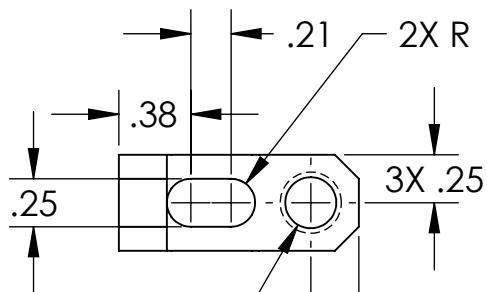


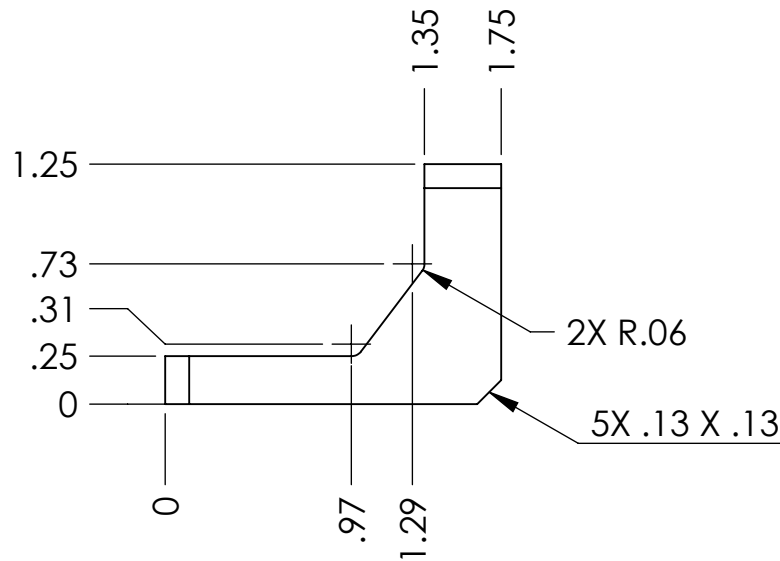
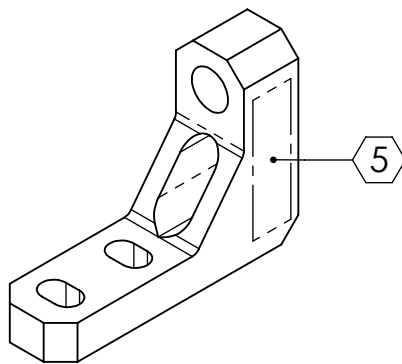
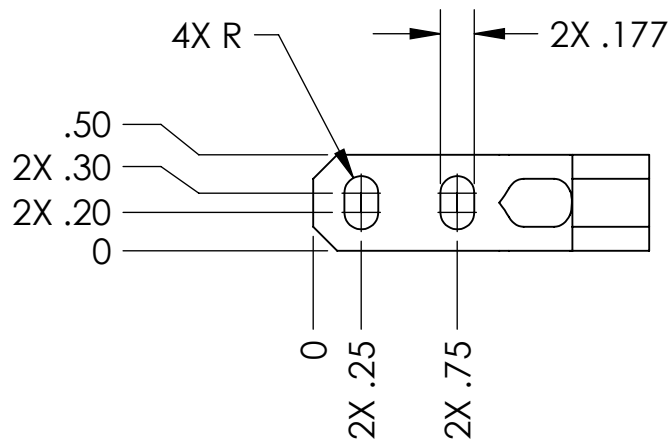
NOTES CONTINUED:

5 SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	02 JUN 2009	E0900162	E080191
-	-	-	-
-	-	-	-



TAP FOR 1/4-20 HELICOIL THRU



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:  
 .XX ± .01  
 .XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 6061-T6 Al  
 FINISH 63 μinch



SYSTEM ADVANCED LIGO SUB-SYSTEM SUS

NEXT ASSY EARTHQUAKE STOP ASSY, SHORT BRACKET

PART NAME EARTHQUAKE STOP BRACKET, SHORT

DESIGNER	D. BRIDGES	18 NOV 2008	SIZE	DWG. NO.	REV.
DRAFTER	D. BRIDGES	12 JUN 2009	A	D070354	v1
CHECKER	M. MEYER	15 JUN 2009	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1
APPROVAL					