

4

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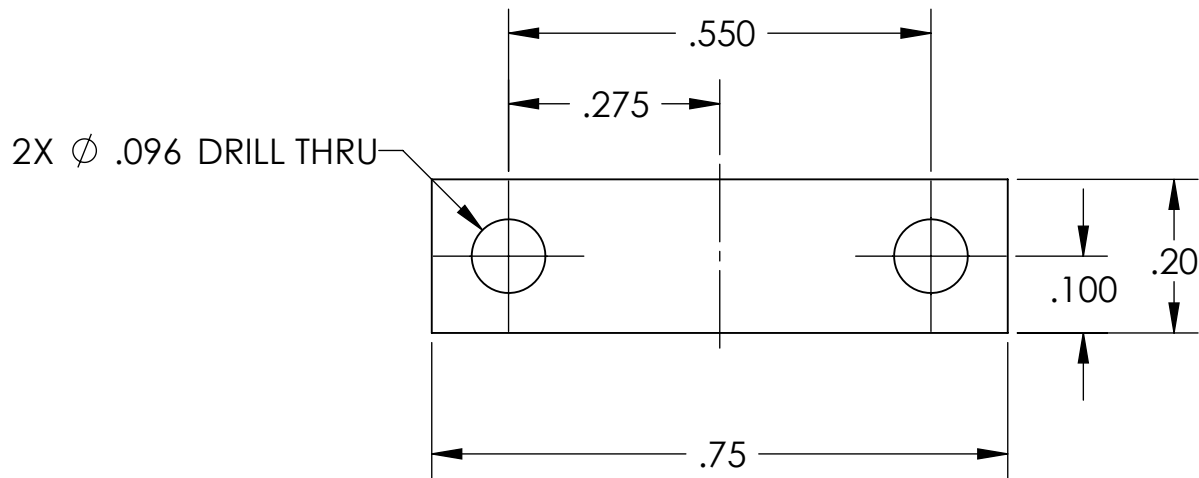
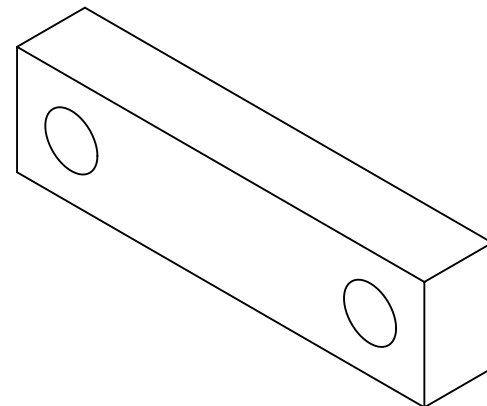
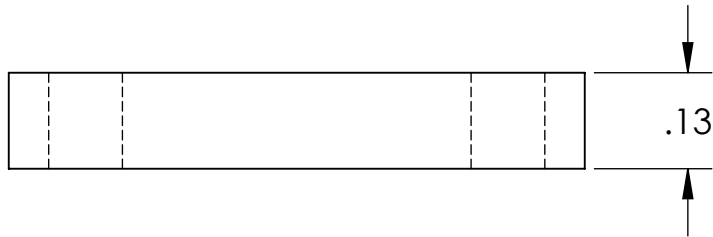
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NOTES CONTINUED:

Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VV, QTY: 1

REV.	DATE	DCN #	DRAWING TREE #
v1	28 JUL 2009	E0900197	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 304 SSSL **FINISH** 32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO **SUB-SYSTEM** SUS

NEXT ASSY TT STRUCTURE ASSY

PART NAME

TIP-TILT BLADE WIRE CLAMP

DESIGNER M. MEYER 08 JUN 2009
DRAFTER M. MEYER 08 JUN 2009
CHECKER D. BRIDGES 08 JUN 2009
APPROVAL

SIZE A **DWG. NO.** D0901166

REV. v1

SCALE: 4:1 **PROJECTION:** **SHEET 1 OF 1**

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