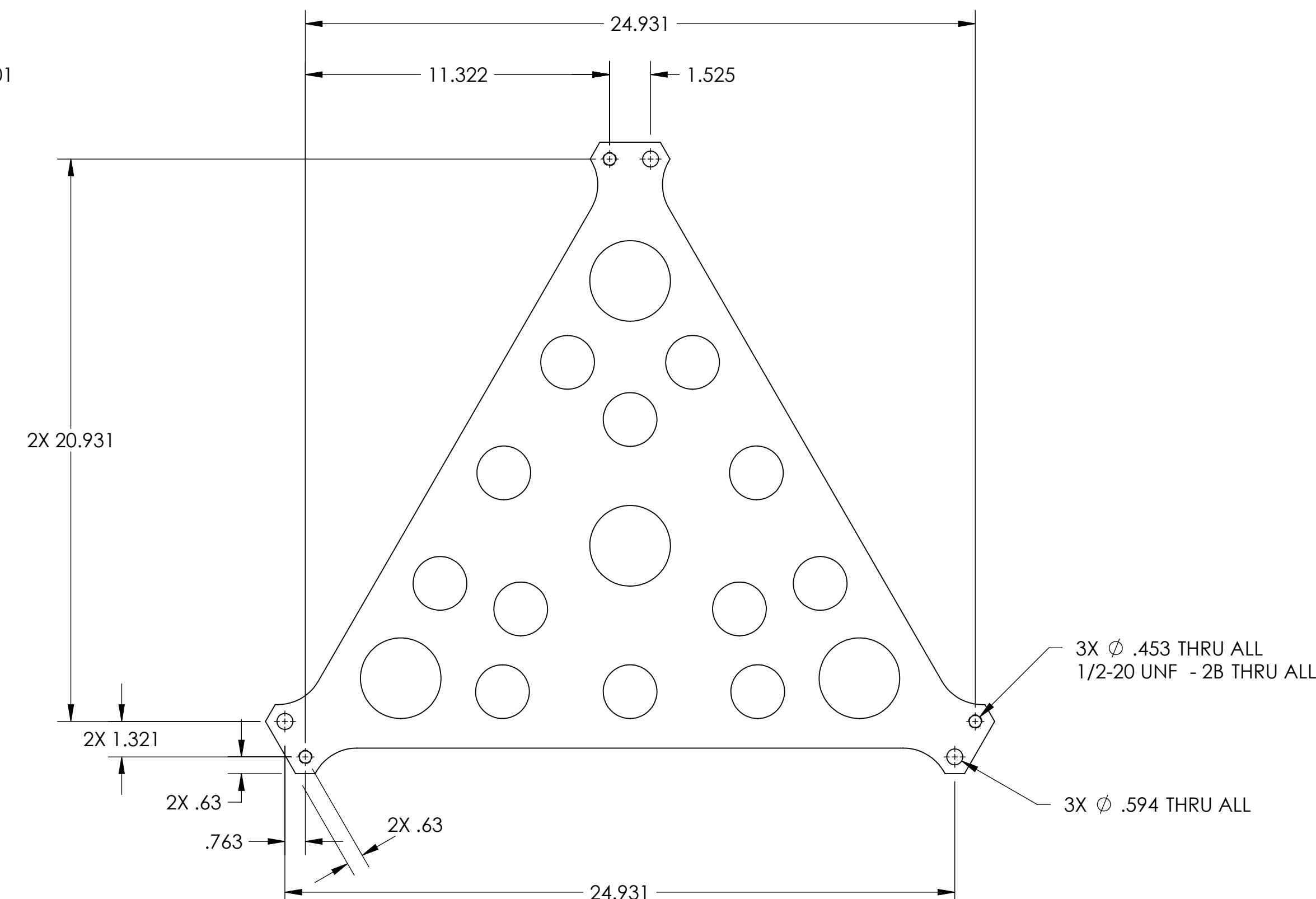
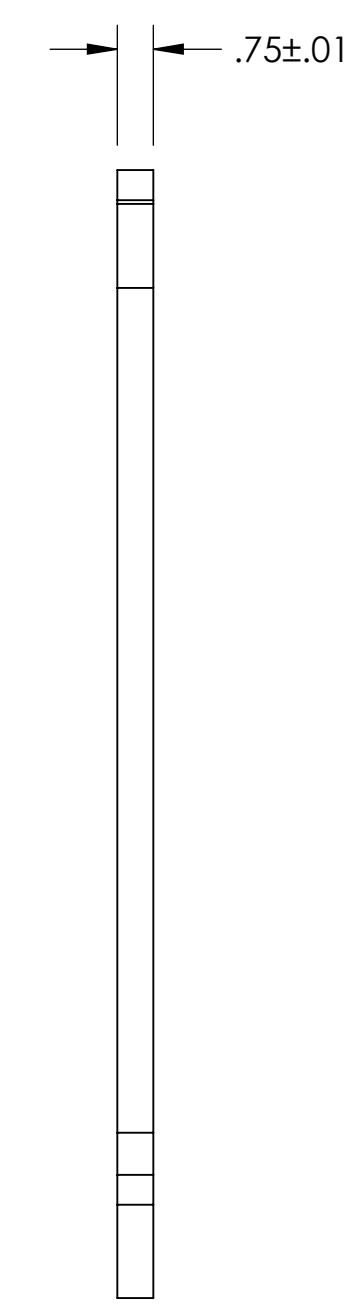
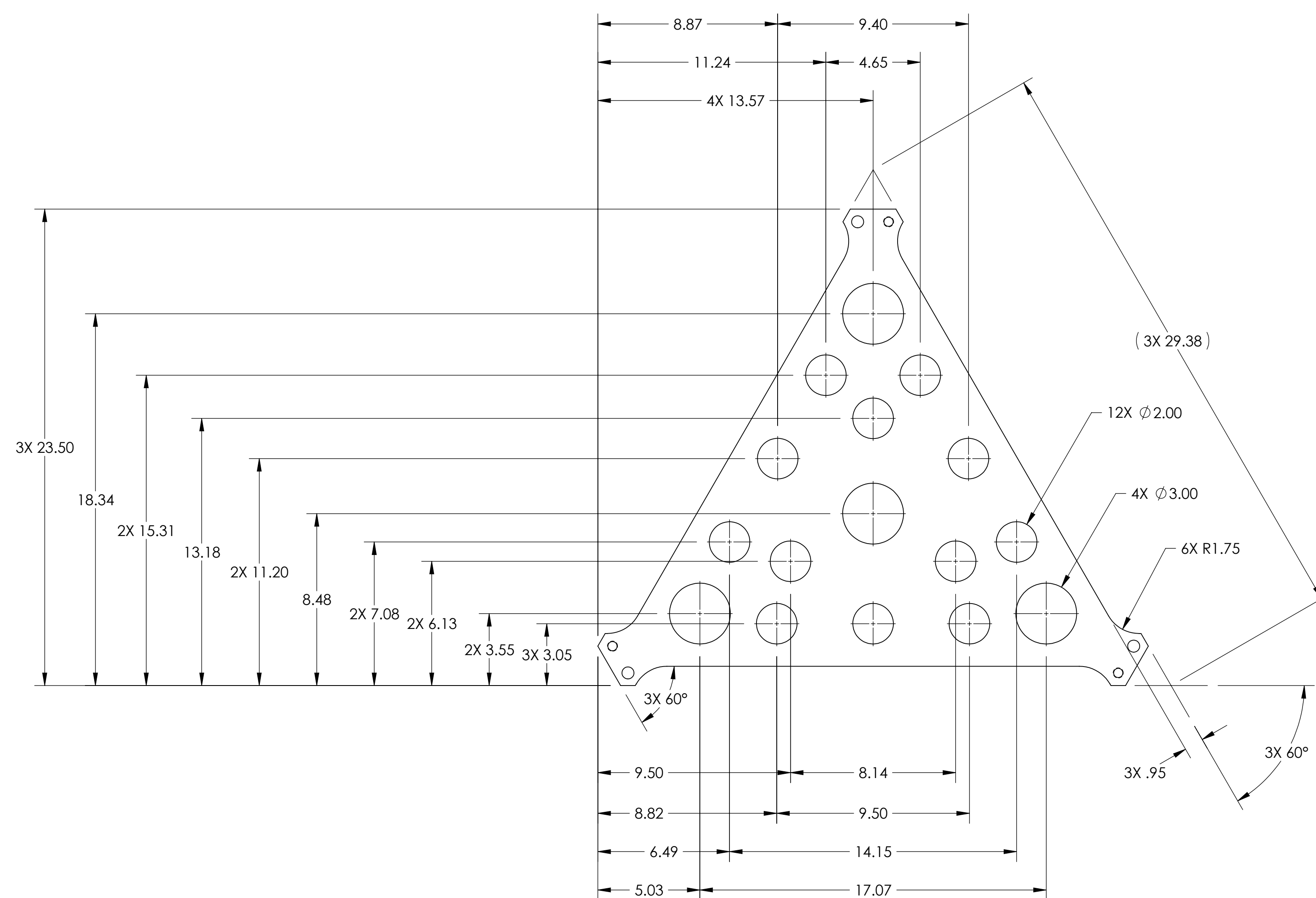
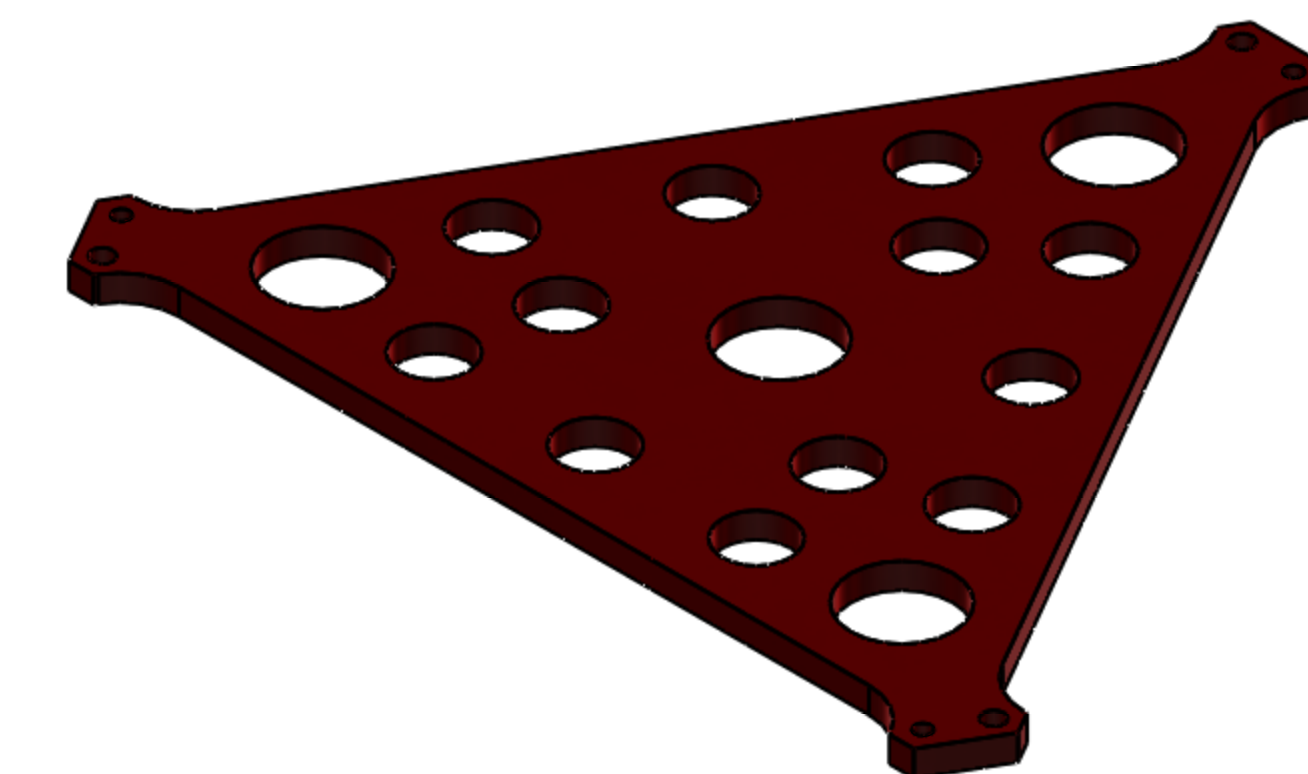


NOTES CONTINUED:

| REV. | DATE | DCN # | DRAWING TREE # |
|------|--------------|----------|----------------|
| v1 | 16 JUNE 2009 | E0900144 | E0900145 |
| - | - | - | - |
| - | - | - | - |



| | | | | | | | |
|---|--|--|--|---|--|-------------------------|--|
| DIMENSIONS ARE IN INCHES | | NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) | | CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY | | PART NAME | |
| TOLERANCES: .XX ± .02 .XXX ± .010 | | 1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410. | | ADVANCED LIGO | | PIER BASE | |
| ANGULAR ± 1.0° | | MATERIAL | | SUB-SYSTEM | | DESIGNER | |
| | | AISI 304 | | AOS | | C. CONLEY | |
| | | FINISH | | NEXT ASSY | | DATE | |
| | | N/A μinch | | D0900657 | | 16 JUNE 2009 | |
| | | | | | | SIZE DWG. NO. | |
| | | | | | | D D0900772 | |
| | | | | | | CHECKER | |
| | | | | | | C. CONLEY | |
| | | | | | | APPROVAL | |
| | | | | | | SCALE: NONE PROJECTION: | |
| | | | | | | SHEET 1 OF 1 | |

D0900772.Ask/LIGO AOS Pler Base PART PDM REV: X010 DRAWING PDM REV: X009