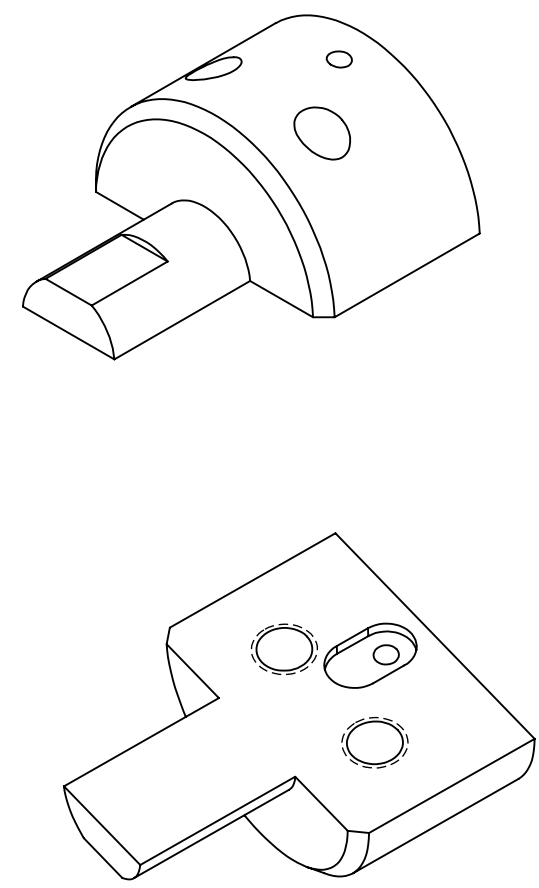
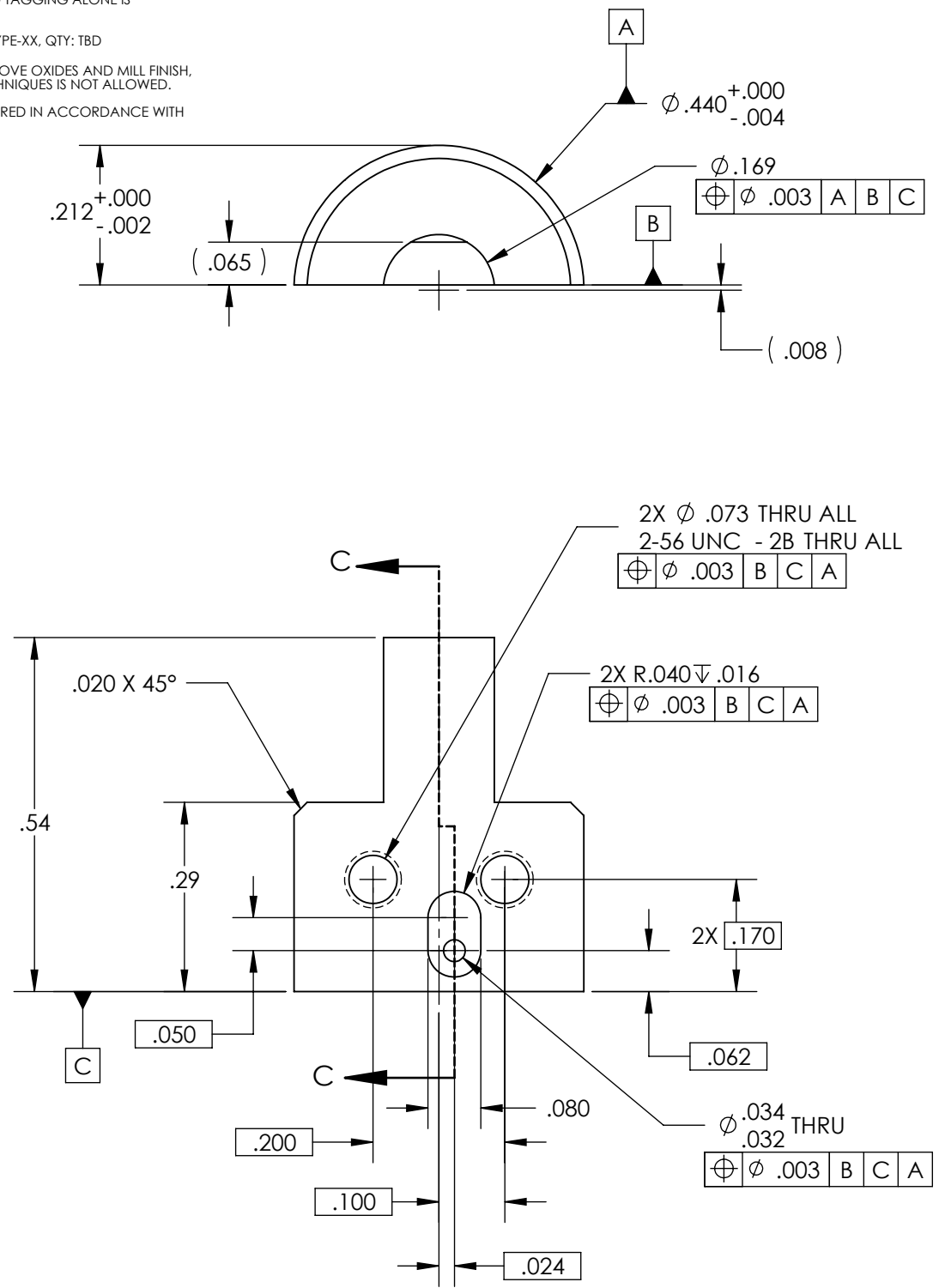


**NOTES CONTINUED:**  
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.  
 EXAMPLE (PART): 001-v1  
 EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
v1	01 APR 2009	E0900244	
v2	07 OCT 2010	E1000563	

6. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.  
 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.



D0900583\_AdlIGO\_AOS\_D0900586\_Music Wire Split Clamp 2, PART PDM REV: X-010, DRAWING PDM REV: X-011

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				1. INTERPRET DRAWING PER ASME Y14.5-1994.		2. REMOVE ALL SHARP EDGES, R.02 MIN.		3. DO NOT SCALE FROM DRAWING.	
TOLERANCES: .XX ± .005 .XXX ± .002				4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS	
ANGULAR ± 0.5°				MATERIAL 304, 316 OR 302 SSSL		FINISH 63 μinch		NEXT ASSY D0900586	
						DESIGNER		SIZE DWG. NO.	
						DRAFTER		B D0900583	
						CHECKER		REV.	
						APPROVAL		v2	
						SCALE: 1:1		PROJECTION:	
								SHEET 1 OF 1	