AdvLIGO_SUS_Blade Test Stand Track Mount, PART PDM REV: X-013, DRAWING PDM REV: X-009

NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
V1	31 JUL 2009	E0900172	E0900242
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		SYSTEM ADVANCED LIGO		SUB-SYSTEM SUS	
TOLERANCES: .XX ± .01 .XXX ± .005		MATERIAL 6061-T6 Al		FINISH 63 μinch		NEXT ASSY D0901250	
ANGULAR ± 0.5°				DESIGNER R. GIGLIO		DATE 17 JUN 2009	
				DRAFTER R. GIGLIO		DATE 7 JUN 19 2009	
				CHECKER M. MEYER		DATE 27 JUL 2009	
				APPROVAL			
				SCALE: 1:2		PROJECTION:	
				SHEET 1 OF 1			

TRACK MOUNT
D0901245
 v1