5 3 2 REV. DATE DCN# DRAWING TREE # NOTES CONTINUED: SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED. 6 MAKE FROM COPPER SHEET 0.5MM THICK 12.80 8.80 12.40 \mathcal{C} (0.50) 3 x ∅ 3.40 THRU ALL 13.50 19.50 3.80 ENGRAVE PART NO SEE NOTES 141.7°

	NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		ZIIII CALIEODAHA INICTITUTE OF TE	CUNOLOCY	PART NAME					
A DIMENSIONS ARE IN MILLIMETERS	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		WELD MIRROR SPRING CLIP					
TOLERANCES: .XX ± 0.10 .XXX ± 0.010	3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, F	FULLY WATER SOLUBLE	SYSTEM	SUB-SYSTEM	DESIGNER	L CUNNINGHAM	08/07/10	SIZE	DWG. NO.	REV.
	AND FREE OF SULFUR, SILICONE, AND CHLORINE.		ADVANCED LIGO		DRAFTER	L Cunningham			D0900957	\ \v1
ANGULAR ± 0.2°	MATERIAL	FINISH	NEXT ASSY	•	CHECKER	R.JONES	14/09/10		D0/00/3/	V 1
	Copper	1.6 µm			APPROVAL			SCALI	E: 2.5:1 PROJECTION:	SHEET 1 OF 1