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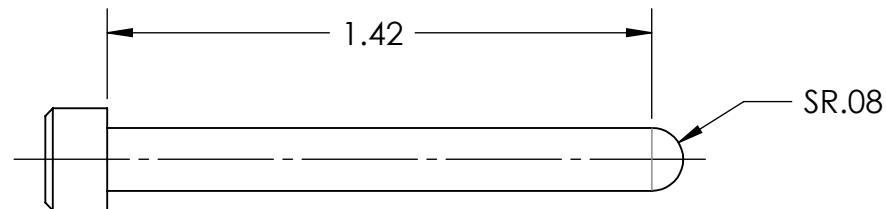
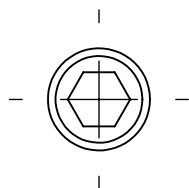
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NOTES CONTINUED:

- ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: TBD
- ⑤ PART IS TO BE MADE FROM STOCK SOCKET HEAD CAP SCREW, #8-32 UNC-3A, FULLY THREADED.
- 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	08 MAY 2009	E0900129	-
v2	28 JUN 2010	E1000236	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 300 SSSL ⑤ **FINISH** N/A μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM **ADVANCED LIGO** SUB-SYSTEM
NEXT ASSY **MULTIPLE ASSYS**

PART NAME SCREW, SOCKET HEAD CAP, #8-32 UNC-3A X 1.5 LONG, FULLY THREADED, ROUNDED END

DESIGNER	SIZE	DWG. NO.	REV.
D. BRIDGES	A	D0900990	v2
DRAFTER	19 JUL 2010		
M. MEYER	20 JUL 2009		
CHECKER			
APPROVAL		SCALE: 2:1	PROJECTION:

SHEET 1 OF 1

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