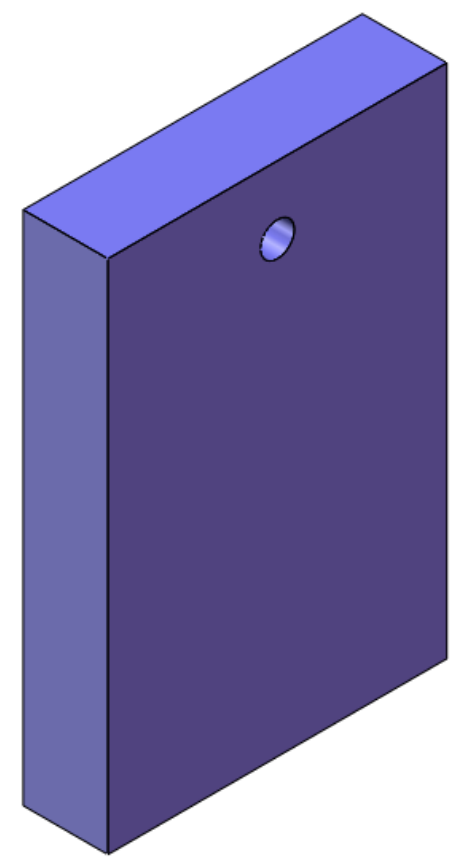
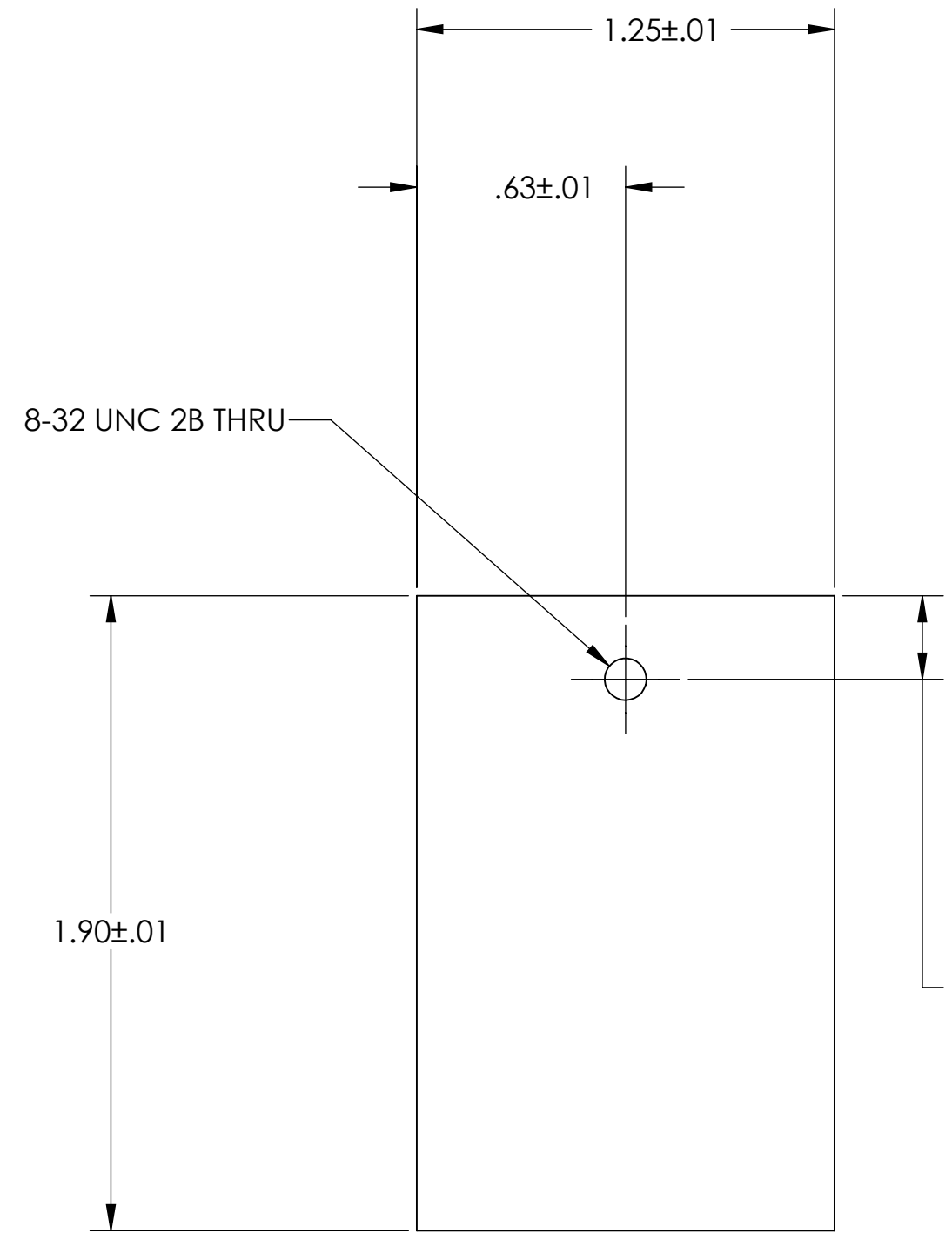
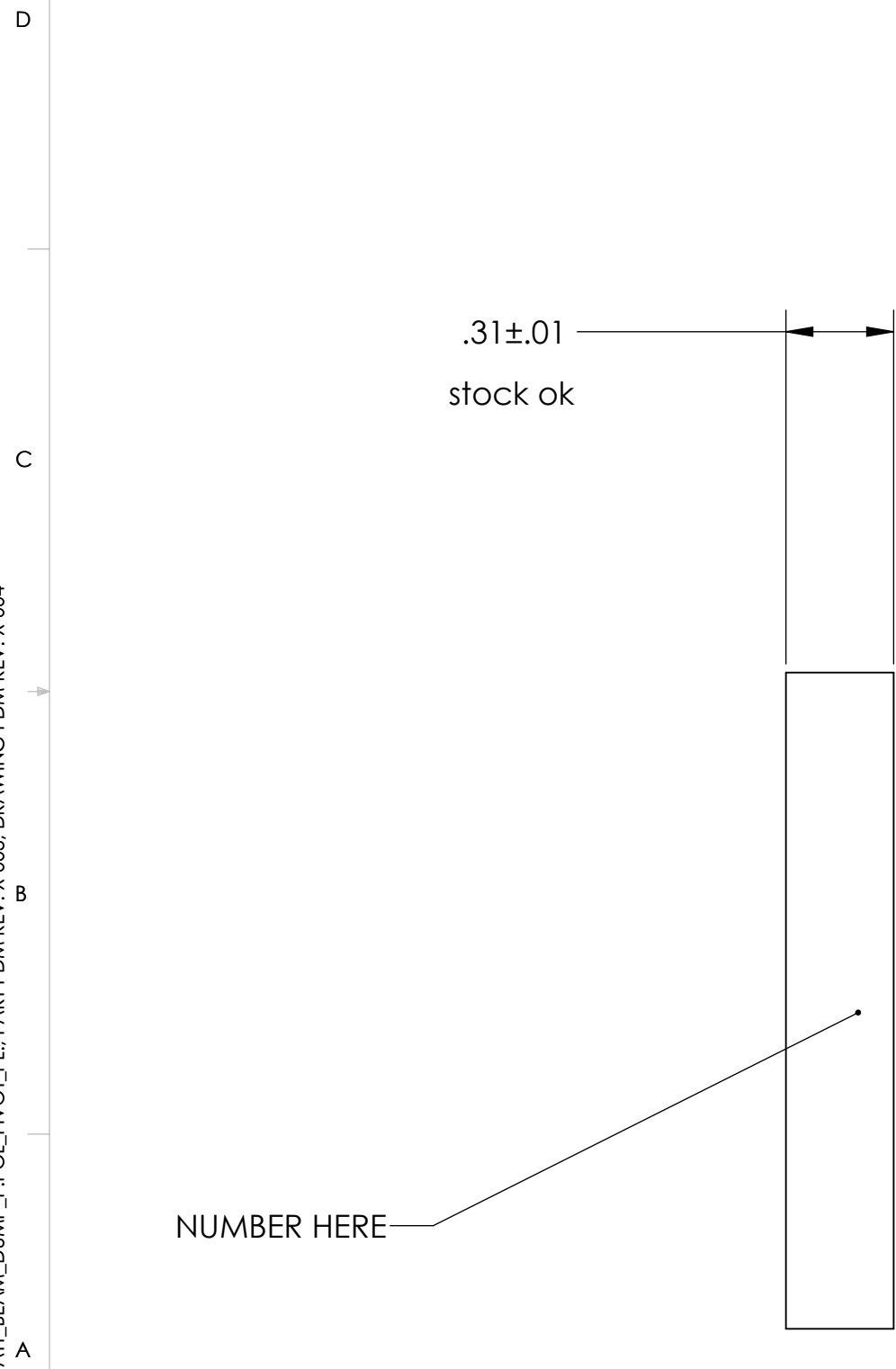


D0900814\_ELIGO\_35\_WATT\_BEAM\_DUMP\_P.POL\_PIVOT\_PL., PART PDM REV: X-003, DRAWING PDM REV: X-004

**NOTES CONTINUED:**  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .02 .XXX ± .005 ANGULAR ± 1.0°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		<b>ELIGO_35_WATT_BEAM_DUMP_P.POL_PIVOT_PL.</b>	
MATERIAL		FINISH		SYSTEM		SUB-SYSTEM	
6061 Alloy		N/A μinch		ENHANCED LIGO		AOS	
NEXT ASSY				DESIGNER		DATE	
D090095				KMAILAND		04-20-2009	
DRAFT				CHECKER		APPROVAL	
				KMAILAND		04-20-2009	
				SCALE: 2:1		PROJECTION:	
						SHEET 1 OF 1	
				SIZE DWG. NO.		REV.	
				B		D0900814 v1	