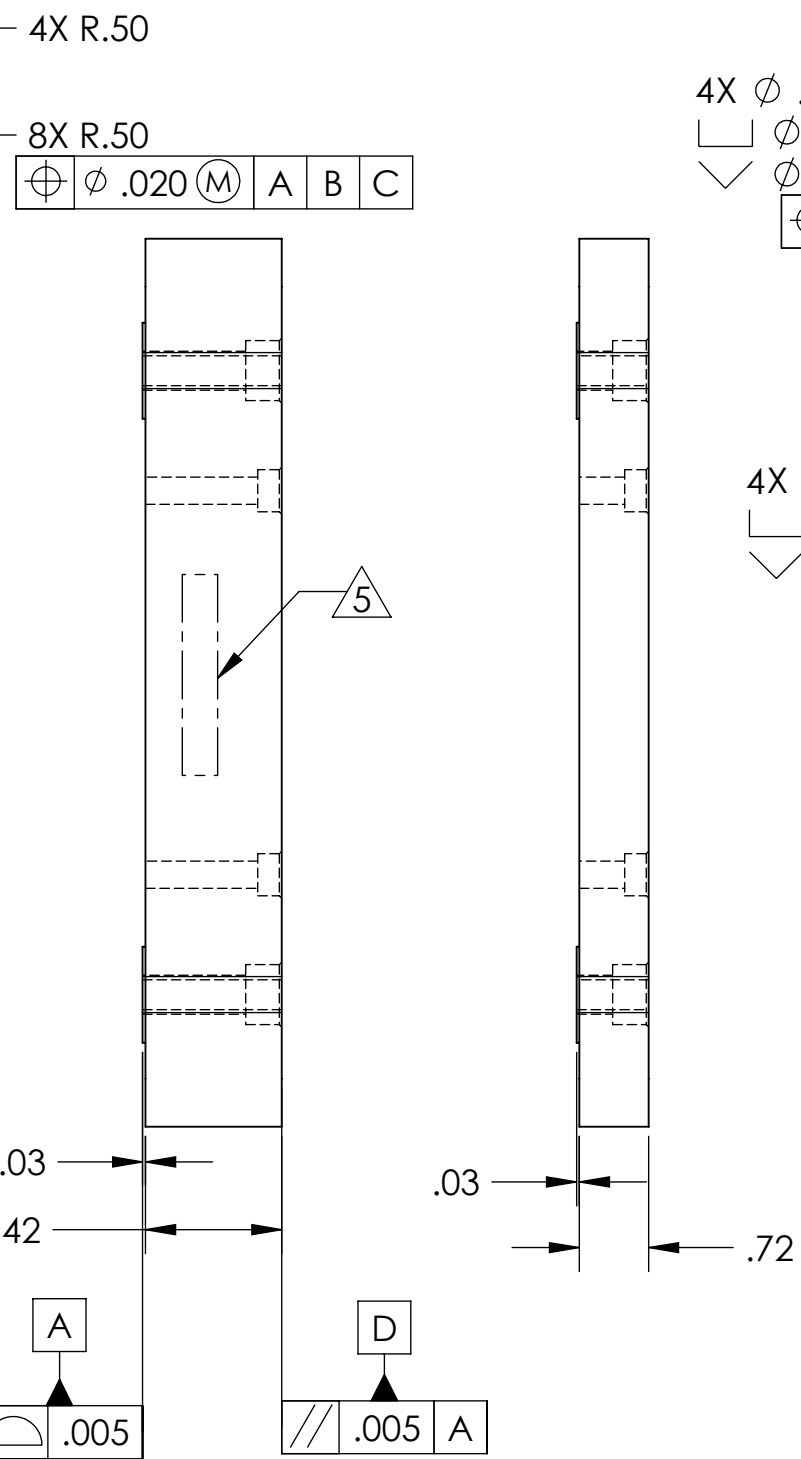
