

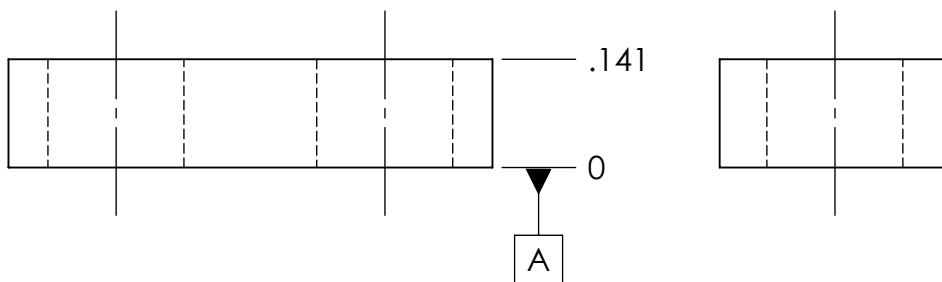
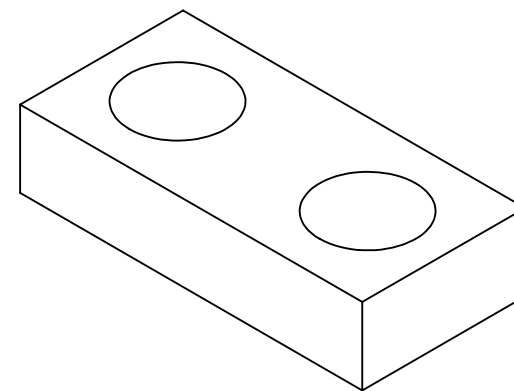
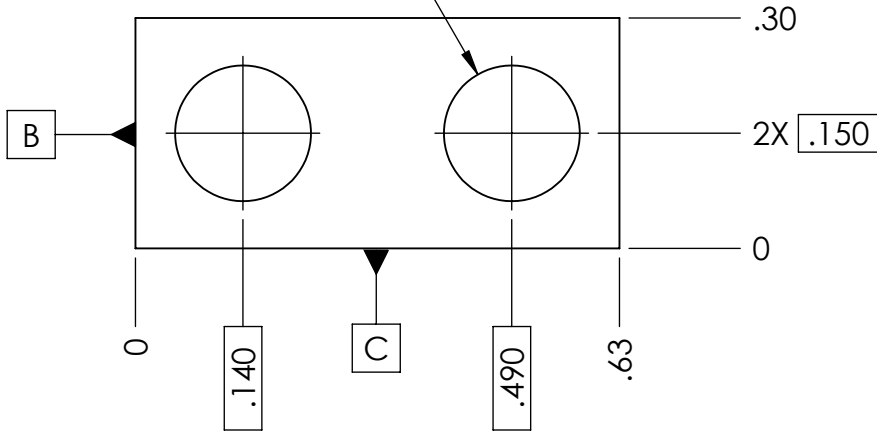
NOTES CONTINUED:

Ⓢ BAG ALL ITEMS INDIVIDUALLY AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VV, QTY: 1

REV.	DATE	DCN #	DRAWING TREE #
v1	26 MAY 2009	E0900160	E080191
-	-	-	-
-	-	-	-

2X  $\phi$  .177 DRILL THRU

$\phi$	.005	A	B	C
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NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:  
.XX ± .01  
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 304, 316 OR 302 SSSL  
FINISH 32  $\mu$ inch

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM **ADVANCED LIGO** SUB-SYSTEM **SUS**

NEXT ASSY **UPPER WIRE ASSEMBLY**

PART NAME		LOWER CLAMP, UPPER WIRE, INSIDE	
DESIGNER	B. KIRSNER	5 MAR 2008	SIZE DWG. NO.
DRAFTER	D. BRIDGES	27 MAY 2009	A <b>D020610</b>
CHECKER	M. MEYER	28 MAY 2009	REV. <b>v1</b>
APPROVAL		SCALE: 4:1	PROJECTION:  SHEET 1 OF 1