

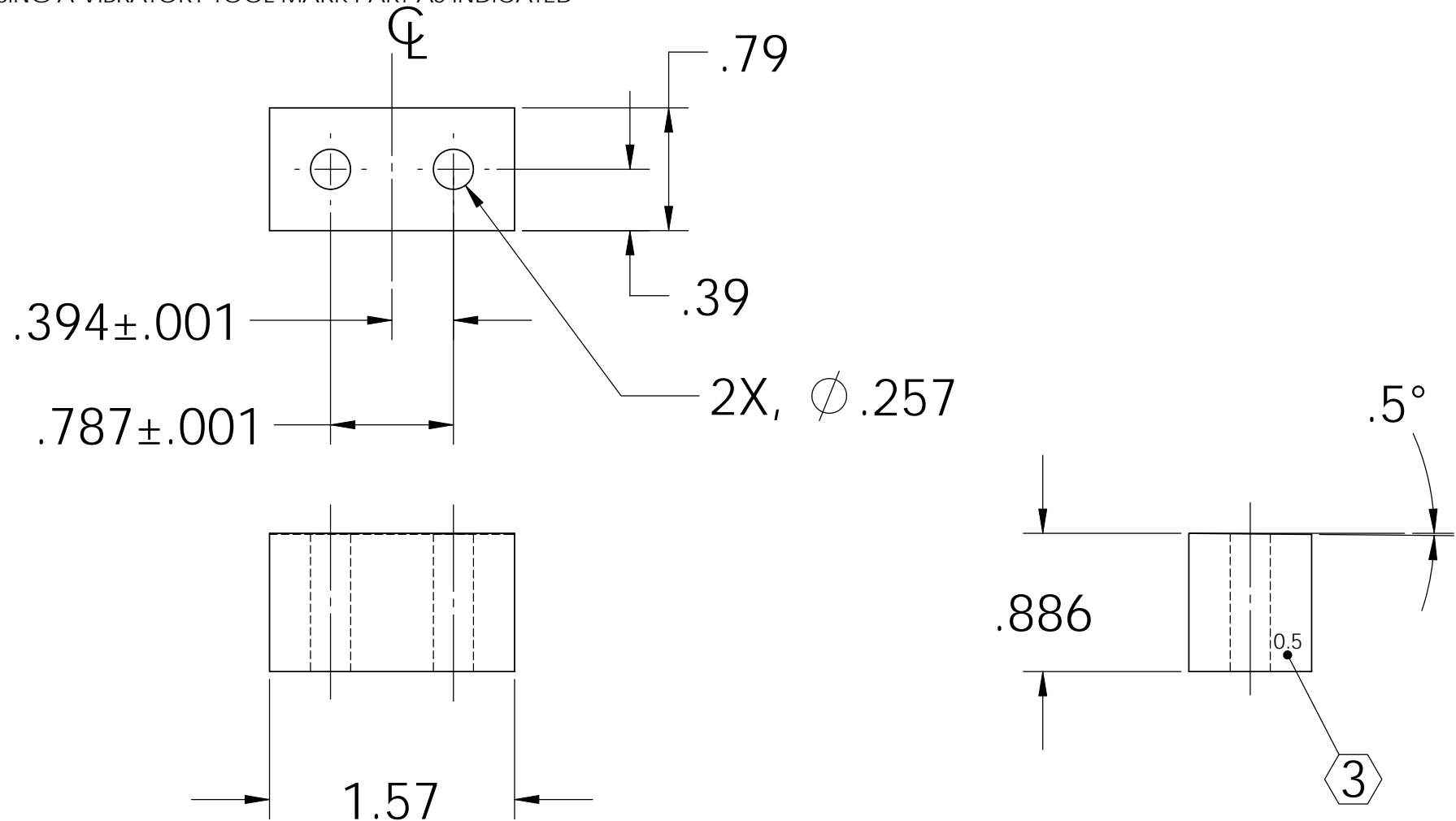
NOTES: (UNLESS OTHERWISE SPECIFIED)


1. DIMENSIONS IN INCHES

2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)

③ USING A VIBRATORY TOOL MARK PART AS INDICATED

REV.	DATE	DCN #	DRAWING TREE #
A	24 JUNE 2004	E040303-00	
V1	21 APRIL 2009	ED900107-V1	



DIMENSIONS ARE IN INCHES		NAME	DATE	 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP
TOLERANCES:		CIT/RJ	05/02	
.XX ±0.01				
.XXX ±0.005				
ANGULAR ±.25°				
MATERIAL				SYSTEM ADVANCED LIGO
302, 304 OR 316 SSTL				SUB-SYSTEM SUS
FINISH				NEXT ASSY LIBRARY OF CLAMPS
COMMENTS:				PART NAME UPPER BLADE CLAMP LOWERSIDE ANGLED (0.5°)
		SIZE	DWG. NO.	REV.
		A	D020321	v1
		SCALE: NTS		SHEET 1 OF 1

FILE NAME/LOCATION: