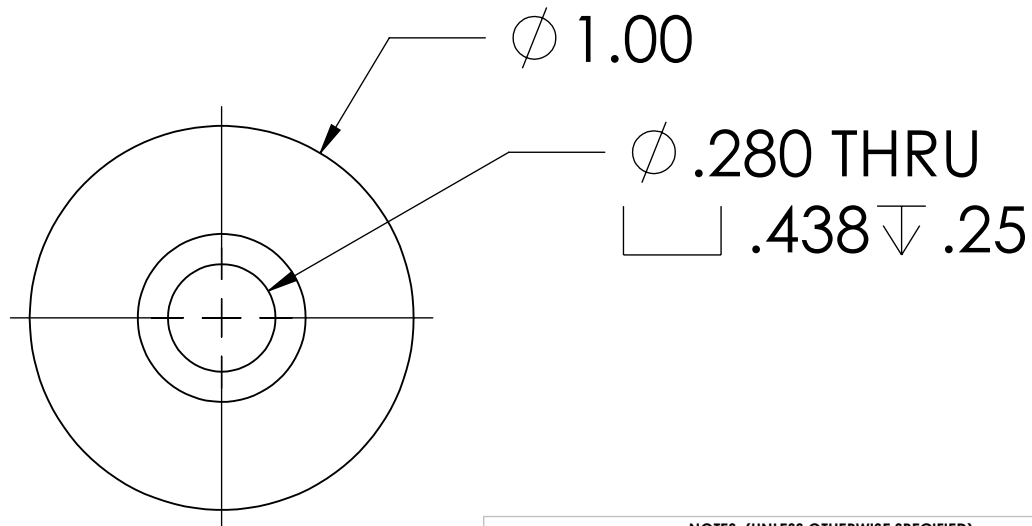
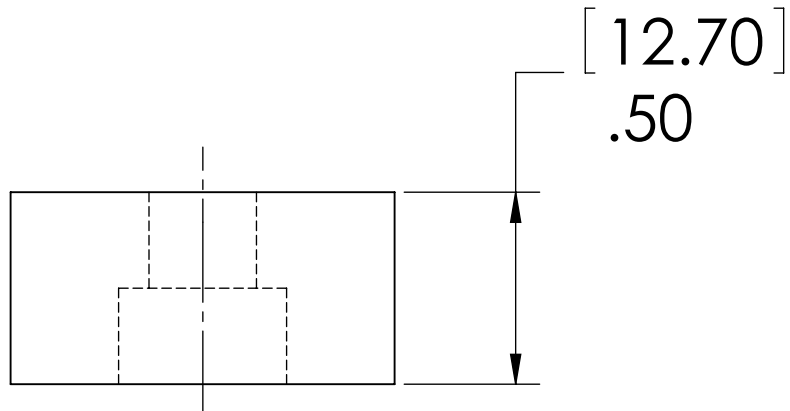


REV.	DATE	DCN #	DRAWING TREE #
A	24 JUN 2004	E040303-00	
v1	21 APRIL 2009	E0900107-v1	



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DO NOT SCALE FROM DRAWING.
2. REMOVE ALL SHARP EDGES, R.02 MAX.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.
4. BAG ALL ITEMS INDIVIDUALLY AND TAG EACH BAG WITH THE DRAWING NUMBER AND REVISION e.g. D020351-00.

DIMENSIONS ARE IN INCHES [mm]

TOLERANCES:

.XX ± 0.01
.XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL
302, 304 OR 316 SSTL

FINISH

	NAME	DATE
DRAWN		
CHECKED	D. BRIDGES	25 APR 2008
APPROVED		



SYSTEM

SUB-SYSTEM

NEXT ASSY

PART NAME UPPER MASS
50g ADD ON MASS

SIZE DWG. NO. **D020351** REV. **v1**

SCALE: 2:1 PROJECTION: SHEET 1 OF 1