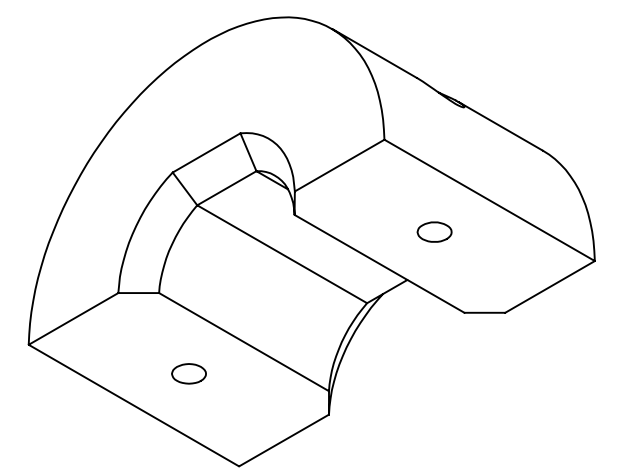
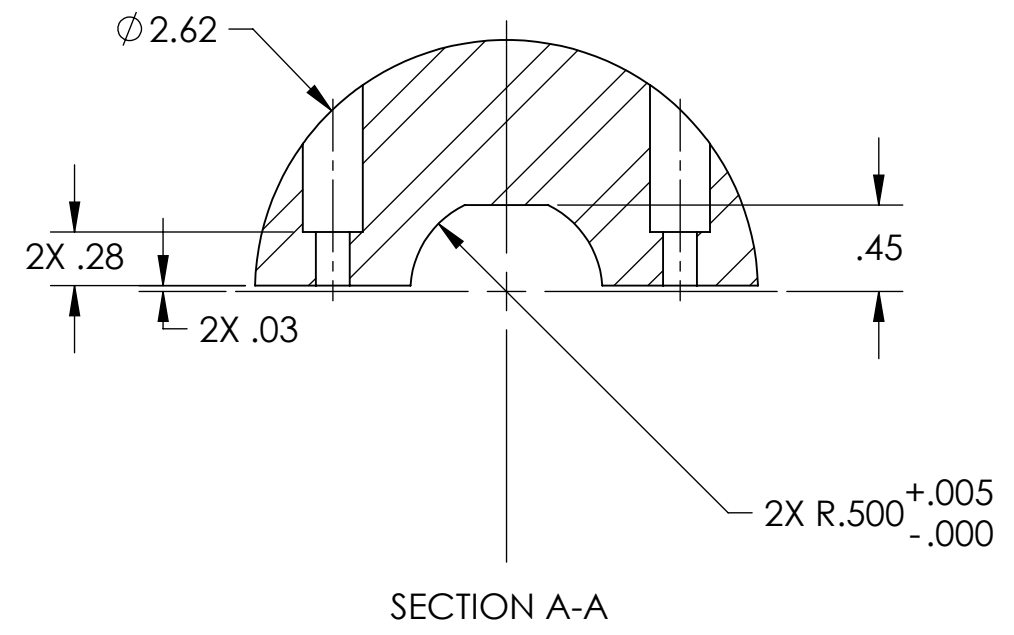
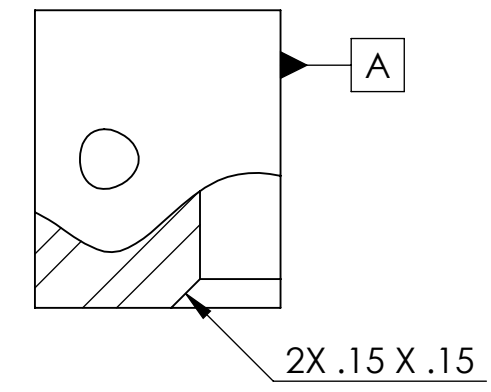
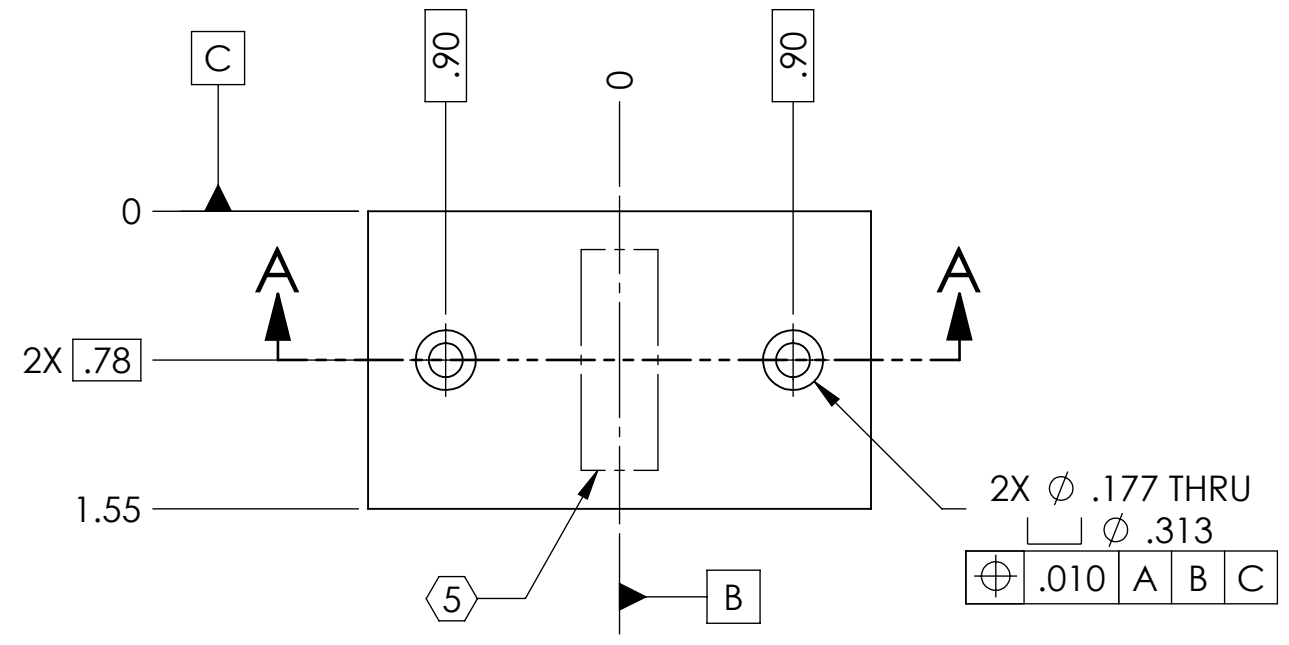


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXX-VY, S/N 001.
 900g UPPER HALF
 A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	22 JUN 2009	E0900173	E080191
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		COLLAR, UPPER, 900g	
						MATERIAL 304 SSTL FINISH 32 µinch	
SYSTEM ADVANCED LIGO SUB-SYSTEM SUS NEXT ASSY INT. MASS CHANGER				DESIGNER	D. BRIDGES	28 AUG 2008	SIZE DWG. NO.
				DRAFTER	D. BRIDGES	23 JUN 2009	B D080229
				CHECKER	M. MEYER	24 JUN 2009	REV. v1
				APPROVAL			SCALE: 1:1 PROJECTION: SHEET 1 OF 1

D080229_Advanced_LIGO_SUS_HLTS_Collar_Upper_900g_Intermediate_Mass_PART PDM REV: X-002, DRAWING PDM REV: X-005