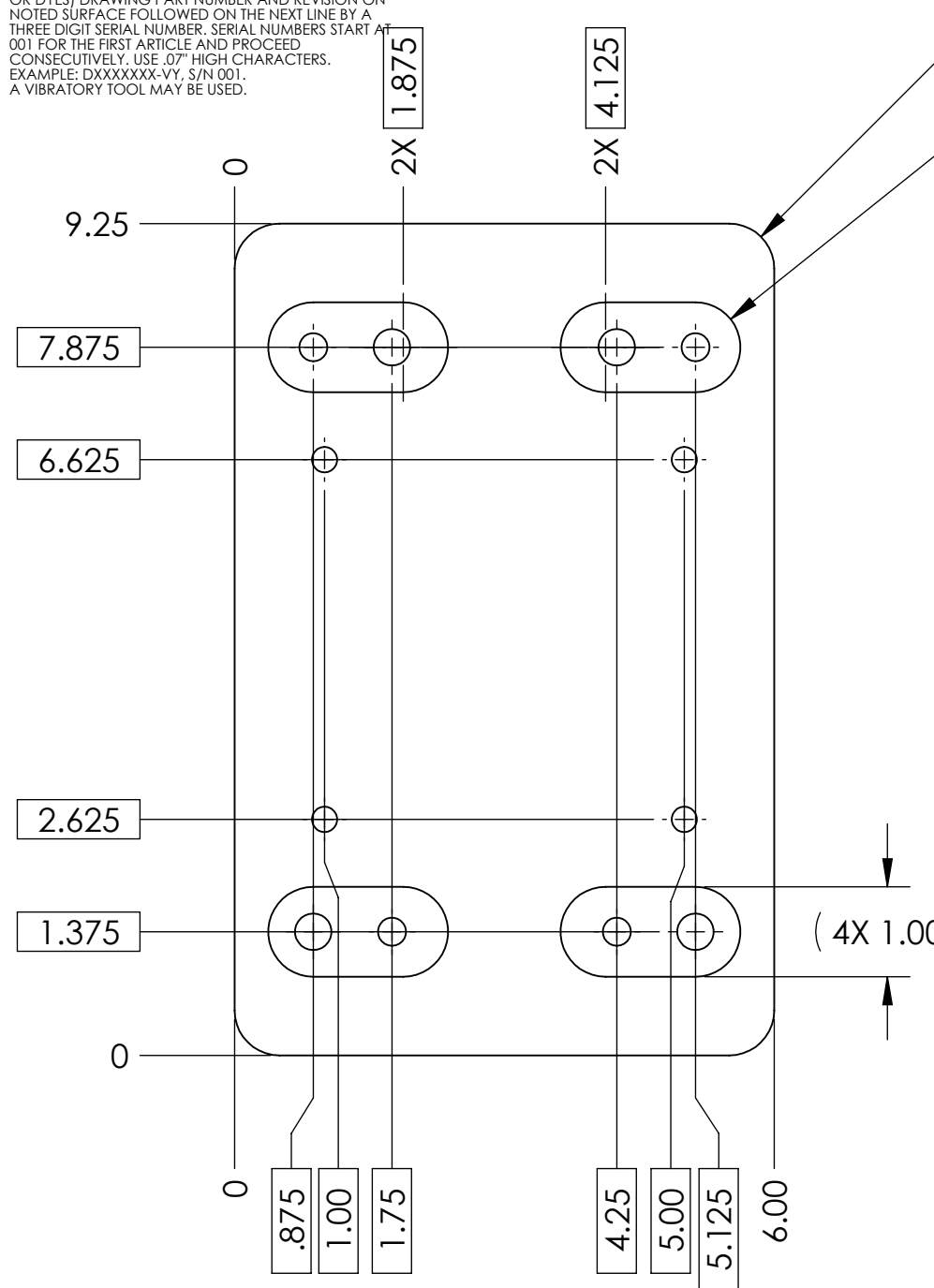


