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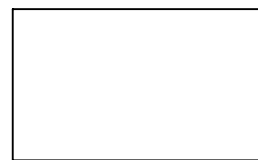
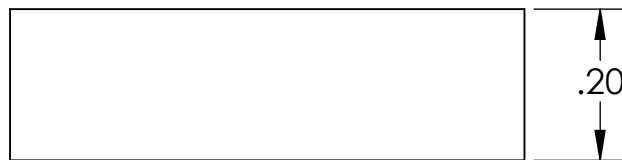
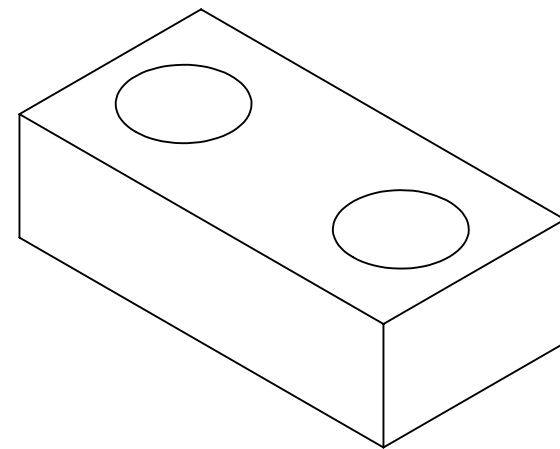
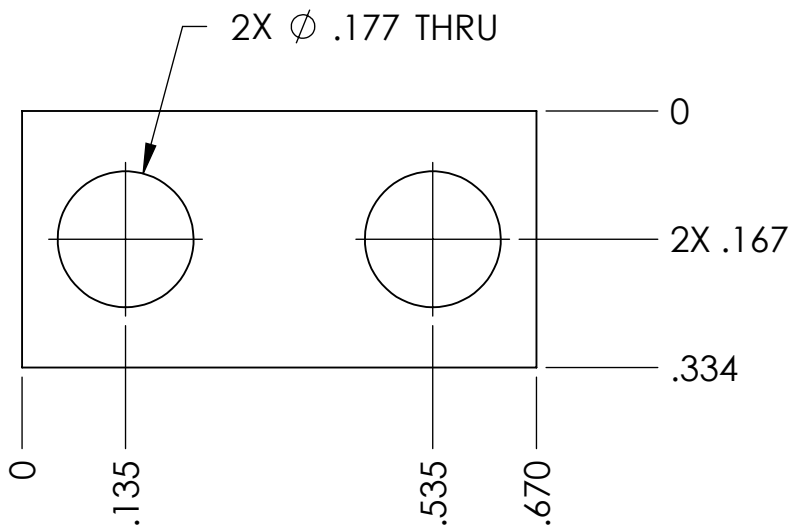
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NOTES CONTINUED:

Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXX-VY, QTY: 1

REV.	DATE	DCN #	DRAWING TREE #
v1	30 JUN 2009	E0900184	E080191
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 304, 316 OR 302 SSSL
FINISH 32 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO SUB-SYSTEM SUS

NEXT ASSY INTERMEDIATE WIRE ASSY

PART NAME

LOWER CLAMP, INT. WIRE, OUTSIDE

DESIGNER	B. KIRSNER	14 MAR 2009	SIZE	DWG. NO.	REV.
DRAFTER	D. BRIDGES	5 JUL 2009	A	D070406	v1
CHECKER	M. MEYER	6 JUL 2009			
APPROVAL			SCALE: 4:1	PROJECTION:	SHEET 1 OF 1

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