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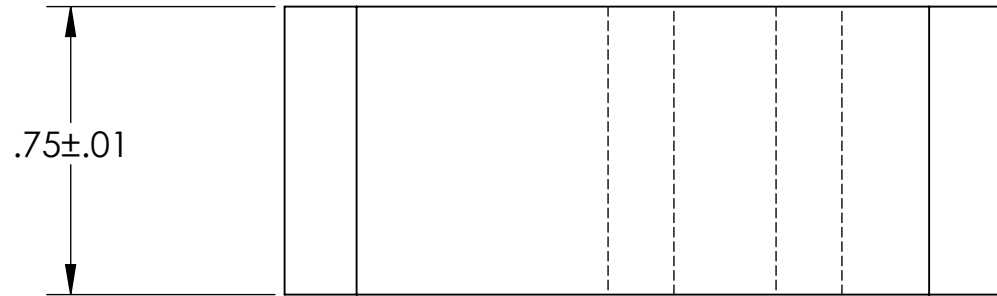
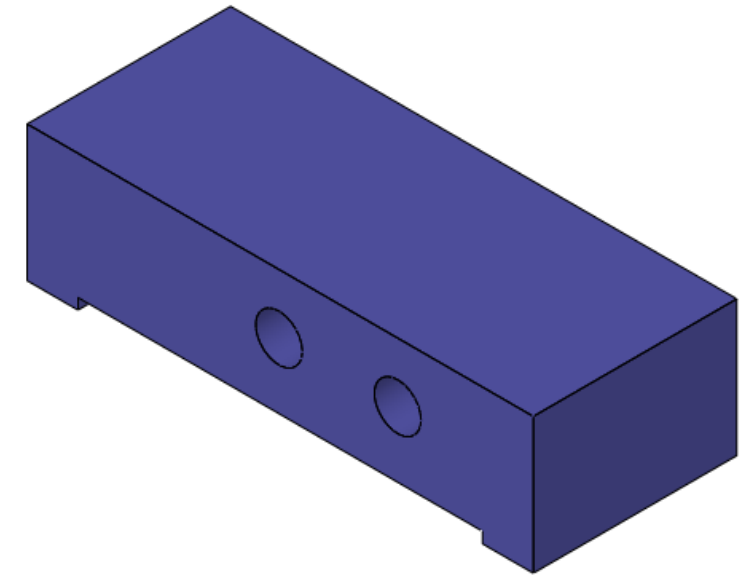
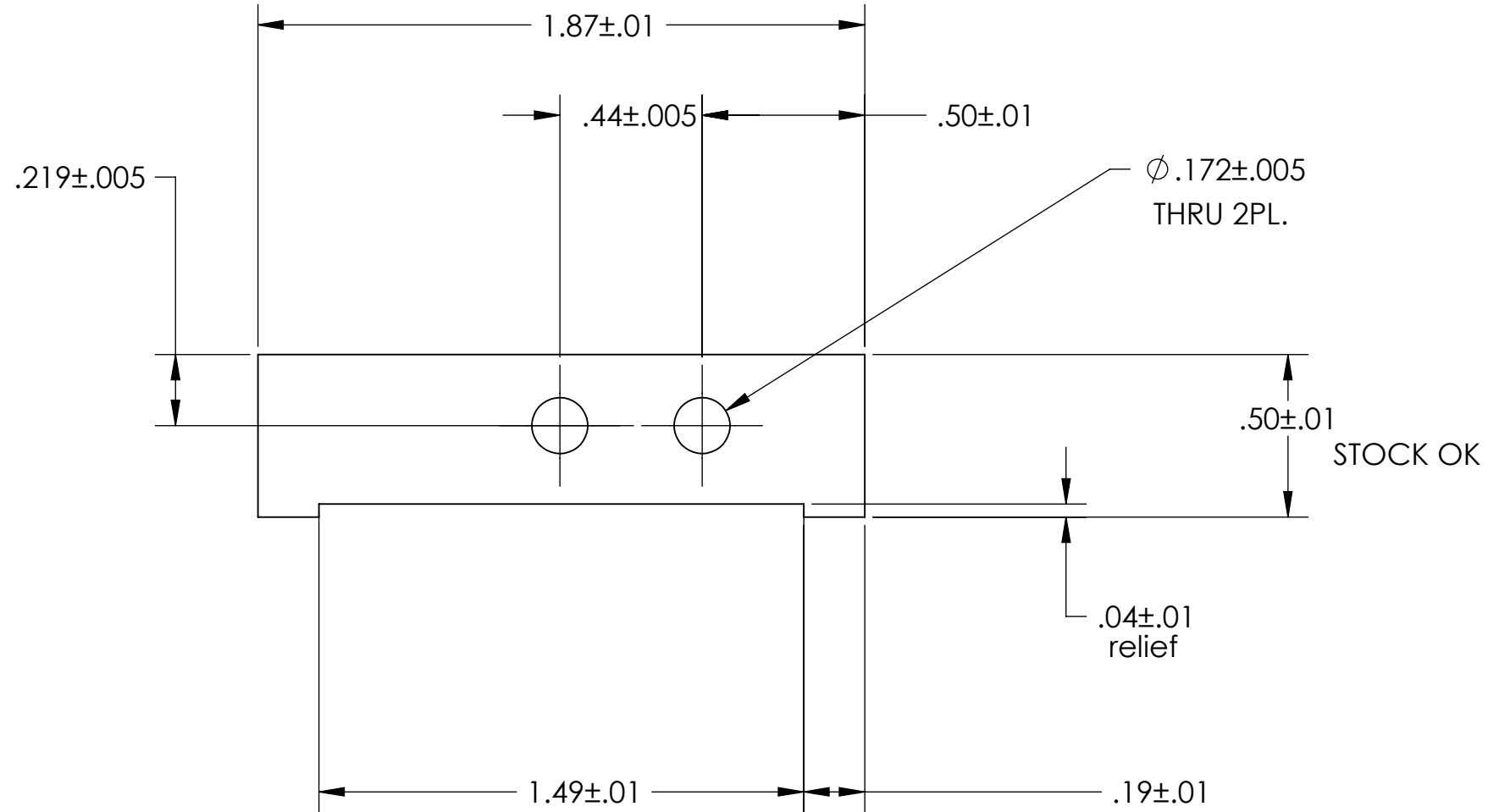
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NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES
TOLERANCES:
.XX ± .02
.XXX ± .005
ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 6061 Alloy FINISH 63 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ENHANCED LIGO SUB-SYSTEM AOS

NEXT ASSY D0900177

PART NAME ELIGO_35_WATT_BEAM_DUMP_S.POL_FOOT

DESIGNER	KMAILAND	4-20-2009	SIZE	DWG. NO.	REV.
DRAFTER	KMAILAND	4-20-2009	B	D0900809	v1
CHECKER			SCALE: 2:1	PROJECTION:	SHEET 1 OF 1
APPROVAL					

D0900809_ELIGO_35_WATT_BEAM_DUMP_S.POL_FOOT, PART PDM REV: X-009, DRAWING PDM REV: X-007

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