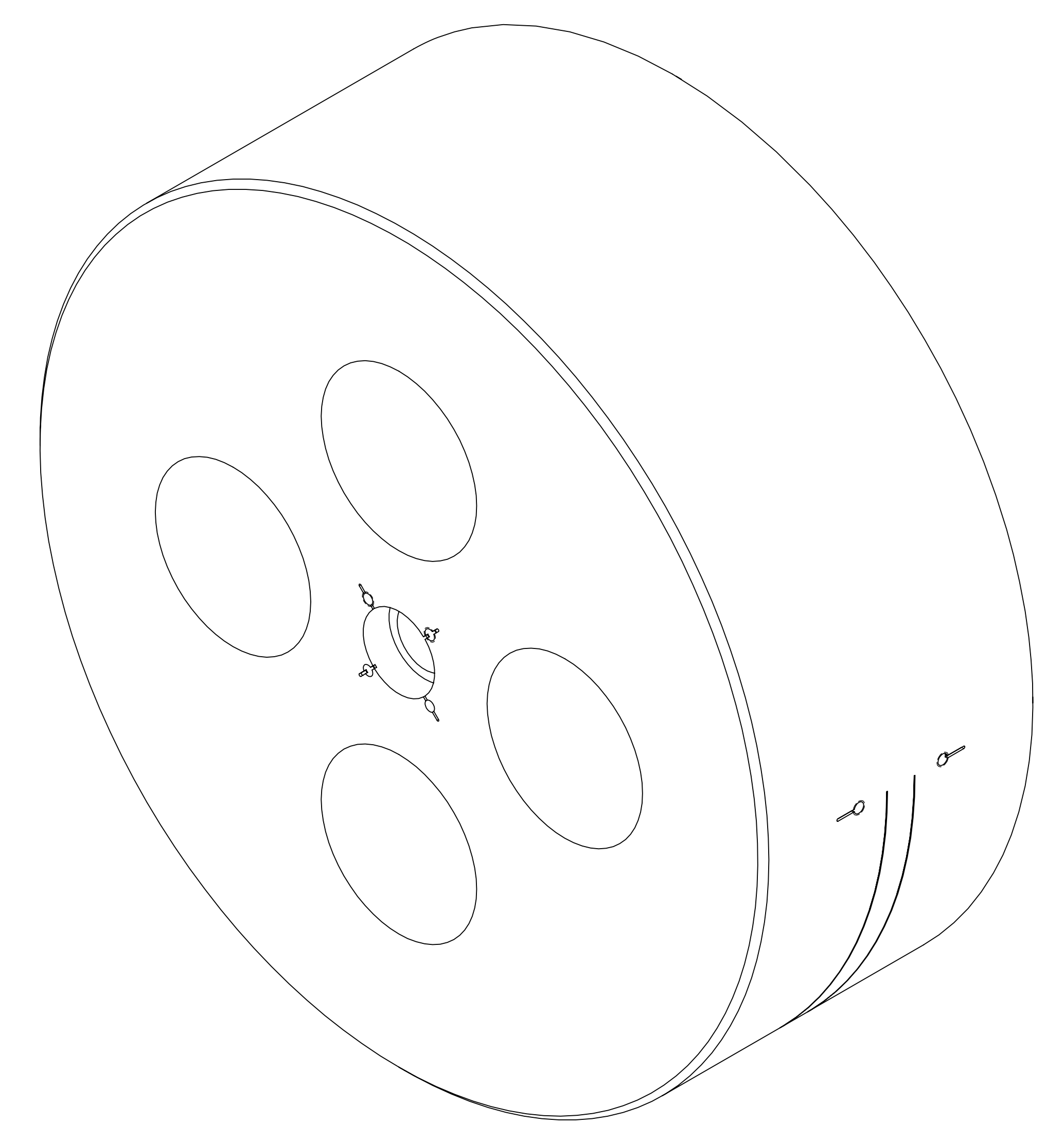
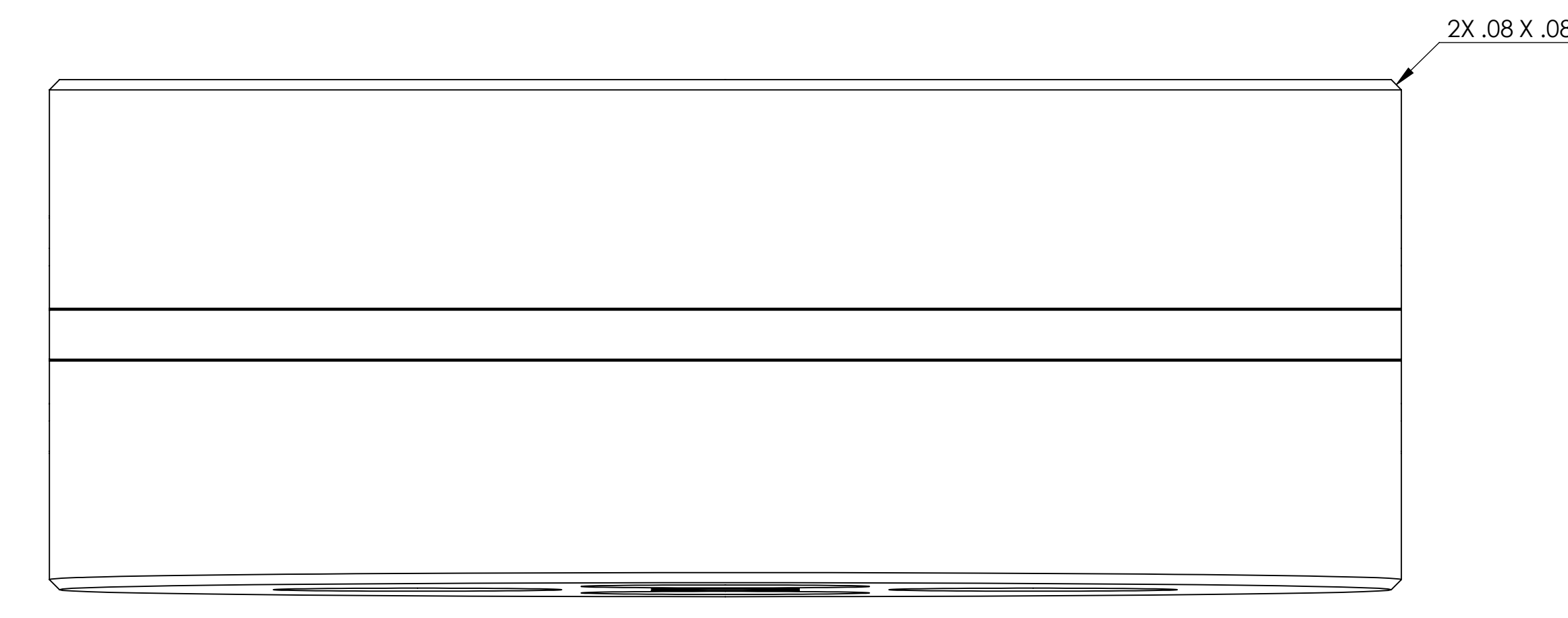
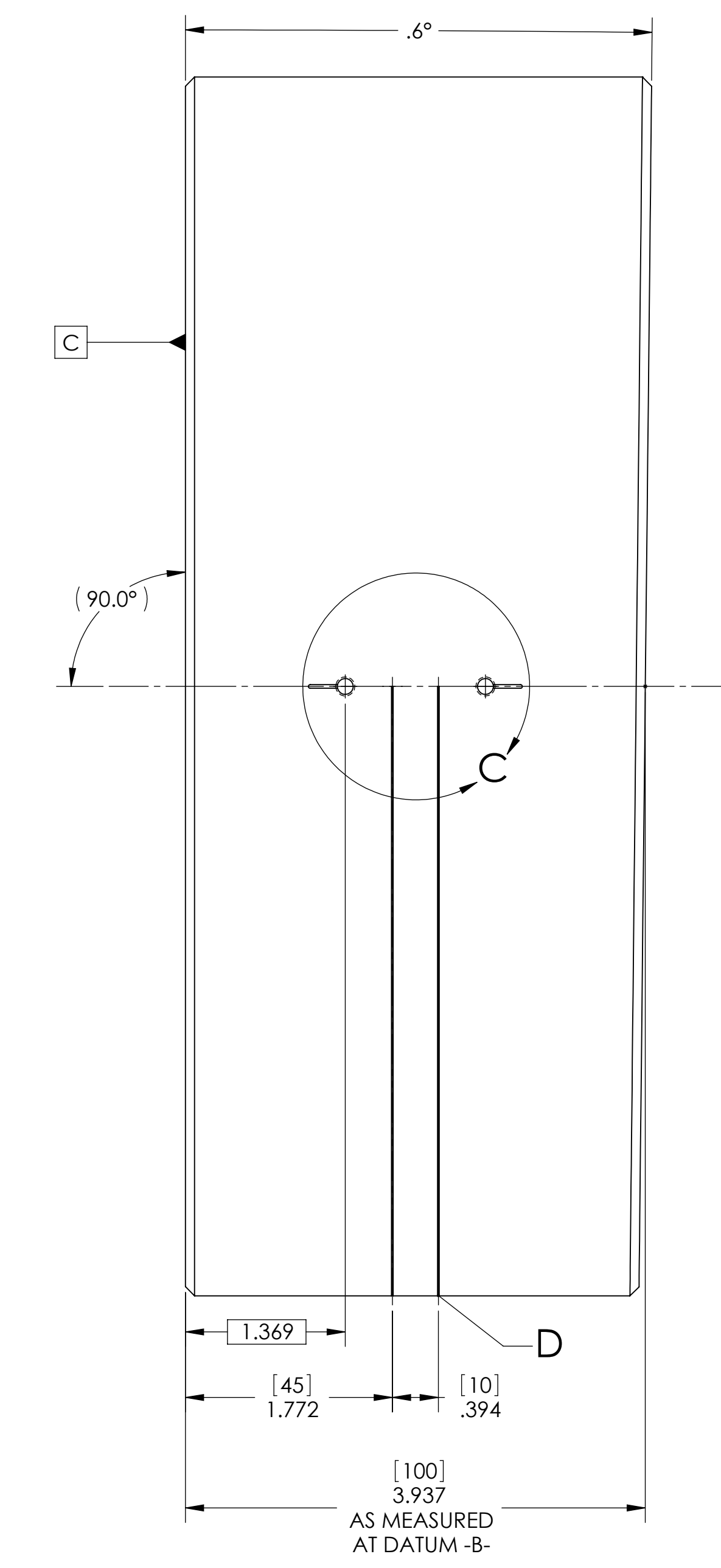
