

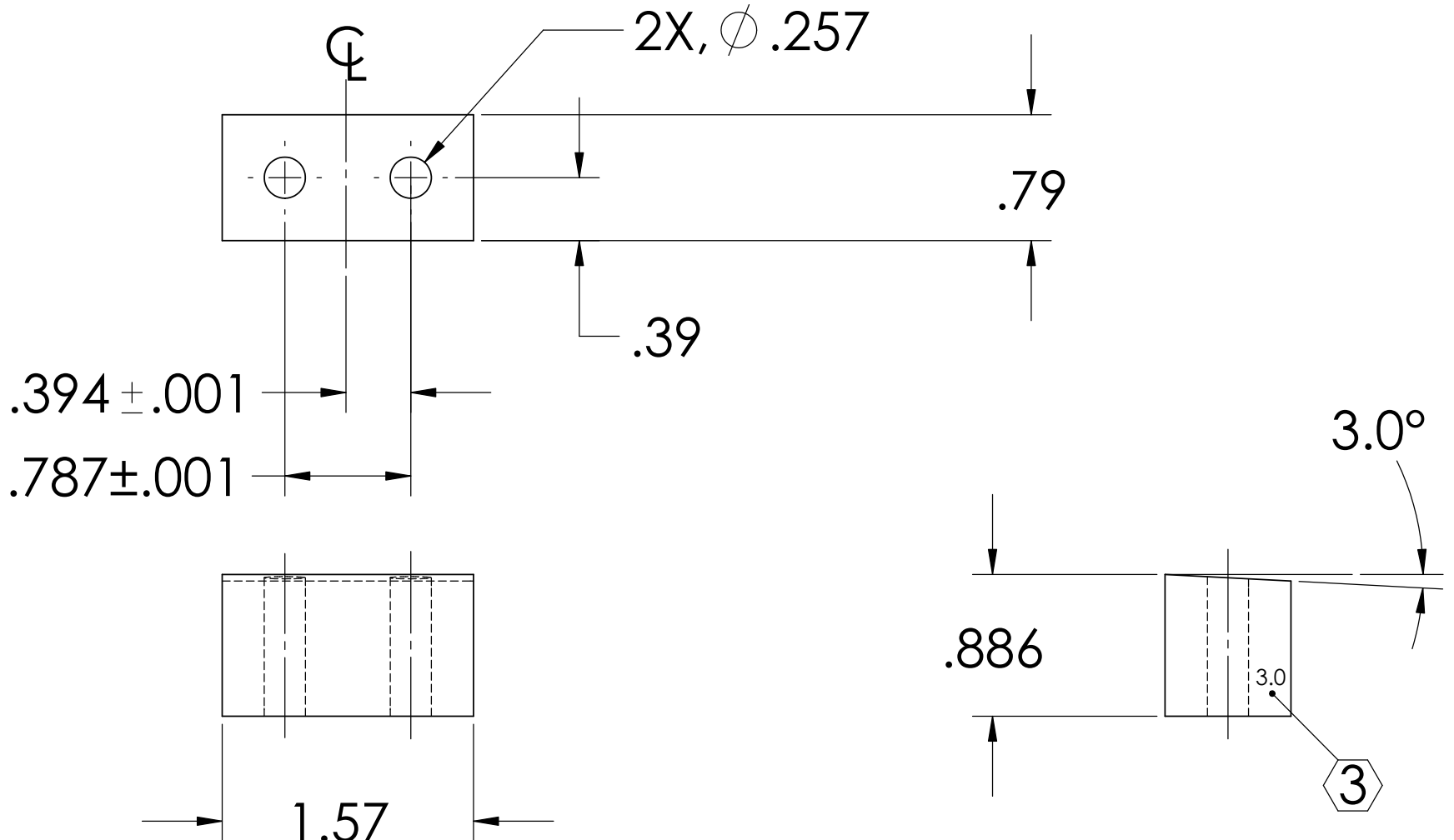
NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DIMENSIONS IN INCHES


2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)

③ USING A VIBRATORY TOOL MARK PART AS INDICATED

REV.	DATE	DCN #	DRAWING TREE #
A	24 JUNE 2004	E040303-00	



D020687_UpperBladeClamp_Lowerside_Angled_3.0degree.step

DIMENSIONS ARE IN INCHES		NAME	DATE	 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
TOLERANCES: .XX ±0.01 .XXX ±0.005 ANGULAR ±.25°		CIT/RJ	05/02	
DRAWN				SYSTEM ADVANCED LIGO
CHECKED				SUB-SYSTEM SUS
MATERIAL 300 Series Stainless				NEXT ASSY LIBRARY OF CLAMPS
FINISH		COMMENTS:		PART NAME UPPER BLADE CLAMP LOWERSIDE ANGLED (3.0°)
		SIZE	DWG. NO.	REV.
		A	D020687	A
		SCALE: NTS		SHEET 1 OF 1