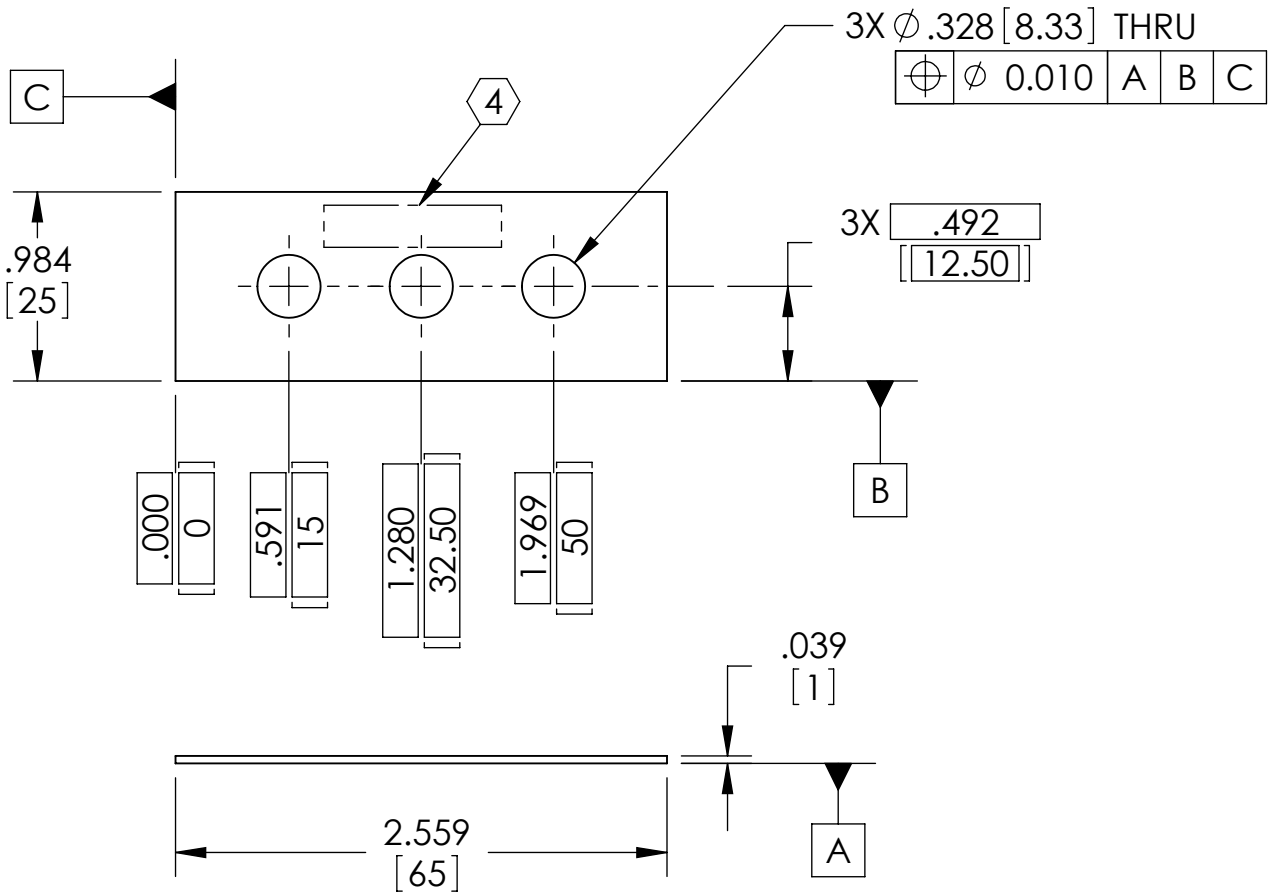
ADDITIONAL NOTES:
5. 'L' AND 'LN' VARIANTS OF 304, 302, AND 316 TYPE STAINLESS STEEL ARE ACCEPTABLE.
6. 303 STAINLESS STEEL IS NOT ACCEPTABLE.

REV.	DATE	DCN #	DRAWING TREE #
A	01 AUG 2008	E080418-00	E080191-01-D



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DO NOT SCALE FROM DRAWING.
2. REMOVE ALL SHARP EDGES, R.02 MAX.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE SUCH AS CIMTECH-410.

④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE:
D050XXX-A
S/N 001

DIMENSIONS ARE IN INCHES [mm]

TOLERANCES:
.XX ± 0.01
.XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL: 304, 316 OR 302 SSTL

FINISH: 32 µ inch

	NAME	DATE
DRAWN	G. SCARBOROUGH	22 FEB 2008
CHECKED	M. MEYER	14 MAY 2008
APPROVED		

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP

SYSTEM: ADVANCED LIGO

SUB-SYSTEM: SUS

NEXT ASSY: ROTATIONAL ADJUSTER

PART NAME: SHIM, UPPER BLADE

SIZE: A | DWG. NO.: D070331 | REV.: A

SCALE: 1:1 | PROJECTION: | SHEET 1 OF 1