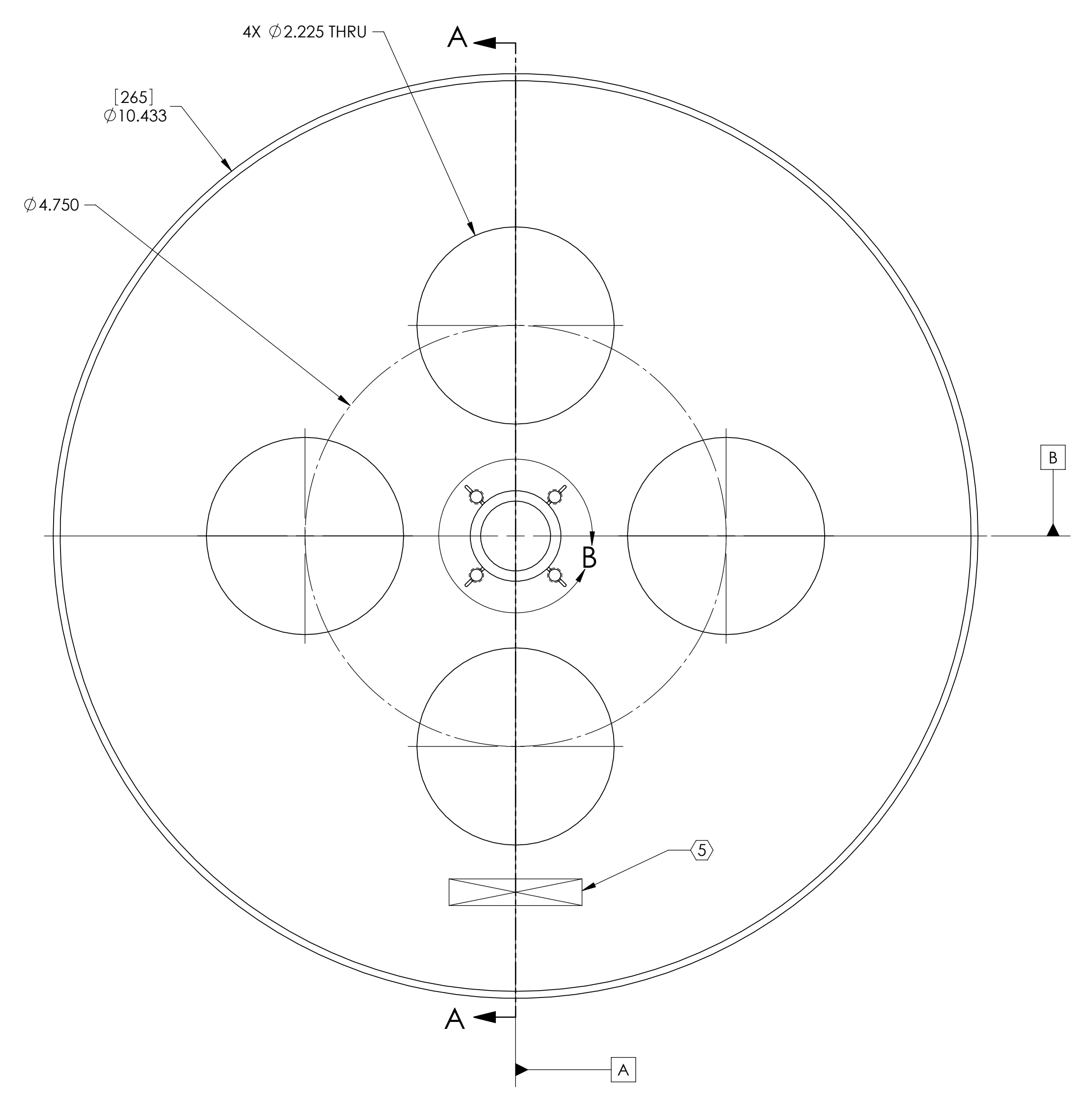
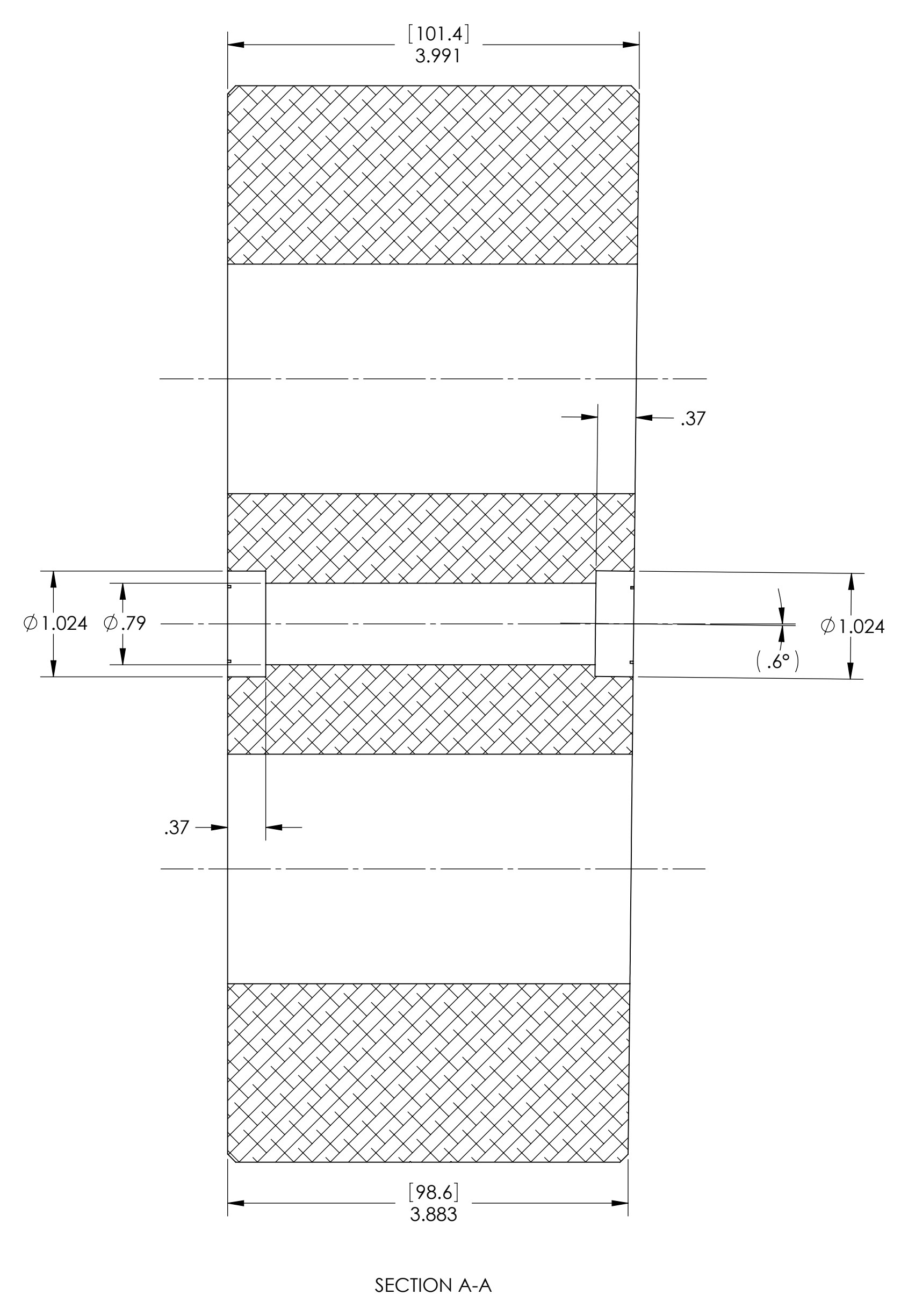
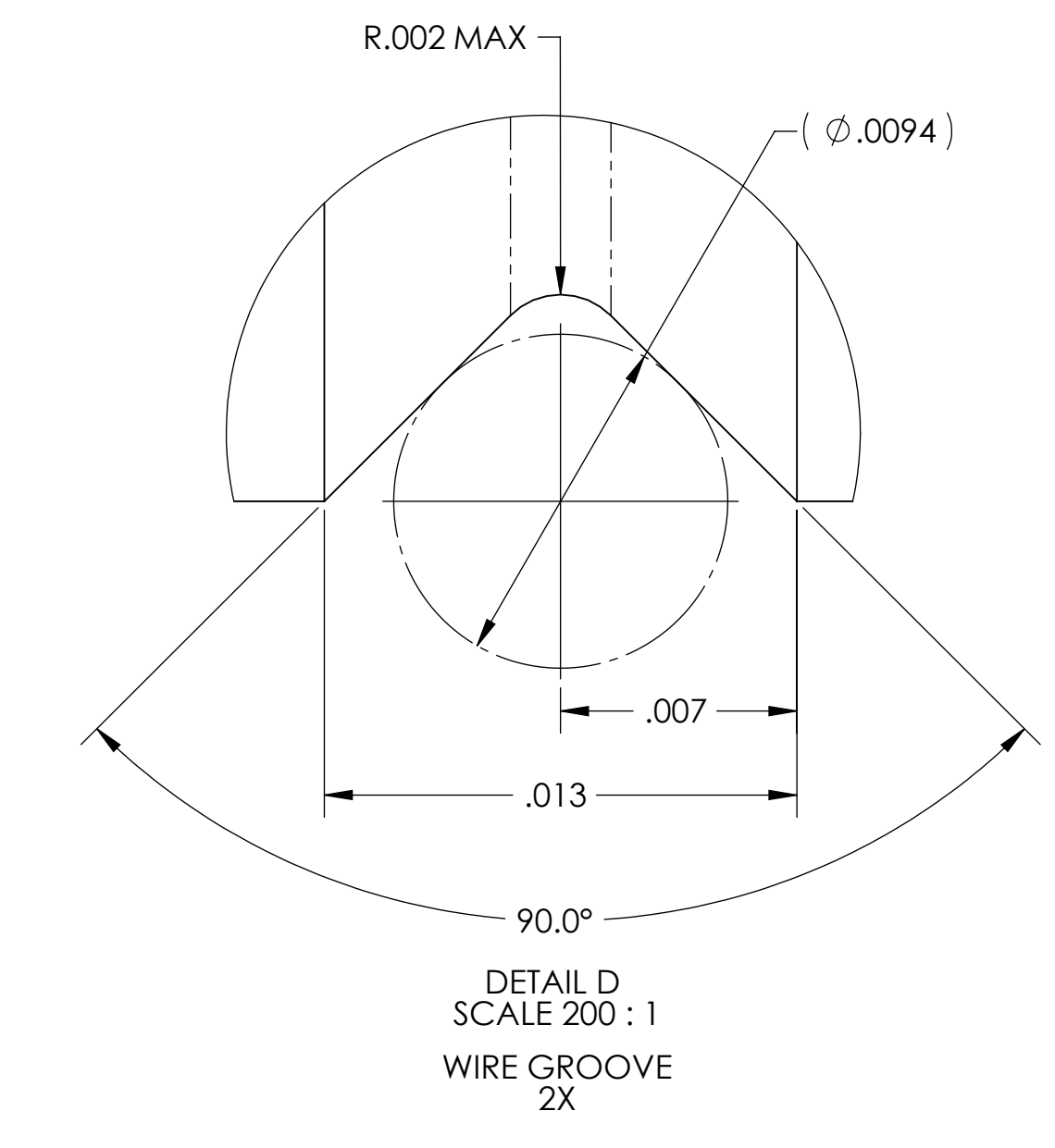
