

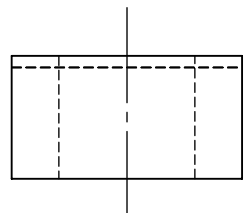
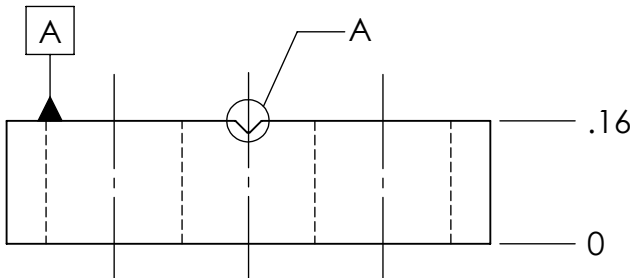
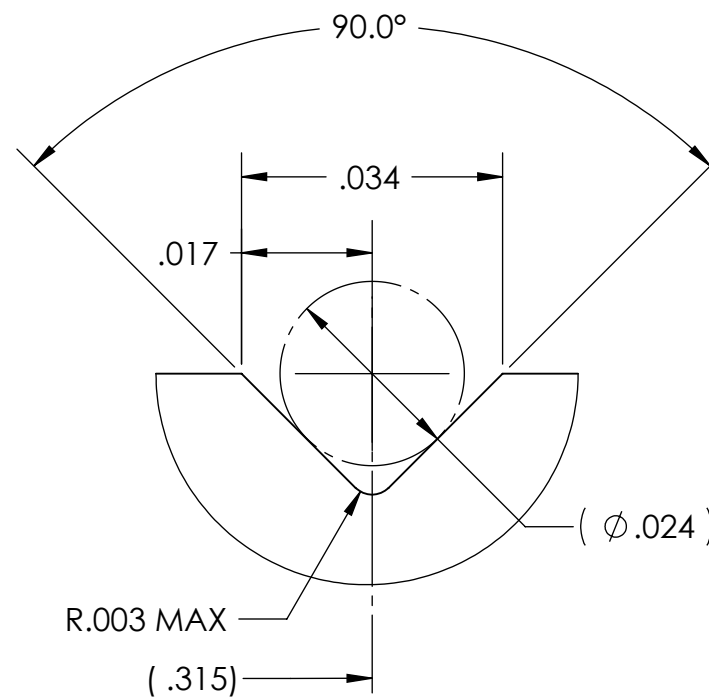
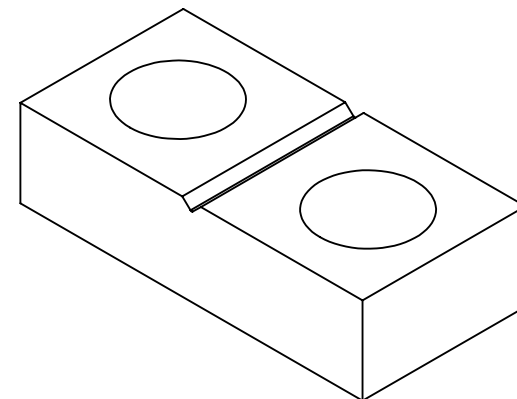
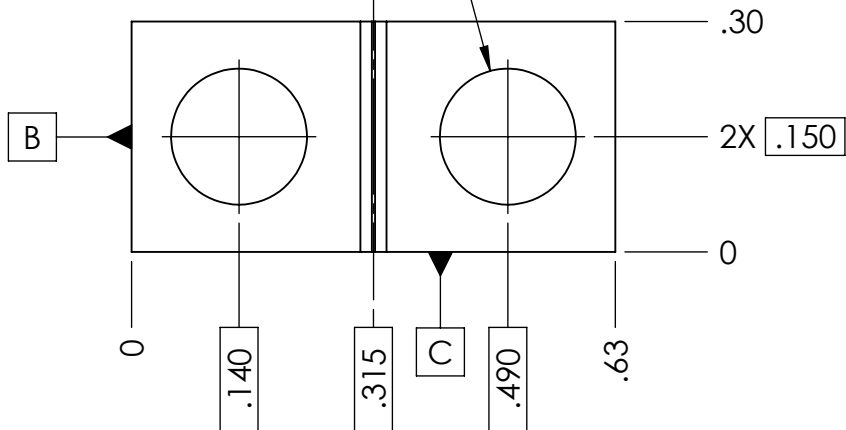
NOTES CONTINUED:

5 BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: 1

REV.	DATE	DCN #	DRAWING TREE #
v1	26 MAY 2009	E0900160	E080191
-	-	-	-
-	-	-	-

2X Ø .177 DRILL THRU

⊕	.005	A	B	C
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NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:  
.XX ± .01  
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 304, 316 OR 302 SSSL

FINISH 32 μinch

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO SUB-SYSTEM SUS

NEXT ASSY UPPER WIRE ASSEMBLY

PART NAME LOWER CLAMP, UPPER WIRE, OUTSIDE

DESIGNER	B. KIRSNER	5 MAR 2008	SIZE	DWG. NO.	REV.
DRAFTER	D. BRIDGES	27 MAY 2009	A	D020624	v1
CHECKER	M. MEYER	28 MAY 2009			
APPROVAL			SCALE: 4:1	PROJECTION:	SHEET 1 OF 1