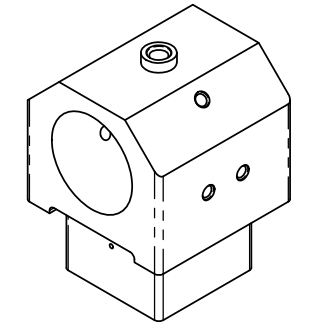
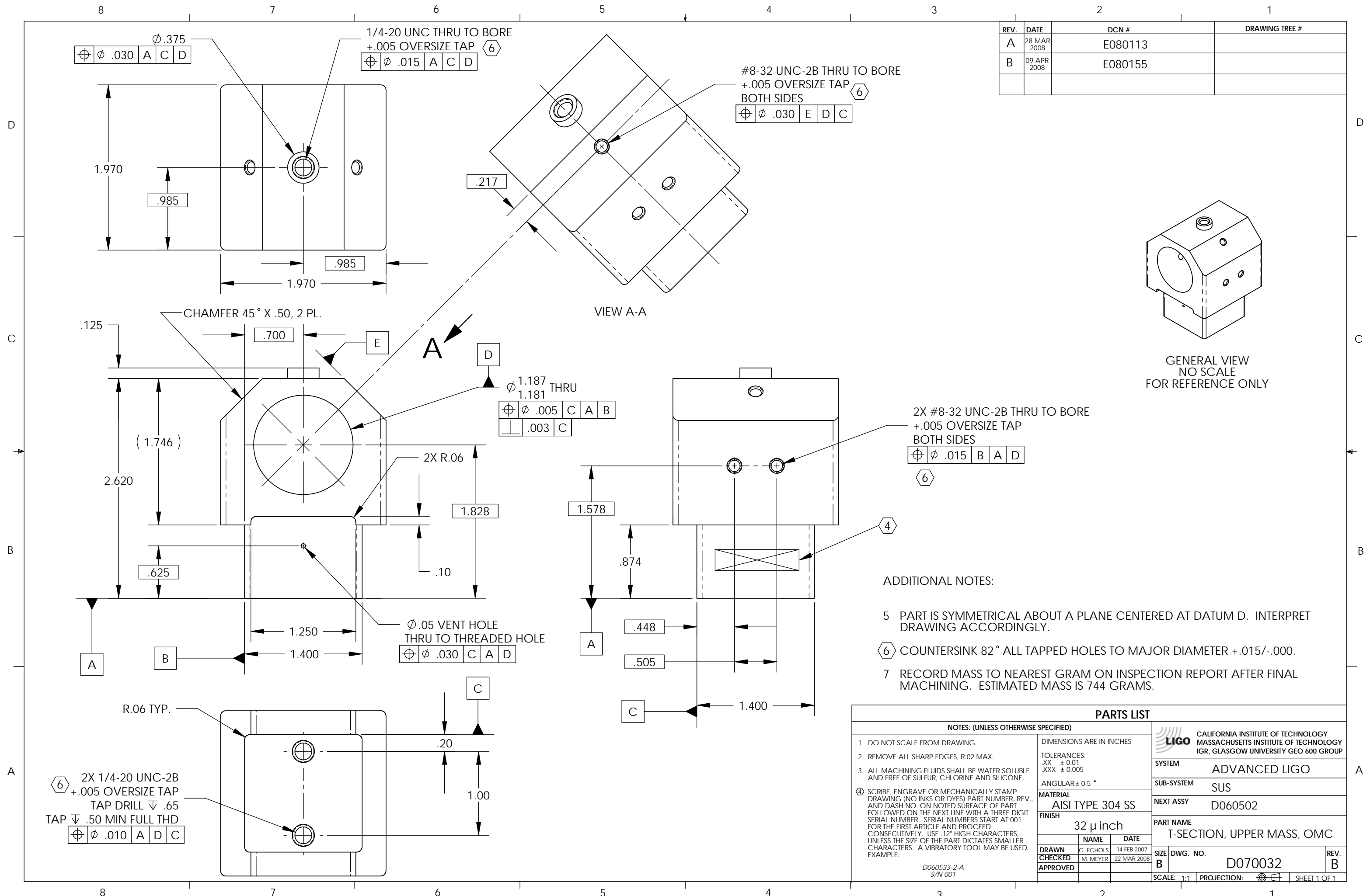


REV.	DATE	DCN #	DRAWING TREE #
A	28 MAR 2008	E080113	
B	09 APR 2008	E080155	



GENERAL VIEW  
NO SCALE  
FOR REFERENCE ONLY

ADDITIONAL NOTES:

- 5 PART IS SYMMETRICAL ABOUT A PLANE CENTERED AT DATUM D. INTERPRET DRAWING ACCORDINGLY.
- 6 COUNTERSINK  $82^\circ$  ALL TAPPED HOLES TO MAJOR DIAMETER  $+.015/-0.000$ .
- 7 RECORD MASS TO NEAREST GRAM ON INSPECTION REPORT AFTER FINAL MACHINING. ESTIMATED MASS IS 744 GRAMS.

PARTS LIST			
NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN INCHES	
1 DO NOT SCALE FROM DRAWING. 2 REMOVE ALL SHARP EDGES, R.02 MAX. 3 ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.		TOLERANCES: .XX $\pm 0.01$ .XXX $\pm 0.005$ ANGULAR $\pm 0.5^\circ$	
4 SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REV., AND DASH NO. ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D060533-2-A S/N 001		MATERIAL <b>AISI TYPE 304 SS</b> FINISH <b>32 <math>\mu</math> inch</b>	
DRAWN C. ECHOLS 14 FEB 2007 CHECKED M. MEYER 22 MAR 2008 APPROVED		SYSTEM <b>ADVANCED LIGO</b> SUB-SYSTEM <b>SUS</b> NEXT ASSY <b>D060502</b> PART NAME <b>T-SECTION, UPPER MASS, OMC</b>	
SIZE <b>B</b>		DWG. NO. <b>D070032</b>	
SCALE: 1:1		PROJECTION:	
		SHEET 1 OF 1	