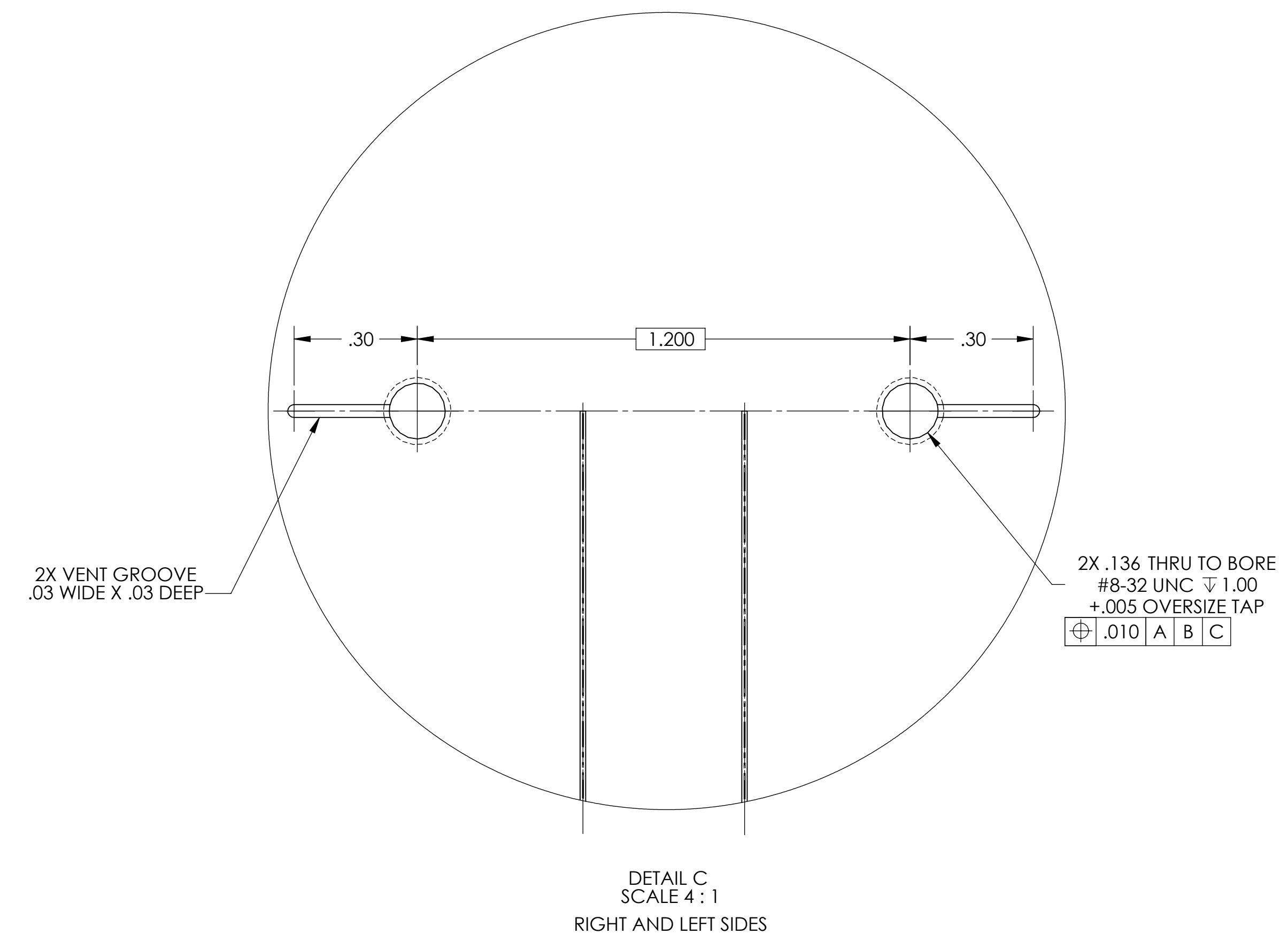
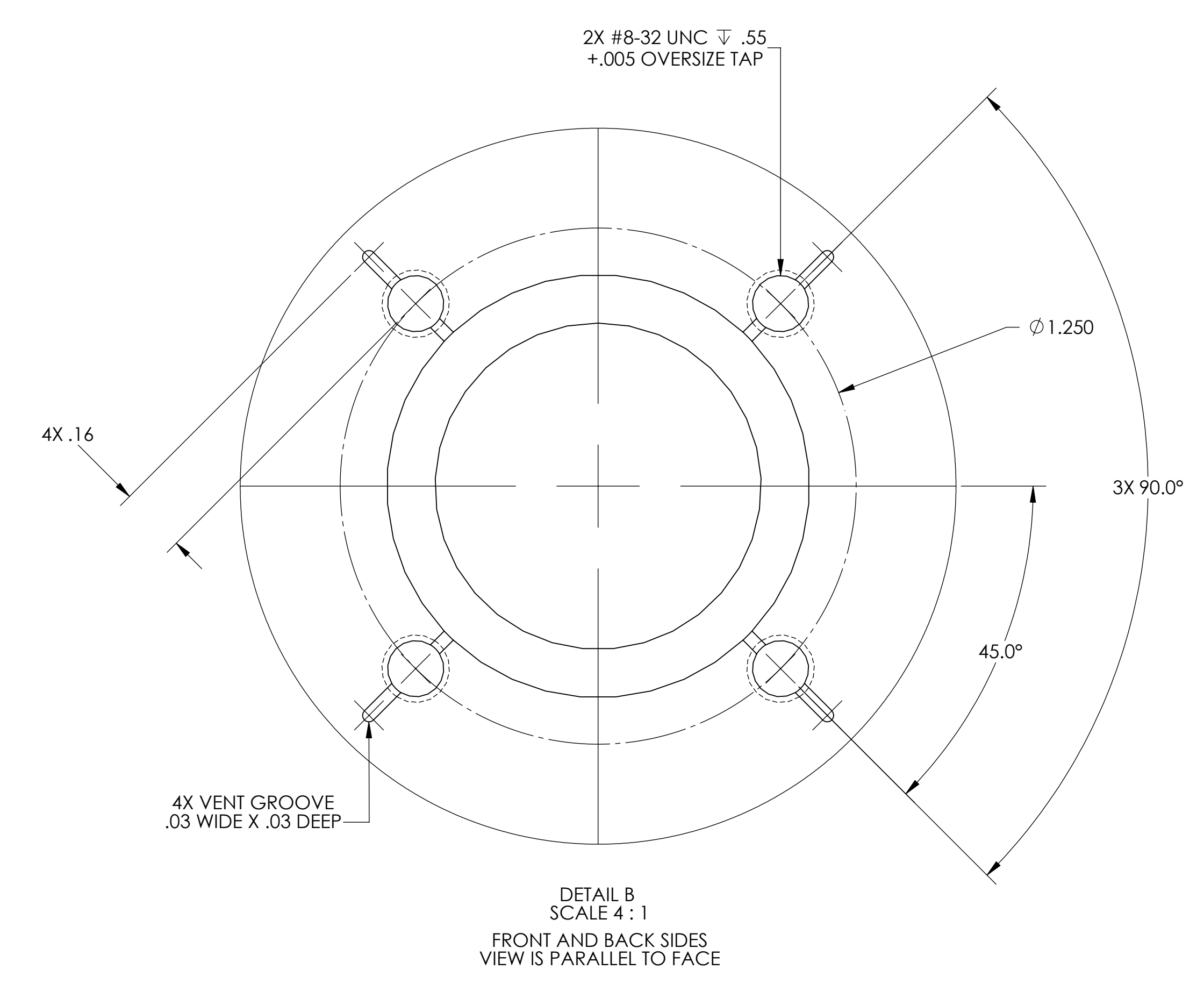


NOTES CONTINUED:
 ③ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 27 HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	06 JUL 2009	E0900189	E080191
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES [MM]		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.		METAL TEST MASS	
TOLERANCES: .XX ± .01 .XXX ± .005		MATERIAL: 6061-T6 Al		FINISH: 32 μinch	
ANGULAR ± 0.1°		NEXT ASSY: TEST MASS ASSY		DESIGNER: D. BRIDGES, 25 JUL 2009 DRAFTER: D. BRIDGES, 25 JUL 2009 CHECKER: J. ROMIE, 27 JUL 2009	
		SUB-SYSTEM: ADVANCED LIGO		SUB-SYSTEM: SUS	
		SCALE: 1:1		PROJECTION:	
		SHEET 1 OF 2		REV. v1	

NOTES CONTINUED:
⑥ SCRIBE OR ENGRAVE LINES AS SHOWN
.02 DEEP X .02 WIDE.