D0901075-Bulk Trim Mass-SEI, PART PDM REV: X-001, DRAWING PDM REV: X-008

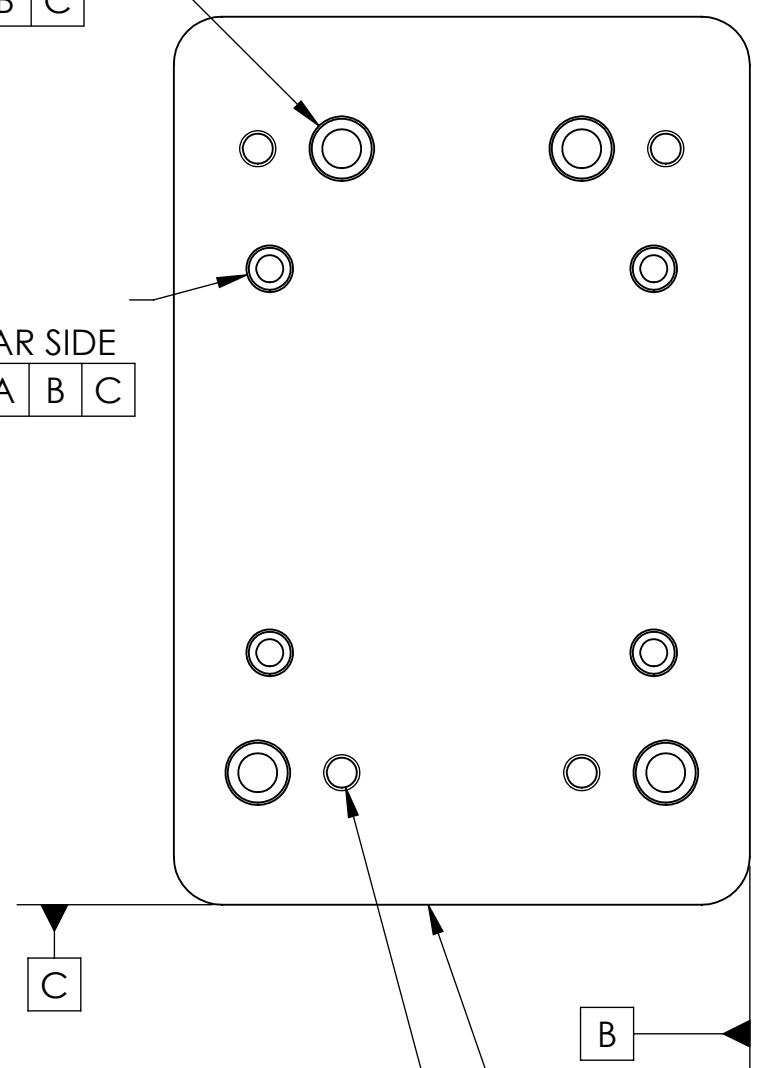
NOTES CONTINUED:
 5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

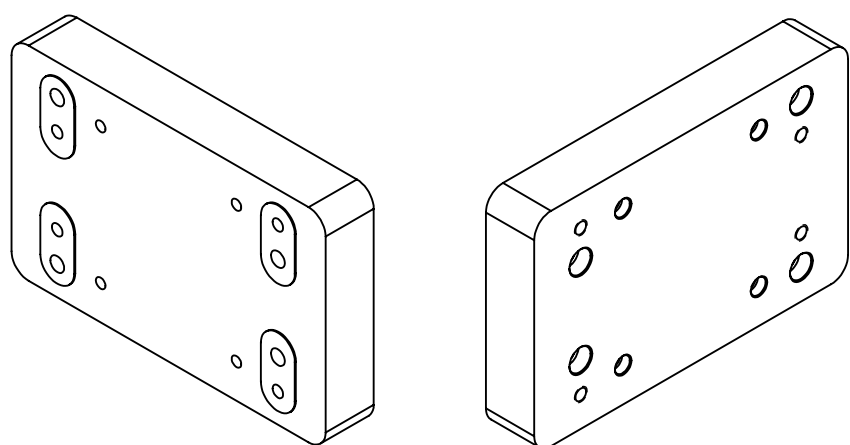


4X ϕ .41 THRU ALL
 \square ϕ .63 ∇ .38
 \checkmark ϕ .68 X 90°, NEAR SIDE
 \oplus ϕ .007 (M) A B C

4X ϕ .28 THRU ALL
 \square ϕ .44 ∇ .25
 \checkmark ϕ .49 X 90°, NEAR SIDE
 \oplus ϕ .007 (M) A B C



4X ϕ .31 THRU ALL
 3/8-16 UNC THRU ALL
 \oplus ϕ .007 (M) D B C
 \perp 1.40 (P)



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± .03
 .XXX ± .015
 ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL	304 SSSL	FINISH	63 μ inch
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CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
ADVANCED LIGO		AdLIGO SEI Bulk Trim Masses (HAM)	
DESIGNER	HPD	31 Jan 2002	SIZE DWG. NO.
DRAFTER	ASI	31 Jan 2002	B
CHECKER	sbarum	18 Aug 2009	D0901075
APPROVAL	A. Stein		REV. v3
SCALE: 1:2		PROJECTION:	SHEET 1 OF 1