

NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

MIRROR FINISH 304 SS

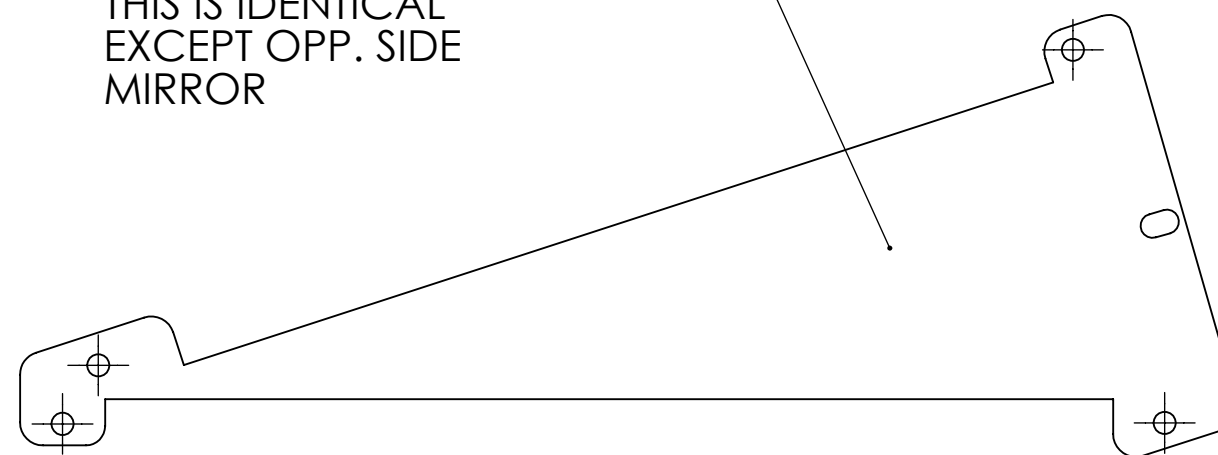
PART NUMBER ENGRAVED OPPOSITE MIRROR FINISH SIDE

REV.	DATE	DCN #	DRAWING TREE #

NOTE: OPPOSITE SIDE MIRROR FINISH

SEE PART D0900326 FOR DIMENSIONS AND NOTES

THIS IS IDENTICAL EXCEPT OPP. SIDE MIRROR



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± .02
 .XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL AISI 304 **FINISH** N/A μinch



SYSTEM ENHANCED LIGO **SUB-SYSTEM** AOS

NEXT ASSY D0900177 / D090095

PART NAME 35W_BEAM_DUMP_BOTTOM_PLATE

DESIGNER	KMAILAND	04-20-09	SIZE	DWG. NO.	REV.
DRAFTER	KMAILAND	04-20-09	c	D0900765	v1
CHECKER					
APPROVAL			SCALE: 1:2	PROJECTION:	SHEET 1 OF 1