

4

3

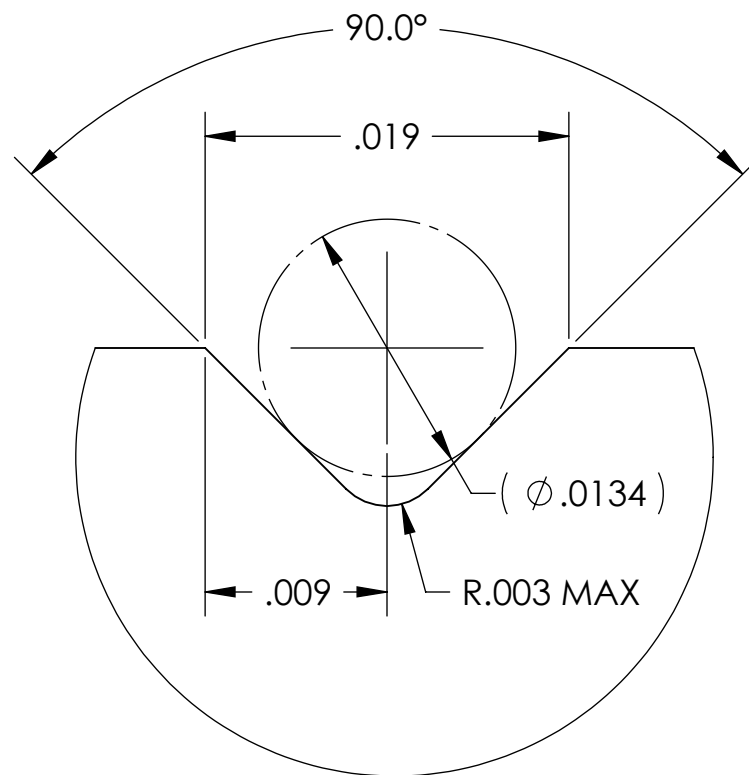
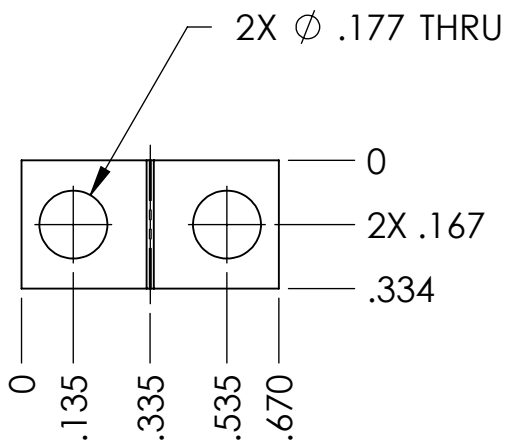
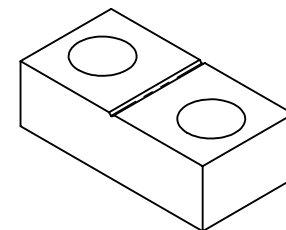
2

1

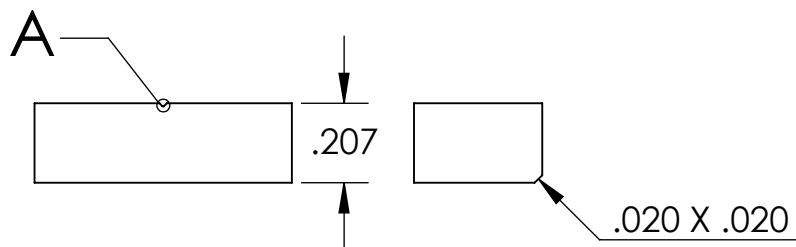
NOTES CONTINUED:

Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXX-VY, QTY: 1

REV.	DATE	DCN #	DRAWING TREE #
v1	30 JUN 2009	E0900184	E080191
-	-	-	-
-	-	-	-



DETAIL A  
SCALE 100 : 1



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:  
.XX ± .01  
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 304, 316 OR 302 SSSL  
FINISH 32 μinch

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO SUB-SYSTEM SUS

NEXT ASSY INTERMEDIATE WIRE ASSY

PART NAME LOWER CLAMP, INT. WIRE, INSIDE

DESIGNER B. KIRSNER 14 MAR 2008 SIZE DWG. NO. A D070405  
DRAFTER D. BRIDGES 5 JUL 2009  
CHECKER M. MEYER 6 JUL 2009

APPROVAL SCALE: 2:1 PROJECTION: SHEET 1 OF 1

REV. v1