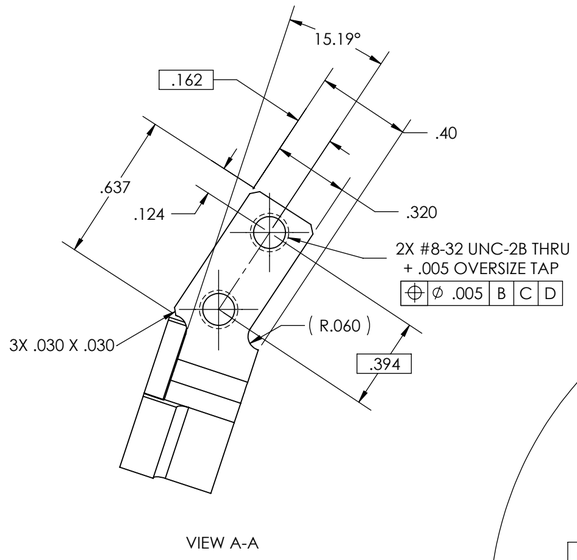
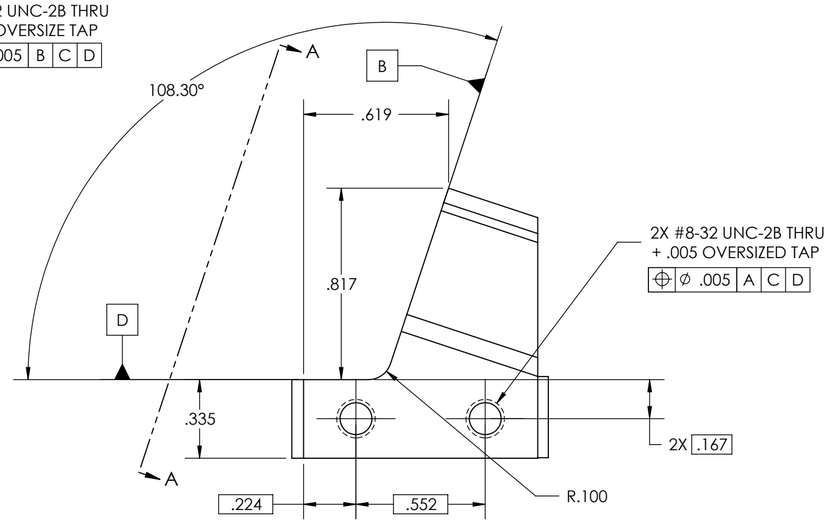
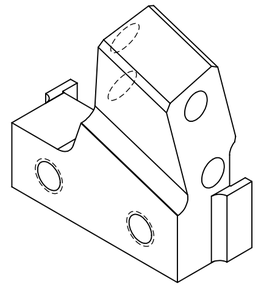
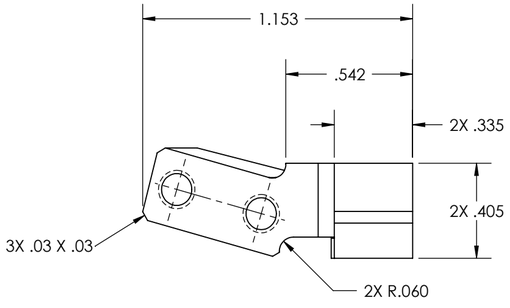
REV.	DATE	DCN #	DRAWING TREE #
A	1 AUG 2008	E080418-00-D	E080191-00-D

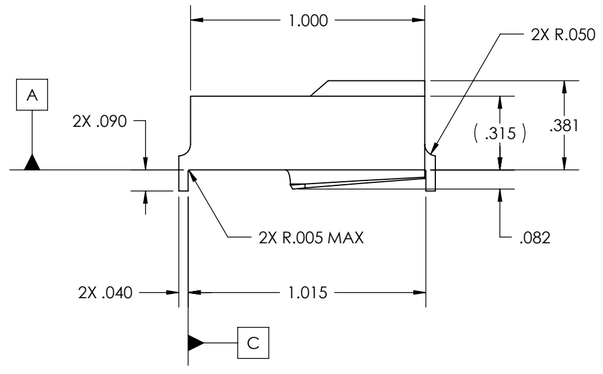


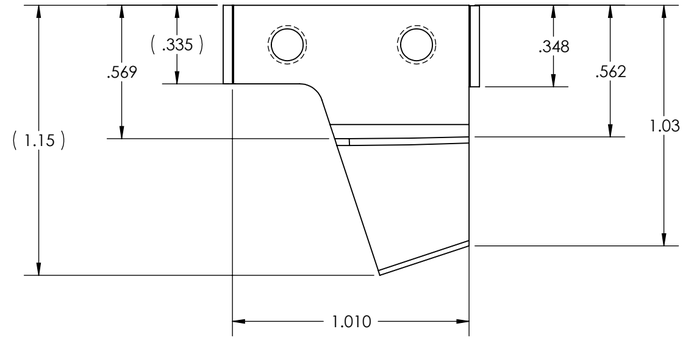
VIEW A-A











PARTS LIST

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DO NOT SCALE FROM DRAWING.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. BAG ALL ITEMS INDIVIDUALLY AND TAG EACH BAG WITH THE DRAWING NUMBER AND REVISION; E.G. D020611-00
5. 'L' AND 'LN' VARIANTS OF 304 OR 316 TYPE STAINLESS STEEL ARE ALSO ACCEPTABLE.
6. 303 TYPE STAINLESS STEEL IS NOT ACCEPTABLE

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± 0.01
.XXX ± 0.005
ANGULAR ± 0.5 °

MATERIAL: 304, 316 OR 302 SSTL

FINISH: 32 µ inch

	NAME	DATE
DRAWN	B. KIRSNER	20 DEC 2007
CHECKED	M. MEYER	08 MAY 2008
APPROVED		

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP

SYSTEM: ADVANCED LIGO

SUB-SYSTEM: SUS

NEXT ASSY: UPPER WIRE ASSEMBLY

PART NAME: UPPER CLAMP, UPPER WIRE, INSIDE

SIZE C | DWG. NO. D020611 | REV. A

SCALE: 2:1 | PROJECTION: | SHEET 1 OF 1